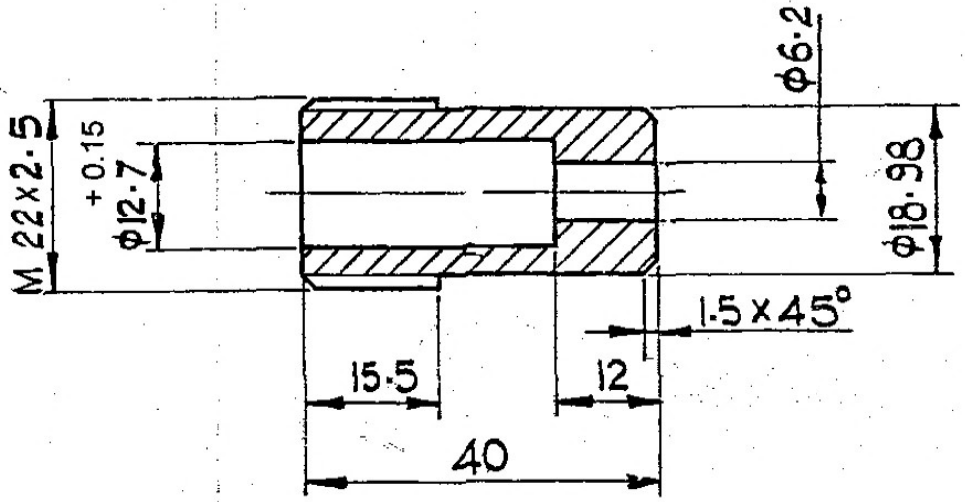
DS CAT No.

1015-003995

DRG. CONVENTIONS CONFORM TO IS : 696
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

ABOVE / UP TO	– / 6	6 / 30	30 / 120	120 / 315	315 / 1000	1000 / 2000	2000 / 4000	4000 / –
TOLS	± 0.1	± 0.2	±0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



NOTE :-

THREAD CONFORM TO IS : 4218

UNTOLERANCED SHAFT - 0.2 mm

UNTOLERANCED HOLE + 0.2 mm

UNTOLERANCED ANGLE GIVEN IN DEGREE ONLY ±30 MINUTES

MATL : PHENOLIC LAMINATED SHEET GRADE F2 TO SPEC IS : 2036 - 1974

DATE	AUTH	ZONE	AMENDMENTS	SIG AHSP	SIG DO
07-03-07			SCANNED & PRINTED WITHOUT CHANGE		

PREV DC Nos:-17827-W, 18121-W, 18825-W, 18844-W Dt.03-01-04

DRG SEALED :- 18844-W DT. 03-01-04 DO CQA(W)

SCALE :- 1 : 1 | ESTD mass | DATE :-

MATERIAL :- AS ABOVE

PROT FINISH :-

SLEEVE स्लीव

CQA(W) JABALPUR

DRN	CHD Satish Kumar
SCANNED :- MK	CHD :- OPS
APPROVED DO	AHSP FOR CQAW

ASSY DRG. 1015-004191

DESIGN No. ILG 166

PART No IFL - 8091

DS CAT No. 1015-003995