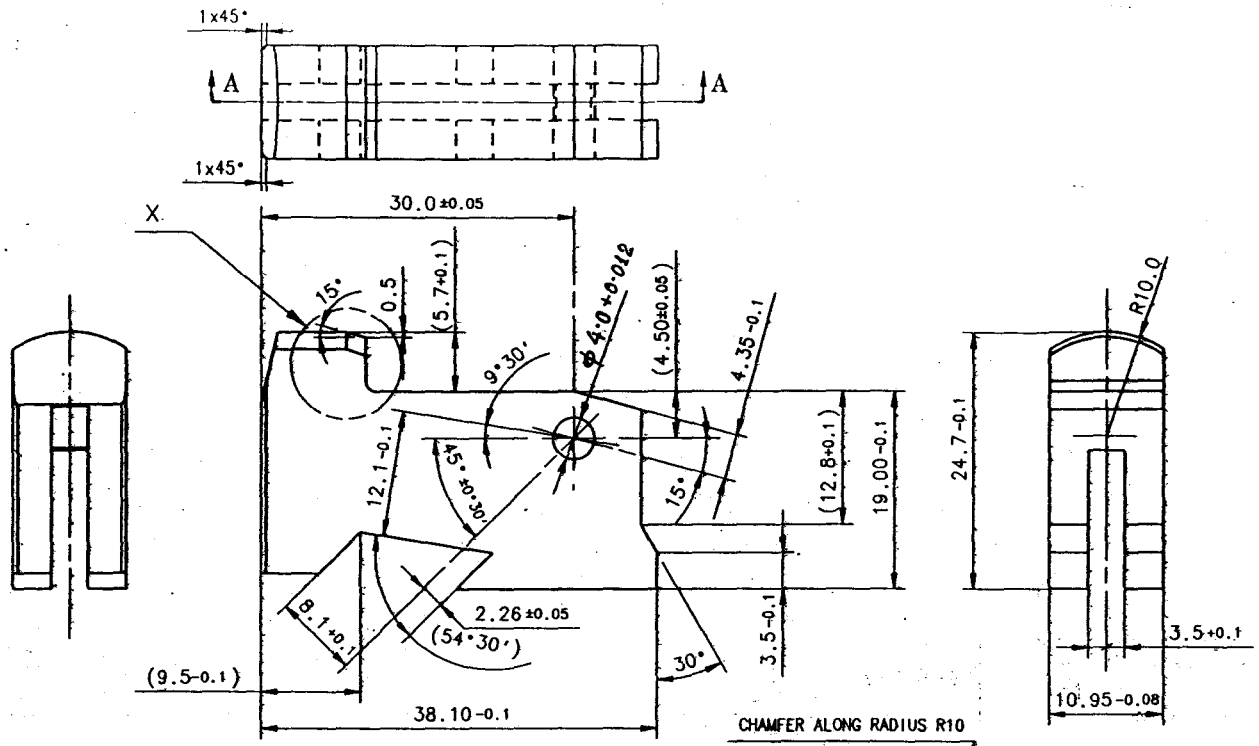
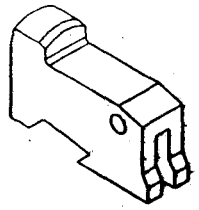
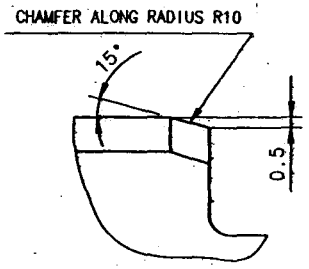
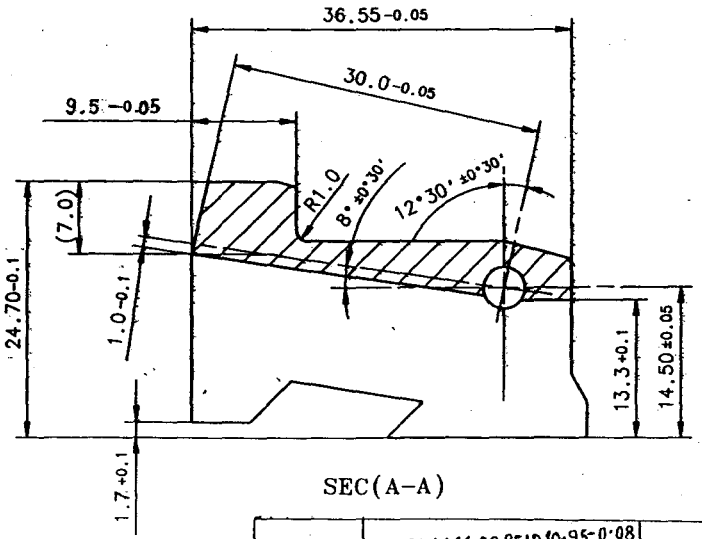




SCALE:-1:1



ENLARGED VIEW
AT 'X'
SCALE:-4:1



SEC(A-A)

CERTIFIED COPY OF
ड्राइंग/लेआउट/गेज शिडयूल HOS/MPM
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक/AT THIS DATE 29-09-16
सी डी डी/CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

NOTE:- MANUFACTURER'S INITIAL/CODE NO., YEAR OF MANUFACTURE SHOULD BE ENGRAVED IN SUITABLE PLACE.

ALL SHARPE EDGES ARE TO BE REMOVED.

SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.

100% ULTRASONIC TEST AFTER ROUGH MECHINING, TO BE CARRIED OUT.

SURFACE TREATMENT:- PHOSPHATED TO SPECN.: JSS-0465-01, 1988 CLASS II OIL FINISH.

MAT:- STEEL BS:970 GD.659 H 15 OR BS:970 Pt I 1985-GD709 M40 TREATMENT:- HRD.& TEMPD.TO300-400 VPN.	ALL DIMENSIONS ARE IN MM IMPORTANT DIMENSIONS MARKED THUS ⊕ INFORMATIONS MKD.THUS † TO BE MKD. ON

ASSY.DRG.NO	OPERATION	2016	NAME	DATE
		DESIGN		
		DRN.		
INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE	SCALE:- 2:1	CKD.		9/8
		APPD.		

DC.NO.	DESCRIPTION OF CHANGE	DATE	NAME	AUTHORITY & SIGN.
13C/04/16 Dt.	FOR DIMN 11 C9 READ 10.95-0.08 FOR DIMN. 10.6 READ 9.5-0.05 DRAWING REVISED, VIEWS & DIMENSIONS ADDED & REVISED, MODE OF DIMNS. CHANGED	27/07/16	J. KAR	

DRAWING AMENDMENT

BREECH SLIDE LOCK

12 BORE PUMP ACTION GUN

DRG.NO.:- PAG-0027

SHEET NO. 1 OFF 1