

SECTION H-H  
Enlarged

Material : Seamless Steel Tube

BS:6323 Pt.4 1982 Des CF-S11BK  
(or)

BS:6323 Pt.4 1982 Des CF-S10 BK

Hardened and Tempered to : 360-440 HV

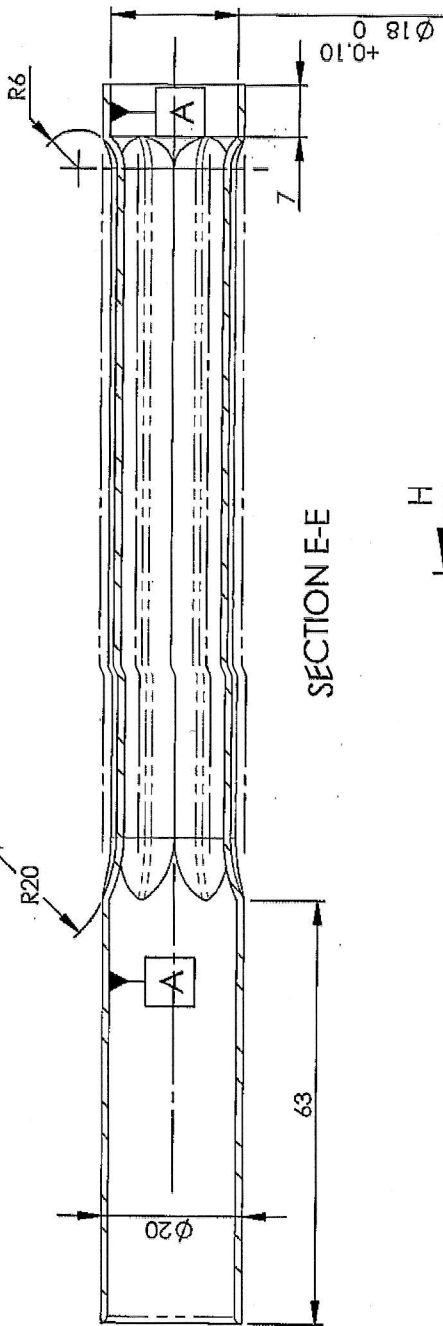
Protective Finish :

Phosphating to Specn.

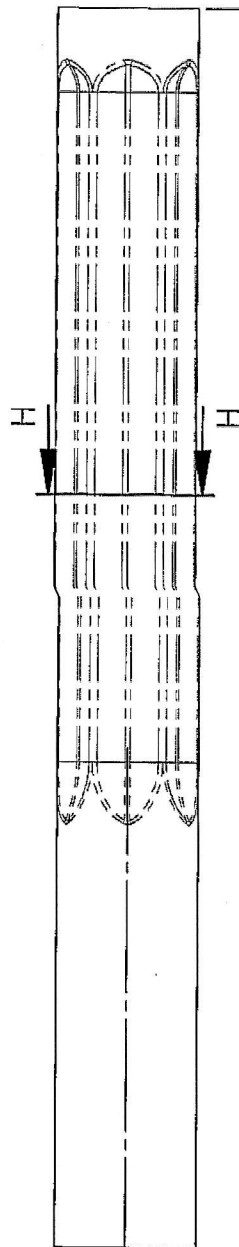
0465-01-1994 Class II Oil Finish

Blunt Sharp Edges to 0.4 R

Untolerated Dimensions as per IS:2102 MED



SECTION E-E



177.50 -0.10

CERTIFIED CORRECT COPY  
OF APPROVED DRAWINGS  
AT THIS DATE.....22/2/13

JIN CONTROLLED COPY

Design & Drawing Office  
Ordnance Factory,

|                                                                               |                  |                                                                                    |              |
|-------------------------------------------------------------------------------|------------------|------------------------------------------------------------------------------------|--------------|
| TRACED<br>DRAWN<br>CHECKED<br>OIC/D&DO<br>OFFICER/PRODN.<br>DIV. OFFICER/D&DO | SIGNATURE & DATE | SUB: <b>GAS Cylinder</b><br>FOR: Upper Hand Guard Assy<br>OF: TRICHY ASSAULT RIFLE | SCALE<br>NTS |
|                                                                               |                  |                                                                                    |              |
|                                                                               |                  | DES. REF. NO. K-2051                                                               | QPG<br>1     |
|                                                                               |                  |                                                                                    |              |
|                                                                               |                  | DRG. No.: TAR-K-2051                                                               | Weight (g)   |
|                                                                               |                  |                                                                                    |              |
|                                                                               |                  | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI-16.                                            | SHEETS: 1    |
|                                                                               |                  |                                                                                    |              |
|                                                                               |                  |                                                                                    | SHEET No.: 1 |
|                                                                               |                  |                                                                                    |              |

|            |             |                         |
|------------|-------------|-------------------------|
| AMENDMENTS | SIG. & DATE | APPROVED ON. 10/08/2018 |
|            |             |                         |