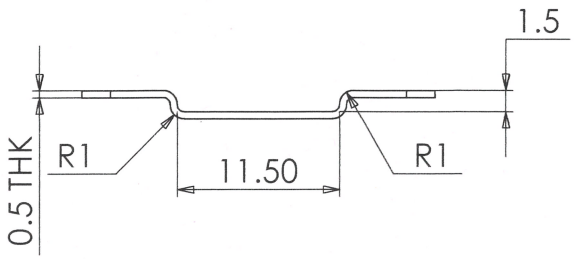
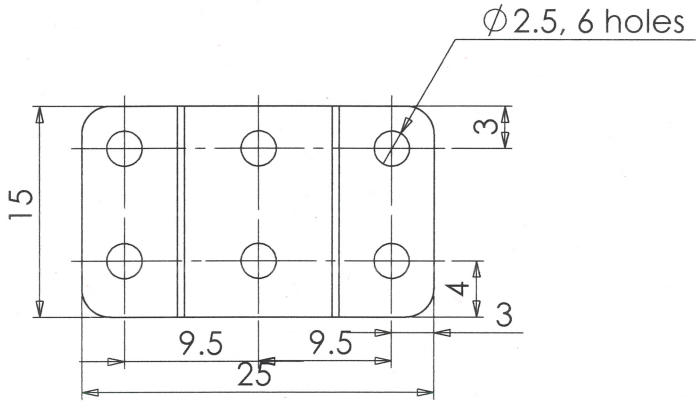
DRG.No.	IC	SS	S	AA	A	C	SST
	0 2 0 4	0 3	0 2	1 9	3 1	0 0 4	0 0 D B

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED





REMOVE ALL SHARP EDGES AND BURRS
HARDNESS :- 300-350 HV.
ALL DIMENSION APPLY AFTER COATING.

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
1	1/7/16	M-34	SURFACE FINISH AND HARDNESS CHANGED	-		

SIGN

DRN PRANAV
CHD
APPD
DATE 01/07/2016 For Director
SEALED
DATE

MATERIAL: STEEL TO IS:7226-1974, Gd-C40

PROTECTIVE FINISH: HARD CHROMIUM PLATING TO SPECN IS: 1337-1993
COATING THICKNESS : 50-75 MICRON

SCALE 2:1
EST MASS

TITLE: INSERT 'D'

DESIGN AUTHORITY
ARDE
PUNE 411021

DRG.No.	IC	SS	S	AA	A	C	SST
	0 2 0 4	0 3	0 2	1 9	3 1	0 0 4	0 0 D B

PART No
DS CAT No
AHSP