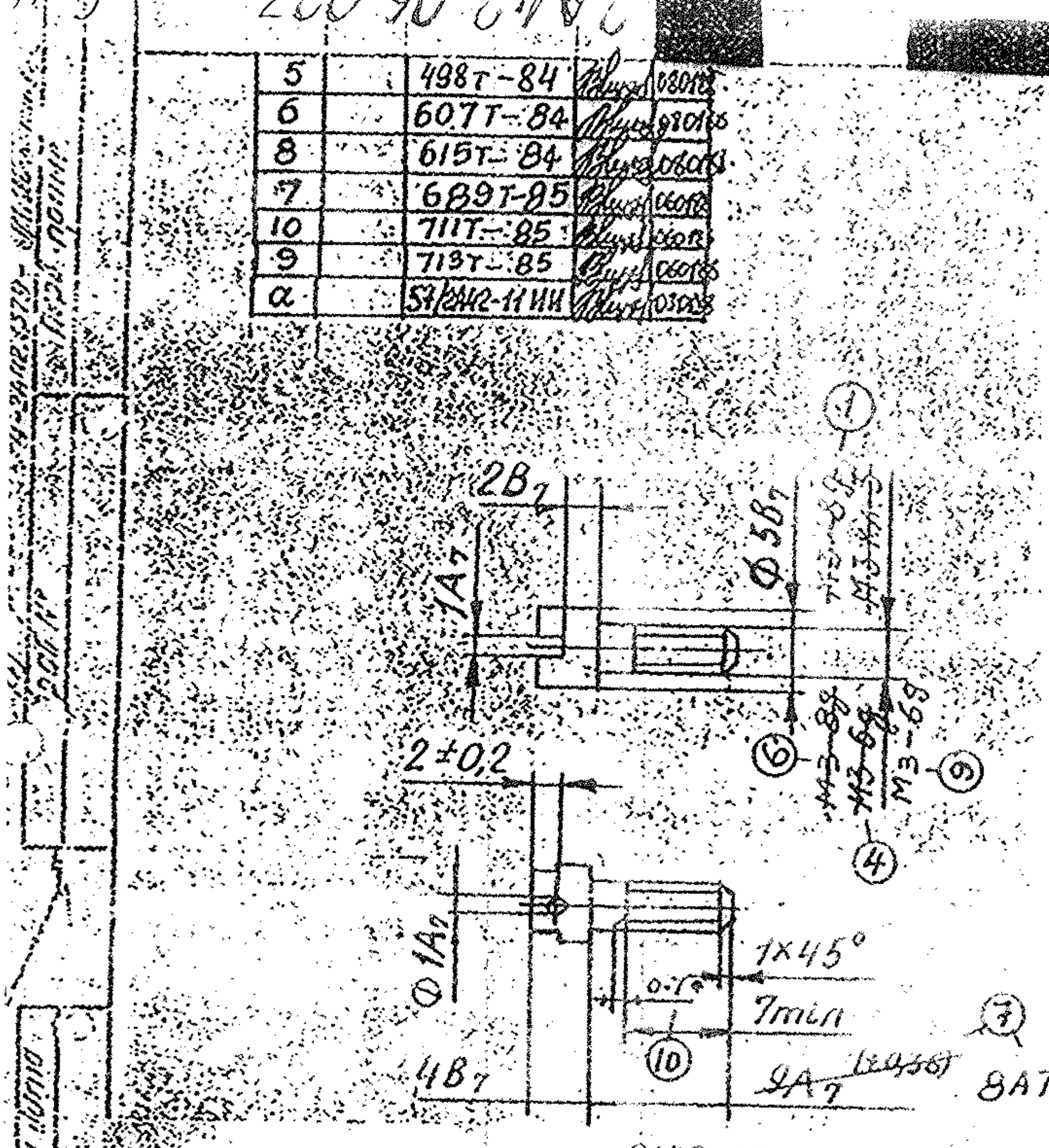
5		498Т-84		
6		607Т-84		
8		615Т-84		
7		689Т-85		
10		711Т-85		
9		713Т-85		
а		57/2А42-11 ИИ		



INDIGENOUS ALTERNATE MATL:-

IS 517-93 DESGN 40Cr4

2A42.06.023 Sheet 34

Scale 2:1. Material: steel ~~40Х ООЦ 3-98-80~~ 30ХГСА OST 3-98-80 Mass: 0.001

1. ~~HRC 38.5 to 45.5~~ HRC 37...40.5 Test hardness on reference sample
2. Inner corners R≈0.4 mm
3. Round off sharp edges to R≈0.4 mm
4. Coating: cadmium plating (layer of 3 μ); accelerated phosphating with chromate treatment F = 0.02
5. Stamp K and H on the lot tag
6. * DIM. IS ENSURED BY TOOL

~~HRA 65.5...70~~ SCREW 30ХГСА OST 3-98-80 ~~HRC 34...40.5. ATTEND. NO 57/2А42-11 ВИ 8.88~~

SHT. NO. 13 OF 37 2A42

FINAL DRG. FOR MFR. AT OFT
DATE 09-07-91
UP-DATED
CHECKED:
F/M—PROJ.
SCT-COPY VERIFIED: 10.09.91
DOM/PROJ. 28.08.91

SCT-COPY VERIFIED

2A42.06.023

SCREW
ВИНТ
30ХГСА

	Q1	0,001	2:1

OST 3-98-80

34