



**NOTES:-**

1. TOLERANCES ON PROOF MACHINED SURFACES MARKED THUS  $\nabla$  ARE  $\pm 0.5$  MM.  $\nabla$  TO BE PROOF MACHINED.
2. TOLERANCE ON UNMACHINED/CASTING SURFACES ARE  $\pm 1.0$  MM.  $\sim$  TO BE LEFT AS CAST.
3. CASTING SHOULD BE TESTED FOR RADIOGRAPHIC TEST AS PER ASTM E-155-2000, LEVEL-1.
4. PILOT SAMPLE SHOULD BE APPROVED BEFORE BULK SUPPLY.

APPROVED  
(A.K. MATHUR)  
FOR GENERAL MANAGER

\* IS-617-2280 WP - 1975

NO.	HOUSING DESCRIPTION	MATERIAL	DATE	REMARKS
1	PROOF MACHINED CASTING FOR HOUSING			NOTE-3,4 ADDED.

M.P.F. AMBARNATH	MACHINE TOOL PROTOTYPE FACTORY AMBARNATH.	SCALE 1:1	DATE	BY	CHKD.
$\nabla$ ROUGHING	PROOF MACHINED CASTING FOR HOUSING	REPLACEMENT FOR			
$\sim$ SHOOTING		REPLACED BY:-			
$\nabla$ FINISHING					

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