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Supplementary Schedule No. CQA (GS)/SS/335 Supersedes:-  
SUPPLEMENTARY SCHEDULE NO. CIG'S/SS/260 (b)

GOVERNMENT OF INDIA, MINISTRY OF DEFENCE  
D G Q A ORGANISATION  
SPECIFICATION  
FOR

EYELET ALUMINIUM ALLOY

ISSUED BY

CONTROLLER, CONTROLLERATE OF QUALITY ASSURANCE  
GENERAL STORES  
POST BOX NO. 127  
KANPUR-208004

PRICE : Rs. ~~2000~~  
130/-

*[Signature]*  
मुख्य नियंत्रक  
FOR CONTROLLER  
पृथक्ता वापसासन नियंत्रणालय (सामान्य वस्तु)  
Controllerate of Quality Assurance (GS)  
एच पीटी बॉ-127, कानपुर  
Post Box No.-127, Kanpur

Qr  
27/4/89  
GOLA-9

Supplementary Schedule No CQA (GS)/SS/335

GOVERNMENT OF INDIA, MINISTRY OF DEFENCE

D G Q A ORGANISATION

FOR

EYELET ALUMINIUM ALLOY

- 
- (A) This Specification consists of 16 Pages.
- (B) This Specification is the property of the Government of India. This specification or any Drawings, pattern or other information issued in connection therewith may only be used for a specific order placed by competent authority. It is not to be used for any other purpose whatsoever without the express written sanction of the Director General of Quality Assurance.
- (C) All clauses in this specification shall be complied with in every respect irrespective of the source of supply of the materials and / Or components.
- (D) Should any discrepancy be found between this specification and any sample of pattern, loaned for any purpose, this specification and/Or other connected specification/Or drawings shall be taken as correct.
- (E) All the specification/drawings referred to in this specification for any tender or contract shall mean the edition current on the date of such tender or contract.
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CONTROLLER, CONTROLLERATE OF QUALITY ASSURANCE  
GENERAL STORES  
POST BOX No.127  
KANPUR-208004

PRICE: Rs. 130/-

Contd... 2

कृत नियंत्रक

FOR CONTROLLER

गुणता आश्वासन नियंत्रणालय (सामान्य वस्तु)

Controllerate of Quality Assurance (GS)

पत्र बॉक्स नं.-127, कानपुर

Post Box No. 127, Kanpur-208004

2/4/87  
5019-9

Supplementary Schedule No. CQA (GS)/SS/335  
To Indian Standard Specification No IS : 4084 )  
(With amendment No.1 )

<u>Cat No</u>	<u>Designation</u>
GI/5325 - 000167	Eyelet: Aluminium Alloy No 21
- 000168	" " " No 24
- 000169	" " " No 28
- 000170	" " " No 30
- 000171	" " " No 30 - L
- 000172	" " " No 32
- 000173	" " " No 35

1. Requirements

- 1.1 The eyelets shall conform to IS : 4084 (with ardtNo1) in all respects.
- 1.2 The eyelets shall be chrome passivated after manufacture as per clause 6.2 of IS : 4084 (with ardt No.1)
- 1.3 The eyelets shall be provided with turn over washer as shown in table 3 of IS : 4084 (with ardt No 1).

2. MARKING ON THE BOXES

- 2.1 In addition to the marking specified in clause 11 of IS: 4084 the boxes shall also be marked with cat No of the eyelets, year of manufacture and quantity packed and designation of stores.

3. ACCEPTANCE MARKING BY THE QUALITY ASSURANCE OFFICER

- 3.1 The box containing the accepted eyelets shall be marked with acceptance mark by the Quality Assurance Officer or his authorised representative after sealing the box with gummed tape. Acceptance mark of 12 mm size shall be marked at the place where the free ends of gummed taped overlap each other after wrapping.

Contd.... 3

*[Signature]*  
 FOR CONTROLLER  
 भारतीय मानक निदेशालय (सामान्य वस्तु)  
 Controllerate of Quality Assurance (GS)  
 पत्र पेट्टी नं०-127, कानपुर  
 Post Box No.-127, Kanpur-208 004

27/4/89  
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Supplementary Schedule NO: CQA(GS)/SS/335

4. FINAL REJECTION MARKING -3-

4.1 Final rejection may be stamped by the Quality Assurance Officer with letter 'X' in 25 mm size on both sides of the manufacturer's marking thus :-

'X' GI/5325-000169 X  
MISTRY & CO  
19

5. PACKAGING

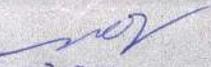
5.1 Material

- |       |  |  |
|-------|--|--|
| 5.1.1 | Polythene film<br>0.04 mm thick            | -Conforming to Grade 010 of<br>IS : 2508                           |
| 5.1.2 | Paper wrapping<br>cutting                  | -Conforming to IS : 4356 and<br>supple Schedule NO: CIGS/SS/204    |
| 5.1.3 | Tape Paper Brown<br>Gunned 25 mm wide      | -Conforming to IS : 4185 and<br>supple schedule NO: CIGS/SS/185    |
| 5.1.4 | Polypropylene<br>Strapping                 | -Conforming to unsealed specn.<br>NO: CIGS/US/282                  |
| 5.1.5 | Boxes FIBRE BOARD<br>RIGID                 | -Provisional specn NO: SDE/75/<br>199                              |
| 5.1.6 | Boxes Rigid Collapsible<br>covered type D1 | -Conforming to JSS 8115-1 with<br>amendment No1 & SS NO CIGS/SS/27 |

5.2 METHOD OF PACKAGING

- 5.2.1 The eyelets and washers shall be packed in a new and clean condition.
- 5.2.2 The eyelets and washers shall be packed in boxes rigid collapsible in quantities 100 or its multiples not exceeding 1000. Suitable number of such boxes shall then be packed in boxes fibre board so that the total mass of package does not exceed 30kg.
- 5.2.3 The boxes fibre board shall be lined with polythene film of 0.04mm thickness. Empty spaces shall be filled with papercutting to prevent movement of boxes in side the fibre board.

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FOR CONTROLLER  
गुणता आश्वासन नियंत्रकालय (सामान्य वस्तु)  
Controllerate of Quality Assurance (GS)  
पत्र पेट्टी सं-127, कानपुर  
Post Box No.-127, Kanpur-208 003

27/4/89  
G01 G-9

Supplementary Schedule No: CoA(GS)/SS/335

- 5.2.1.4 The boxes and boxes fibre board rigid shall contain item of one type only.
- 5.2.2.5. The boxes fibre board shall be strapped with Polypropylene strapping at four places (two across each other).

6. MARKING ON PACKAGE

6.1 Each Box Fibre board shall be legibly and indelibly marked as under:-

(a) Front and Top

- (i) D.S. Cat No and designation of the store  
(ii) Quantity packed preceded by abbreviation "QTY"

(b) BACK

- (i) Name and address of the consignee.  
(ii) Weight of the package in kg.  
(iii) No of individual packages and the total number of packages in the consignment e.g. 1 of 4, 2 of 4, 3 of 4, 4 of 4 where the consignment consists of 4 packages.

(c) Left End

- (i) Consignor's Name and address  
(ii) Month and year of packing  
(iii) Voucher No  
(iv) I/Note No and date  
(v) A/T No and date.

7. Pre-Inspection of stores/Consignment

- 7.1 It is obligatory on the part of manufacturer to carryout a thorough process/ pre-inspection of stores so that the quality of the store tendered for inspection is consistently better than the specified AQL values. Producers will invariably provide all the process and pre-inspection record/data to the Inspecting Officer to assess the maintenance of AQL.

कृते नियंत्रक  
FOR CONTROLLER  
पूणता आश्वासन नियंत्रणालय (सामान्य वस्तु)  
Controllerate of Quality Assurance (GS)  
पत्र पेटो बॉ-127, कानपुर  
Post Box No.-127, Kanpur-208 004

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NOTE: Specification of various series mentioned above can be had on payment from the address es as shown below:-

<u>SPECIFICATION</u>	<u>SOURCE</u>
I. S. Series	Bureau of Indian Standards Manak Bhawan, 9 Bahadur Shah Zafar Marg NEW DELHI-110011  Or the regional offices at Bombay, Calcutta Madras and other branch.
IND/GS/ Series JSS & Supplemen- try S chedule in CIGS/ SS,	The Controller, Or their regional Controlerate of Establish ment:- Quality Assurance 1. The Senior Quality (GS), P.B.NO127 Assurance Officer KANPUR-208004 ≤ Q.A.Establishment (GS) (East India) Hastings CALCUTTA-700022
IND/S L Series	Chi of Quality Assu-2. The Senior Quality rance Officer Assurance Officer Chief Quality Assu- ≤ Q.A.Establishment (GS) rance Establishment West India DGQA Complex (Materials) LBS Marg Vikhroli Post Box No 229 BOMBAY-400083 KANPUR-208004
IND/ TC Series	The Controller, 3. The Quality Assurance Controlerate of Officer Quality Assurance Q.A. ESTT (GS) (T&C) P.B.NO.294 Central India KANPUR-208004 P.B.NO:307 KANPUR-208004
IND/SL Series for Petroleum Products (if requir ed)	The Controller 4. The Senior Quality Controlerate of Assurance Officer Quality Assurance ≤ Q.A. Estt (GS) (Petroleum Products) DGQA Complex, Post Box No.244 Pazhavanthangal KANPUR-208004 MADRAS -600114

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*[Signature]*  
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 FOR CONTROLLER  
 गुणता आश्वासन नियंत्रणालय (सामान्य वस्तु)  
 Controllerate of Quality Assurance (GS)  
 पत्र बंदी नं०-127, कानपुर  
 Post Box No.-127, Kanpur-208004

*[Circular Stamp]*

On 27/4/59  
G019-9

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SPECIFICATION

'DMSRDE' Series  
(if required)

The Director  
DMSRDE, GT Road  
KANPUR-208003

SOURCE

5 The Quality Assurance  
Officer  
Q.A. Estt (GS)  
North India  
Anand Parbat  
NEW DELHI-110005

Sealed Supplementary Schedule No CQA (GS) / SS/335 on this date

Date:

CONTROLLER  
CONTROLLERATE OF QUALITY ASSURANCE (GS)  
POST BOX NO: 127  
KANPUR-208004

V.C.G.  
20/4/59

*[Signature]*  
DC(A)

*[Handwritten]* 25/1/66  
FDC CONTROLLER  
इ.प्र. आश्वासन नियंत्रणालय (सामान्य वस्तु)  
Controllerate of Quality Assurance (GS)  
प.ब. नं. 127, कानपुर  
Post box No. -127, Kanpur-208004

*[Handwritten Signature]*