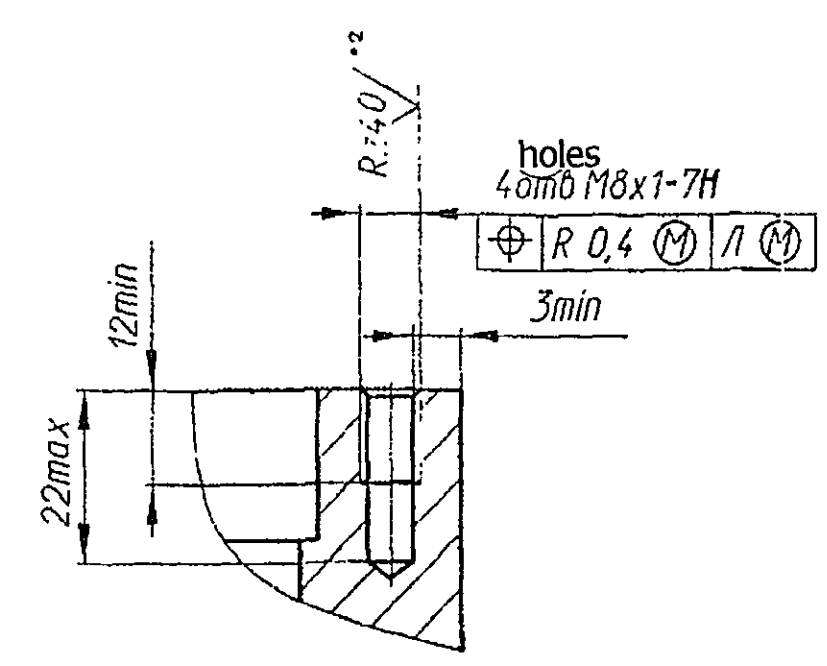
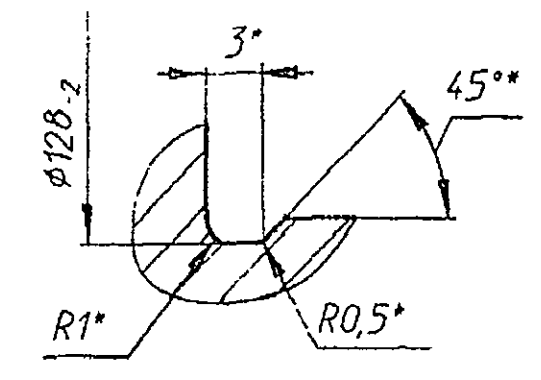
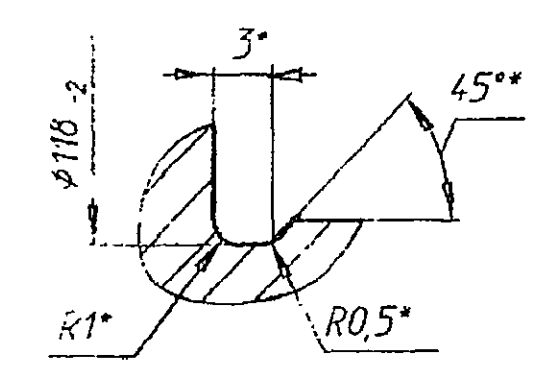
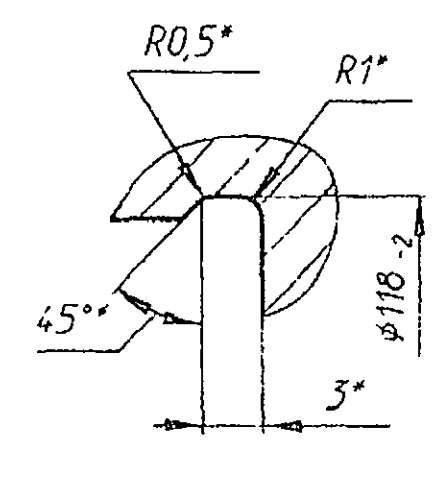
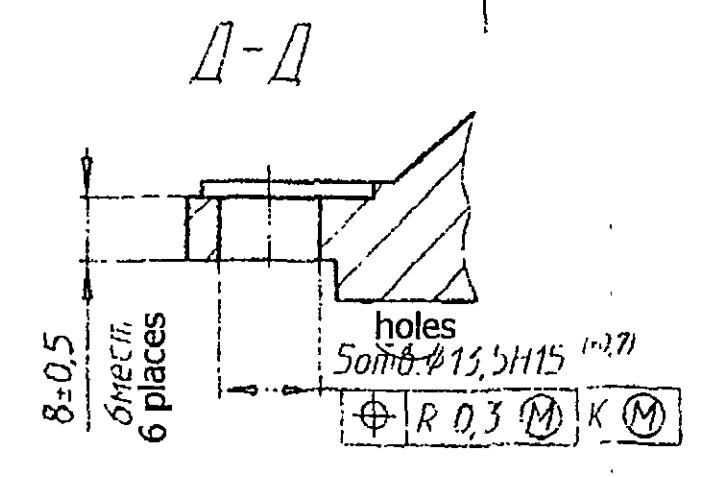
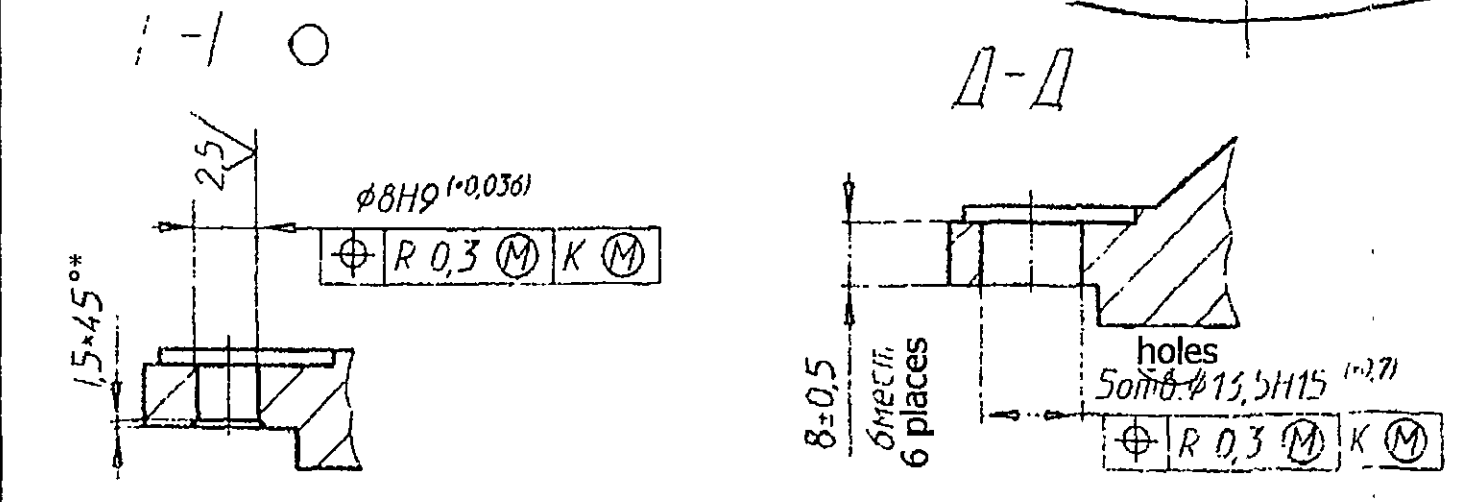


1. Steel grade, heat treatment, methods of acceptance and testing are as per the list on parts made from special steel. Medium hardness.
2. Requirements to casting as per 172.TY5.
3. Accuracy of casting 11T-0-0-7 GOST 26645-85.
4. Un-specified casting radii 0<sup>+4</sup> mm.
7. Other requirements as per 520.TY1.
8. \* Dimension to be ensured by tool.
9. Instead of dimension T, dimension C may be maintained. Dimension Y need not be maintained.
10. \*2 Surface finishing to be ensured by tool.
11. On machined surfaces rectification of casting defects by welding with subsequent machining is permitted.
14. In threaded holes casting defects not coming out to the end faces, affecting not more than three turns of the thread, maximum by 1/2 circumference of each turn, or not more than four turns on 1/4 circumference of each turn are allowed.
15. Dimensions in brackets after assembly.
16. Test the component for air tightness with air at a pressure of 0.04<sup>+0.04</sup> MPa (0.4<sup>+0.4</sup> Kg/cm<sup>2</sup>) for duration of 1<sup>+1</sup> min. Leakage of air is not allowed.

Alternative I (2,5.1) Вариант I

Alternative II (2,5.1) Вариант II

Alternative III (2,5.1) Вариант III



D.CI-2409-3(2) DRG. PROVI. SEALED			15/11/16
AMENDMENTS			CND SJG DATE

187.81.011		Sup. Code	Fold. No.	Sl no.
HOUSING		U-01-1-4	112	112
Special steel		Weight (kgs)	Scale	
		10	1:1	
		Page	Page total	
			.1	
ISSUE SHEET	REFERENCE	HEAVY VEHICLES FACTORY AVADI		
APPROVED	D. A.			
CHECKED				
DRAWN				



Vertical text label, possibly a part number or specification.

