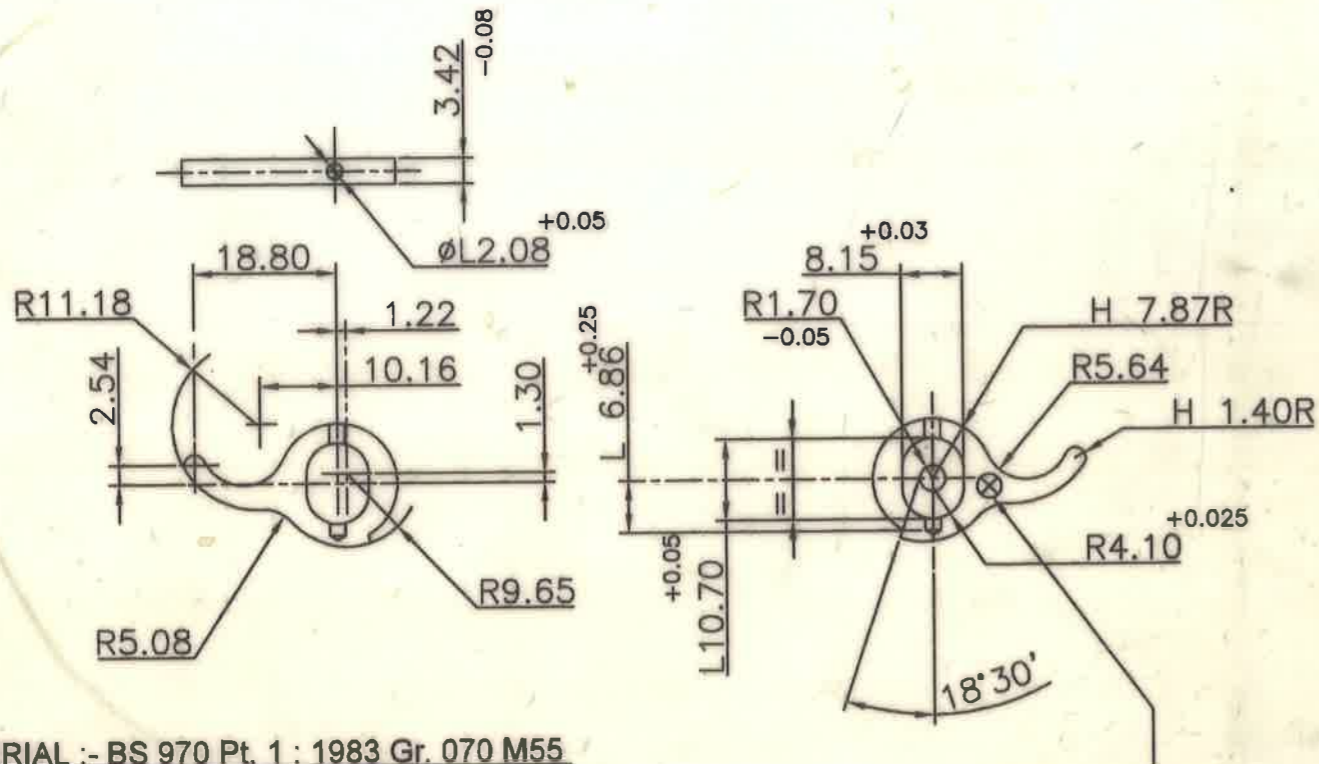


DRG. NO. PH 1-7

NO. QS/ISO-9000/DO/01
REV. NO. 00-DT. 09-06-2001



MATERIAL :- BS 970 Pt. 1 : 1983 Gr. 070 M55
ALT.-MATERIAL FROM IC.ROUTE:-
IC.DRG. No.SK- 3774
MATL.- BS 3146 Pt.1-1974 TYOE CLA 12 Gr.'C'

ALT.MATERIAL FOR MIM COMPONENTS
ASTM MIM-4605 OR MPIF MIM-4605

C: 0.4 - 0.6%
Ni: 1.5-2.5%
Mo: 0.2-0.5%
Si: ≤ 1.0%
Fe: BALANCE
SINTERED DENSITY : 7.5 MIN. g/cm³

HEAT TREATMENT:-
HARDEND & TEMPERED:- 450 - 550 D.P.N.

MANUFACTURER'S INITIAL,BATCH No.& YEAR OF
MANUFACTURE TO BE MARKED ON THE
SURFACE MARKED THUS '⊗'

PROTECTIVE FINISH:- PHOSPHATED TO SPECN/JSS-0465-01-1988
CLASS II (ACCELERATED) OIL FINISH

A TOLERANCE OF:-0.05 IS ALLOWED ON ALL
PROFILES

DIMENSIONS ARE IN mm.

DATE	D.A.NO.	NATURE	J.W.M.(D.O.)
19/05/95	27/95	FINISH-LEFT BRIGHT ALTERED TO PROTECTIVE FINISH-PHOSPHATED TO SPECN/WPN/GEN/3 CLASSII OIL FINISH	Sd. R.N.AWASTHI
23/07/96	62/96	PROTECTIVE FINISH:- PHOSPHATED TO SPECN/JSS-0465-01-1988 CLASS II (ACCELERATED) OIL FINISH WAS PHOSPHATED TO SPECN/WPN /GEN/3 CLASS II, OIL FINISH.	Sd. S.K.ARORA
15/05/99	67/99	MATERIAL-'BS970EN9' ALTERED TO "BS970 Pt.1:1983 GRADE 070M55"	Sd. T.K.C.
13/02/01	27/01	ALT-MATERIAL FOR MIM COMPONENT:- MIM 4630(MODIFIED) C 0.2-0.5%,Ni 6-8%,Mo 0.5% MAX OTHERS 1% MAX, Fe BALANCE DENSITY 7.5g/Cm ³ MIN:- ADDED	Sd. B.M.A.
08-11-02	117/02	IC. MATERIAL&IC. DRG. No.:-ADDED	Sd. K.ALI
	35/04	MANUFACTURER'S INITIAL,BATCH No.& YEAR OF MANUFACTURE TO BE MARKED ON THE SURFACE MARKED THUS '⊗' :- ADDED	Sd. K.ALI
03-07-06	29/06	AT ZONE E,F-1,2 ALT.MATERIAL FOR MIM COMPONENTS:- MIM 4650 WAS MIM 4630 & MATERIAL COMPOSITION AMENDED ACCORDINGLY	<i>[Signature]</i>
07-03-18	05/18	ALT. MATL. FOR MIM ROUTE :- MIM 4605 WAS MIM 4650 & MATL. COMPOSITION AMENDED ACCORDINGLY.	<i>[Signature]</i>

REVOLVER 32(7.65mm)MK-1
LEVER EXTRACTOR

SCALE
1:1

SMALL ARMS FACTORY
KANPUR

DRAWN	TRACED	CHECKED
<i>[Signature]</i>		<i>[Signature]</i>
DATE	03-07-2006	
APPROVED	<i>[Signature]</i>	
	J.W.M./DO.	

DRG. NO. **PH 1-7**
SHT. 1 OF 1

ORIGINAL DATE OF APPROVAL:-20-4-74