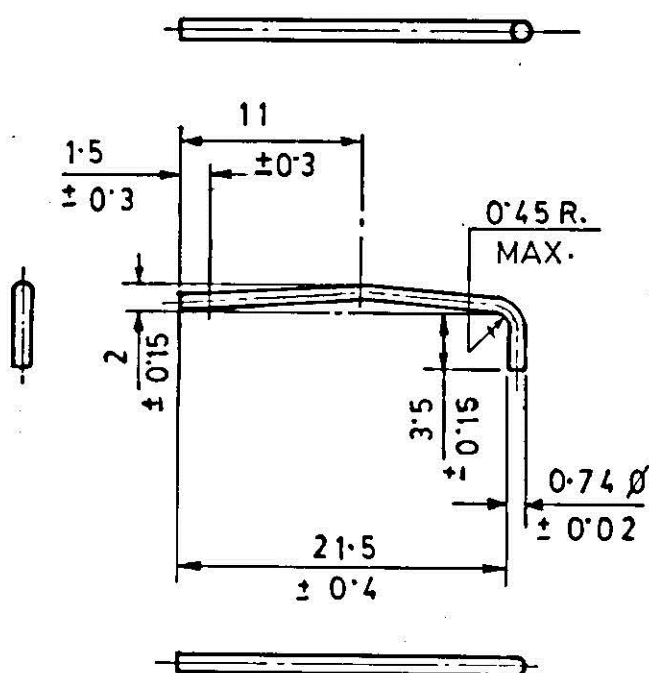


195000-9001

ON
D.S.CAT

DIMNS. ARE IN mm.



HEAT-TREATMENT:—

THE SPRING AFTER COILING ARE
TO BE STRESS RELIEVED AT
260°C FOR 15 MINUTES.

DC No. 27107-SA, DT. 21-06-2017 MATERIAL AMENDED

24-7-2003	25815-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED.			<i>Dr.</i> C.D.	<i>M. S.</i> DAC.
		PREVIOUS D.C. NOS. 15535-SA, 15539-SA, 17613-SA, 21690-SA AND 25307-SA			COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O.	G.O.
SEALED:—D.C. NO. 25307-SA DT. 26.03.2002.				SIGN.		
DRN.	CHD.	TRD. <i>Dr.</i>	COMP. <i>Dr.</i>	AHSP. CQA(SA), ICHAPUR		
SCALE:— 2:1		EST. MASS:—		ASSY. 5315-001528		
DT. 24-7-2003	<i>Dr.</i> I/C; D.O.	APPROVED DT. (NEG RE-TRACED)		DGNR'S REF.		
MATERIAL:—IS: 4454 (Part 1)-2001 GRADE DH				PART NO. A33B		
H.T./HARDNESS:—AS STATED				DRG. NO. A1241		
PROTECTIVE FINISH:—				D.S.CAT. NO 1005-000567		
NOMENCLATURE:— SPRING, LINK PIN.						