



UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 11/1/01
DESIGN & DRAWING OFFICE
ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016

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ORDNANCE FACTORY, TRUCHIRAPPALI - 620 016.

DRAWING CONVENTIONS CONFORM TO IS: 696.

SURFACE FINISH :- AS PER IS: 3023, 62 WHERE NOT SPECIFIED SHOULD BE X.

MATERIAL :- SHEET
ANB-O-2 GOST 19904-74
30X7CA GOST 11268-76

ALUMINUM :-
SHEET
A-0B-O-2 GOST 19904-74
4 II -35 GOST 16523-70

MATERIAL FOR INDIA :- IS: 7226-1974, DESIGN. C40
30CS 28, 20CS 55C 4,
BS1449 PL108 DESIGN. C40, IS: 7226-

* DIMENSIONS FOR REFERENCE.

SHARP EDGES TO BE BLUNTED O-2.
STAMP 'K'(DIMENSIONAL ACCEPTANCE)
REMAINING TECHNICAL REQUIREMENTS ARE
AS PER 6011 TY SPECIFICATIONS.