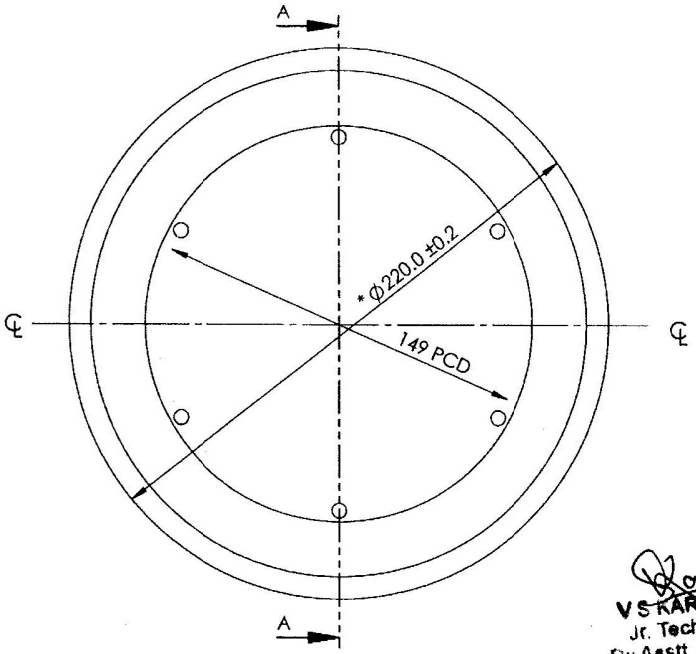
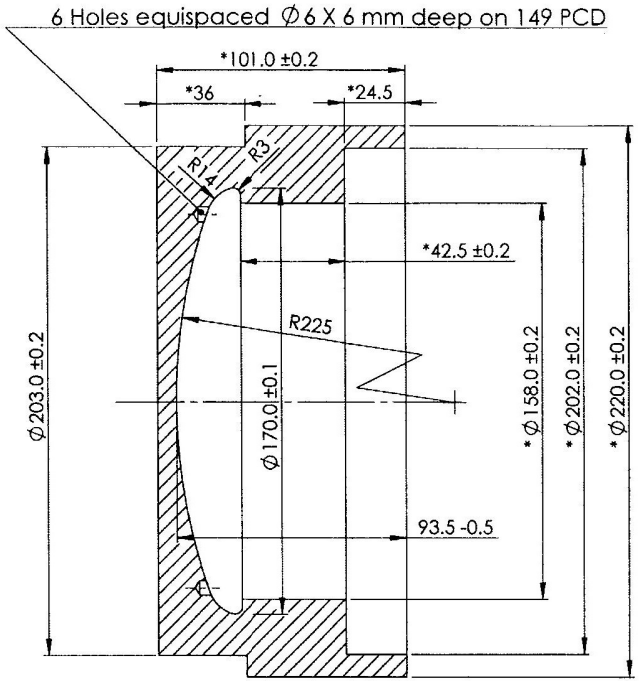
DRG No	8603	02	01	00	00	032	22XA
	IC	SS	S	AA	A	C	SST

GEN TOL : MEDIUM CLASS TO IS : 2102

DRG CONVENTIONS CONFORM TO INDIAN STD.
DIM IN mm UNLESS OTHERWISE STATED





SECTION A-A

V S KARKHANIS
Jr. Tech Officer
Dy Asstt. Controller

4 SEP 2015

NOTE:

1. * Marked dimensions are for referance only. These dimensions can be kept according to requirement of moulding by manufacturer.
2. Dimensions 93.5-0.5, R225, R3, R14 and depth of the 6 mm of 6 holes equipispaced of size Ø6 mm on 149 PCD to be measured before moulding operations.
3. For QA & QC refer specification No. **ARDE / SPECN / PINAKA / RKT- 13**

R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN P K Singh	CHD SOP	MATERIAL : STEEL TO IS:5517-1993, 40Ni6Cr4Mo3
APPD DATE 26 3/15	SRS FOR DIRECTOR	PROTECTIVE FINISH :
SEALED DATE -		NEXT OPERATION DRG. No. 8603 02 01 03 00 001 44PA
SCALE - 1:2	EST MASS	TITLE PLUG END CLOSING (PRE MOULDING MACHINING - STATIC)
DESIGN AUTHORITY ARDE		

DRG No	8603	02	01	00	00	032	22XA
	IC	SS	S	AA	A	C	SST

PART No	DS CAT No	AHSP 50