

PRE-QUALIFICATION CRITERIA

UTD-20 FIP Shaft to Drg. No. 20-27-41-8

1. The firm should have capacity to design and manufacture die for the FIP shaft of 15Kg and 200mm length.
2. The firm should have experience of manufacturing similar type of steel forging.
3. The firm should have hammer with furnace to carry out the forging operation or the firm should have tie-up with reputed forging manufacturer.
4. The firm should have CNC turning center of accuracy 0.01mm.
5. The firm should have CAM milling facility & CAM grinding facility to the accuracy of 0.01mm.
6. The firm should have heat treatment facility or tie-up with reputed firm who has heat treatment facility.
7. The firm should have facility to check the CAM profile.
8. The firm should have qualified and skilled man power to carry out the machining and inspection.
