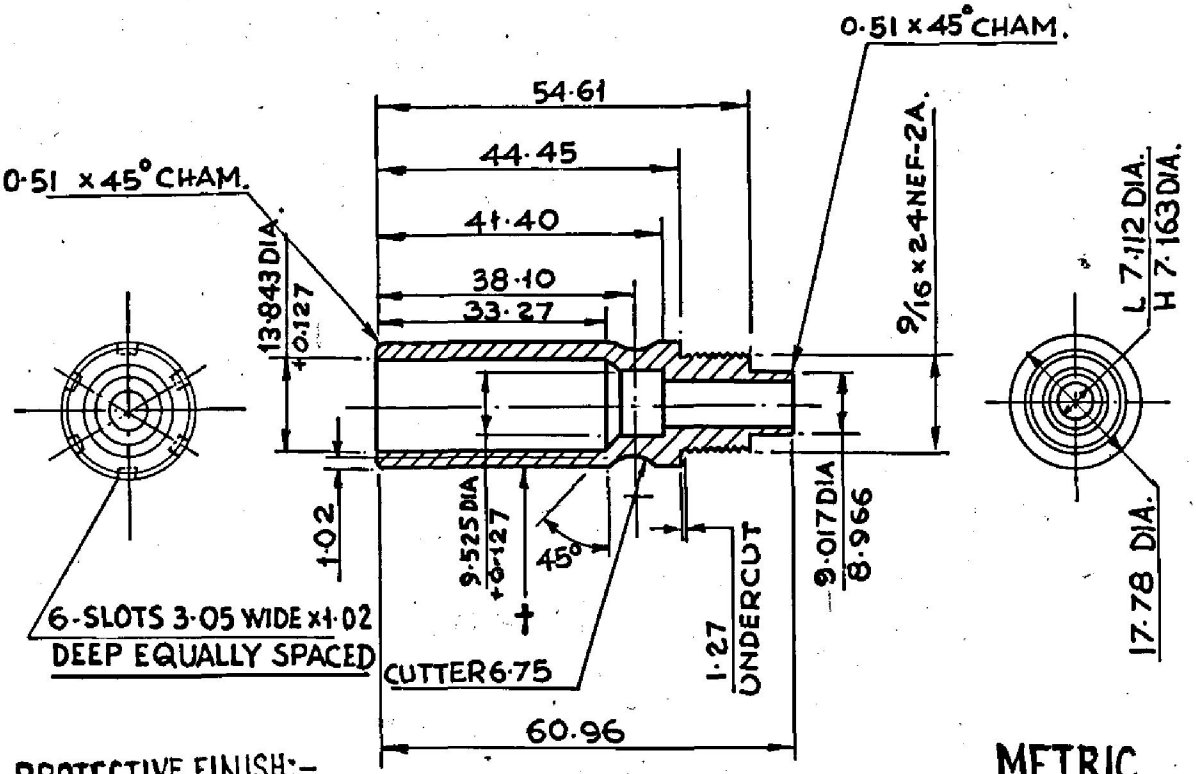
4	3	2	1
3120-004656	D.S.CAT NO.	DIMNS. ARE IN m m.	

D.S. CAT. NO. TO BE STAMPED/ENGRAVED IN 3 FIGURES WHERE SHOWN THUS †

FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED REFER D.D. NOTE SHEET NO.3 (LATEST ISSUE)



METRIC

PROTECTIVE FINISH:-
PHOSPHATE TO SPECN. JSS:0465:01-1988 CLASS-1, PAINT R F U STOVING BLACK TO SPECN. JSS:8010-37 (EXCEPT THREAD PORTION AND 9·017 DIA. PORTION.)
INTERNAL SURFACE CLASS-1 OIL FINISH.

23506-SA	27-9-96		D.S.CAT. NO. 3120-004656 WAS 1005-001518		DAC
22693-SA	25.10.94		NEG. RETRACED AND DRG. RE-SEALED.		ISO.
			PREVIOUS D.C. NOS 14931-SA, 16217-SA, 17566-SA, 18524-SA, 22638-SA	COPY.	
AUTHY.	DATE	ZONE	BRIEF RECORD	CD	GO.
SEALED. D.C. 14931-SA, DT. 3-12-76				SIGN.	

DGN.		DRN		CHD.		TRD.		COMP.	
Bhattacharjee DT. 25.10.94 I/C; D.O.		I/C. TECH. DIV		GAUGE SCH.	•				
APPROVED. NEG. RE-TRACED. DT. 19-6-67				DCL	•				
				EST. MASS					
MATERIAL	STEEL B.S. 970 PT. 1: 1983 Gr. 080 M 40								
H.T./HARDNESS	300 - 375 H.V.								
SURFACE FINISH									
PROTECTIVE FINISH.	AS STATED.								
NOMENCLATURE	BUSH, CYLINDER GAS								

ASSY.	1005-001507
SCALE	1:1.
DGNR'S REF.	ARDE. 657/241
DET. / SHTS. / SHT.	
DRG. NO/ PART NO	
AHSP.	CQA(SA) ICHAPUR
D.S.CAT NO.	3120-004656

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