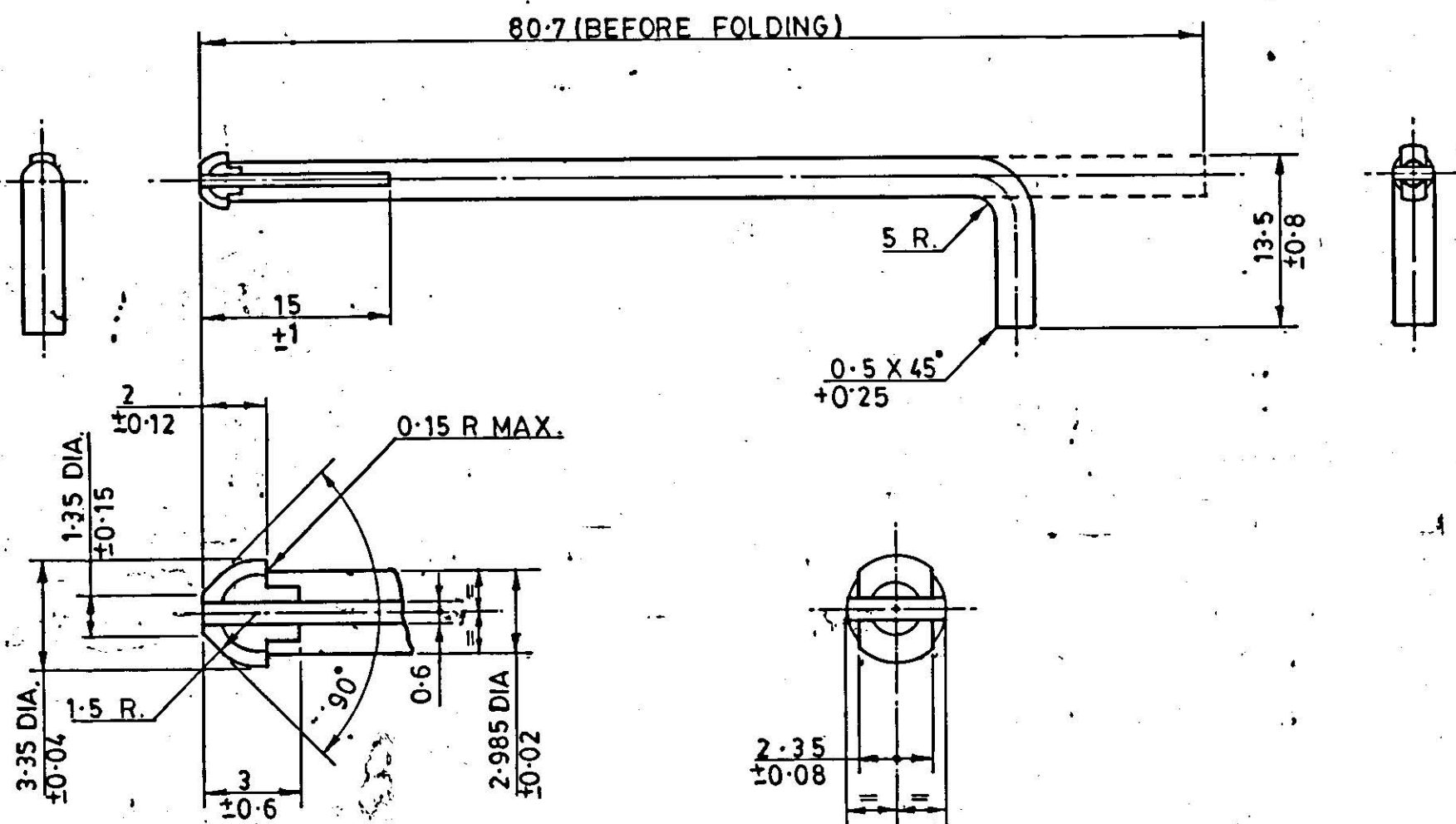


D.S.CAT. 5315-001514

DIMNS. ARE IN mm.



ENLARGED VIEW OF THE HEAD

SCALE :- 5:1

SURFACE FINISH :-

AS PER IS:3073-1967 WHERE NOT SPECIFIED
SHOULD BE V.

DC No. 27020-SA, DT. 28-01-2017 :- MATERIAL AMENDED		DRN.	CHD.	TRD. Shamsda	COMP. K. Ram	AHSP. CQA(SA), ICHAPUR
18-03-2002.	25295-SA	SCALE :- 2:1 & 5:1		EST. MASS :-		ASSY. 1005-006566, 1005-006565 & 1005-006560
PROFORMA CHANGED, PROTECTIVE FINISH AND SURFACE FINISH AMENDED DIMN. 0.15 R. MAX. WAS 2(0.15) AND DIMN. 0.5 X 45 WAS CHAMFER(0.5-0.75), NEG. RE-TRACED AND DRG. RE-SEALED. +0.25		DT. 18-03-2002.		APPROVED. DT. NEG. RE-TRACED		DGNR'S REF.
PREVIOUS D.C. NOS. 15576-SA, 16512-SA, 18131-SA, 21889-SA, 22698-SA, 25243-SA AND 25291-SA.		MATERIAL :- IS: 5517-1993 DESIGNATION 40C8		H.T./HARDNESS :- 72-75 HRA.		PART NO. A 68
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	DRG. NO. A 1349
SEALED :- D.C. NO. 25291-SA, DT. 13-03-2002			SIGN.		D.S.CAT. NO. 5315-001514	
NOMENCLATURE :-			PIN, STRAIGHT HEADED CARTRIDGE GUIDE PAWL.			