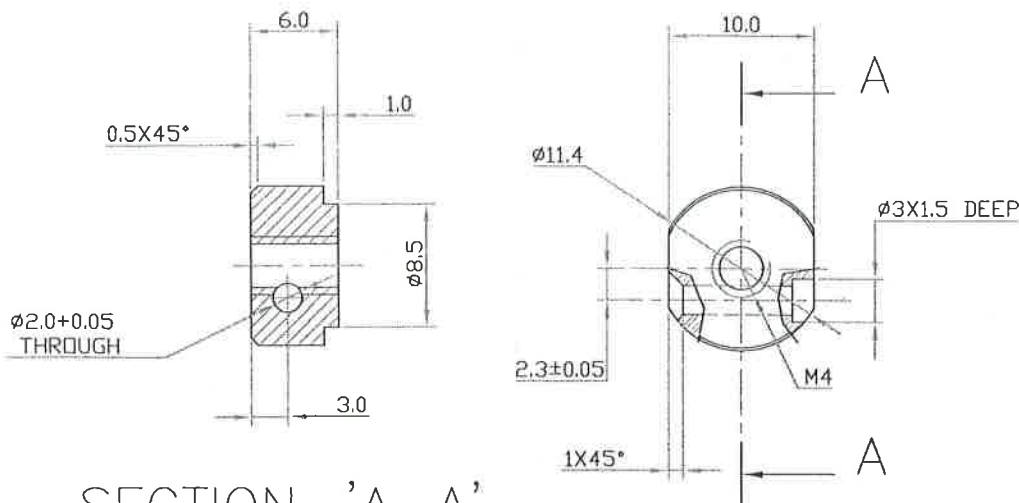


1 2 3 4

ISS C V AA S SS IC DRG.No. 0204 03 02 00 06 00 5 00 DB

GEN TOL FINE/MEDIUM/COARSE DRG CONVENTIONS CONFIRM TO INDIAN STD
CLASS TO IS:2102 DIMN IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 04



SECTION-A-A

CONTROL COPY No. 1

NOTES:-1) REMOVE ALL SHARP EDGES AND BURRS.

2) HARDNESS :300-350 H.V.

3) ALT. MATERIAL: MIM S7 (AISI S7 EQUIVQLENT)
HARDNESS : 500-600 HV

1	25/11/2015	M-29	DRAWING REVISED	-	Received on 29/11/15
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN	PGG	CHD	MATERIAL:	STEEL TO IS: 5517-1993, Gd 55C8 (En-9)	
APPD	DATE	for Director	PROTECTIVE FINISH: PHOSPHATED TO SPECN.	IS:3618-1966, CLASS 'B'	
SEALED	DATE		TITLE	STOPPER FRONT, SPRING RECOIL	
SCALE	2:1	EST MASS			
DESIGN AUTHORITY	ARDE	PUNE-21			
DRG.No.	0204	03	02	00	06
PART No	005	00DB			
DS CAT No			AHSP		

1 2 3 4