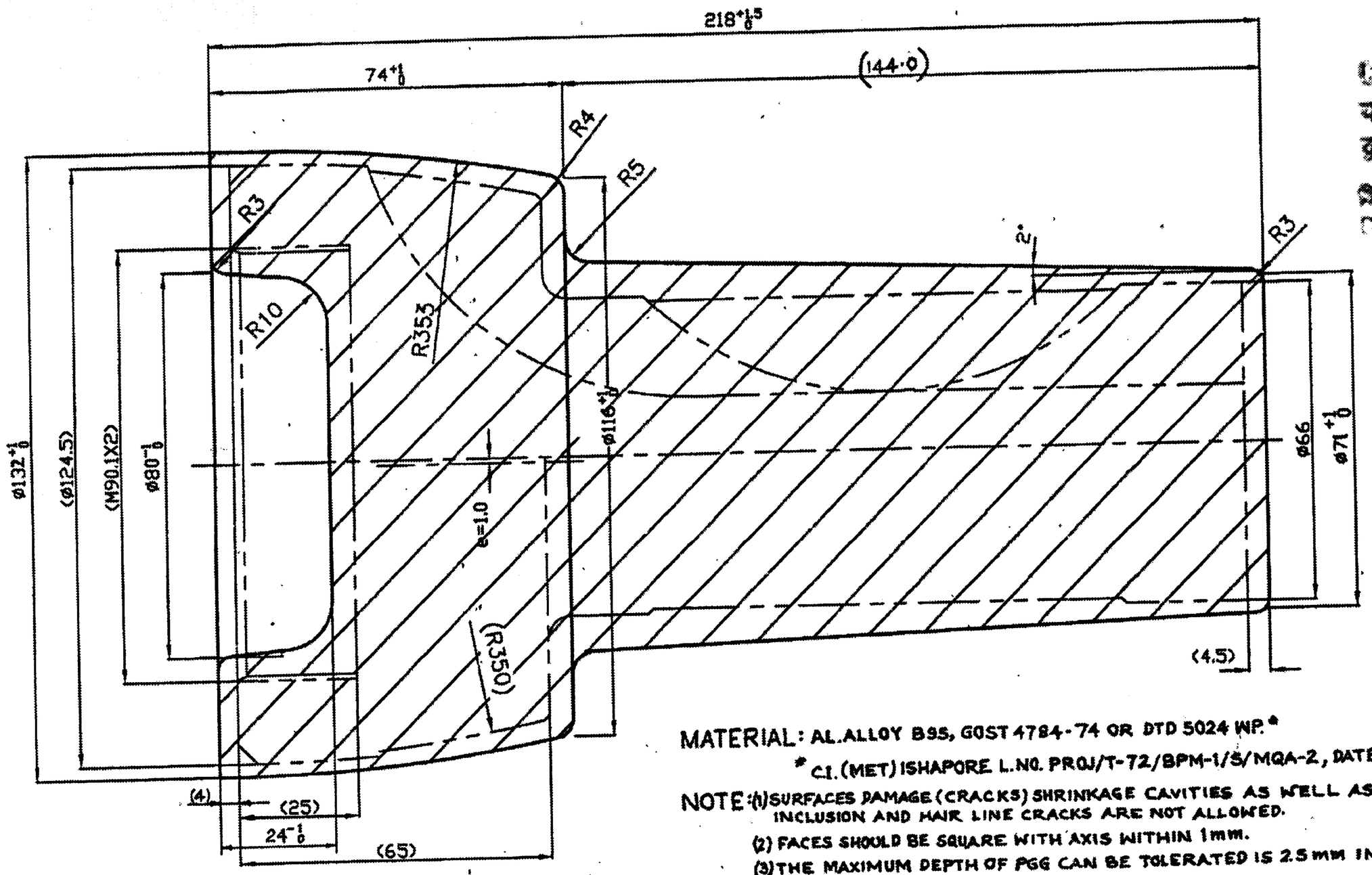
DRG. NO: F-571F

PROPOSED



COPY ISSUED BY CDD/OF
यह प्रति सी डी डी/ओ.एफ.ए.जे.
द्वारा दी गई है।
दिनांक 31/08 ए.ओ.ए./सी.डी.डी.
Date 2016 JWM/CDD

REF. DRG. NO DC-259 B

MATERIAL: AL.ALLOY B95, GOST 4784-74 OR DTD 5024 WP.*

* C.I.(MET) ISHAPORE L.NO. PROJ/T-72/BPM-1/S/MQA-2, DATED 18-10-85 OF APPENDIX-'A'

NOTE: (1) SURFACES DAMAGE (CRACKS) SHRINKAGE CAVITIES AS WELL AS NON-METALLIC INCLUSION AND HAIR LINE CRACKS ARE NOT ALLOWED.

(2) FACES SHOULD BE SQUARE WITH AXIS WITHIN 1mm.

(3) THE MAXIMUM DEPTH OF PGG CAN BE TOLERATED IS 2.5mm IN A RADIUS OF CIRCULAR CROSS SECTION.

(4) FOR DETERMINATION OF DEPTH OF PGG AS PER IS:12573-2010, THE COMPONENT SHOULD BE PARTED TRANSVERSELY AT 13mm FROM THE WIDEST END (i.e. 13mm THICK DISC WILL BE PARTED) AND 68mm FROM THE WIDEST END (i.e 55mm THICK DISC WILL BE PARTED). BOTH THE FACES OF THESE TWO DISCS WILL BE ASSESSED FOR DETERMINATION OF DEPTH OF PGG.

WEIGHT: 3.900 +0.100 kg.

APPVD. BY O.F. DUMDUM VIDE FAX NO. 08/BODY FORGED-125mm HE/P&P DT. 07.01.2009
O.F.A.J. FAX NO. 2968/F.B/SF DT. 29.11.08

समूह अधिकारी
Group Officer
डिजाईन सेन्टर
Design Center
आयुध निर्माणी दमदम
Ordnance Factory Dum Dum
कोलकाता - 700 028
Kolkata - 700 028

REV.	DATE	NOMENCLATURE	SIGN.
184/16 F	30.08.16	DIMNS. R353 & ø 71 +1 0 WERE R345, ø 70 +1 0 RESPLY.	AWM/SF
99/2016 E	11.05.16	NOTE 3 WAS "METHOD OF CHECKING AS PER SPECIFICATION IS:12573-2010" NOTE NO. 4 ADDED.	AWM/QC WM/DC/SF
71/2016 'D'	1-3-16	ø 132 +1 0 WAS ø 130 +1 0.	AWM/SF
178/15 'C'	15/09/2015	NOTE NO-3 CHANGED	AWM/QCS
289/2014 'B'	04/12/2014	NOTE NO-3 ADDED	WM/SF
13/2014 A	12.01.2014	TAPER LENGTH (144.0) WAS 141 ±1	WM/SF

AMENDMENTS

DIMENSIONS ARE IN mm		
THIRD ANGLE PROJECTION		
SCALE : 1 : 1		
2008	NAME	DATE
DRAWN	BAGDE	
REDRAWN		
CHECKED		
JWM/CDD		22.01.09
APPVD. WM/SF		22.01.09

MATERIAL: AS ABOVE

NOMENCLATURE: FORGED BLANK FOR FIN BODY

M/C: VERSON LINE II OR III

STORE: ANKUSH

ORDNANCE FACTORY AMBAJHARI

DRG. NO: F-571F

SHEET NO: 1

NO. OF SHEETS: 1

OPERATION NO:

COMPT: O.F. DUMDUM DRG. NO. F-124 (D)