

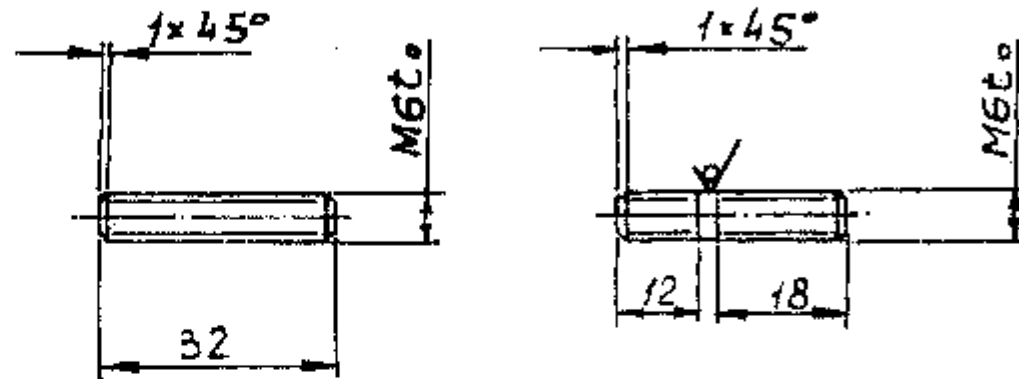
DRAWING RE-INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE-NIL

AMDT No. 1761 - 81

(R. BALAKRISHNAN)
 JTO (D) DT. 9.6.09

DRAWING NUMBER
550 - 103

Rz 80/ (✓)



1. INSPECTION GROUP IV AS PER TECHNICAL REQUIREMENTS TT-11 HRC 26 TO 33.
2. UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS ARE AS FOLLOWS:
FOR SHAFTS - AS PER B₇,
OTHERS - AS PER C₇.
3. MAKE THREAD AS PER STANDARD 82020-12.ISSUE 7.
4. TECHNICAL REQUIREMENTS ARE AS PER GOST 1759-70.
5. COATING: CADMIUM-PLATED, 3 MICRONS THICK, OILED, WITH REMOVAL OF HYDROGEN EMBRITTLEMENT.
6. THE UNTHREADED PORTION OF THE ROD MAY BE MADE WITH-IN THE LIMITS OF THE ANGLE DIAMETER OF THREAD.
7. MECHANICAL DAMAGE TO COATING SUCH AS SCRATCHES, NOTCHES AND DENTS WHICH DO NOT EXPOSE STEEL ARE PERMITTED, IN ASSEMBLY UNITS

Ⓐ ALTERNATE MATERIAL : STEEL 709 M 40 (EN 19)
TO BS : 970- Pt I- 1983

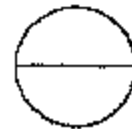
Ⓑ CQA(HV)S.06.605E
CQA(HV)S.06.609E

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 0,005 Kg / TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

			DRN	Sd	MATERIAL :-	USED ON :- Cb 20 - 06 - 01 - 5
			CHD	Sd	38 XA GOST 4543 - 71 -	Cb 20 - 06 - 02 - 5 ; **
			TCD	Sd		
			APFD	Sd		
			DATE	10-09-87 -	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)	
			SCALE:-	1 : 1 /	AVADI	
			DIMENSIONS IN mm		TITLE:-	STUD M6 X 32 .
			TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69			
	B	15.7.15	Pt. 11. 7 th Alt. Comm. Meeting Dt. 11.6.12		D S CAT NUMBER	DRAWING NUMBER
	A	9-6-09	3 rd ALTERATION. COMM. MINUTES POINT 2. DATE 27-2-09			
ISSUE	DATE	NATURE OF AMENDMENTS		ALL THREADS TO CONFORM TO		550 - 103



SIZE A3