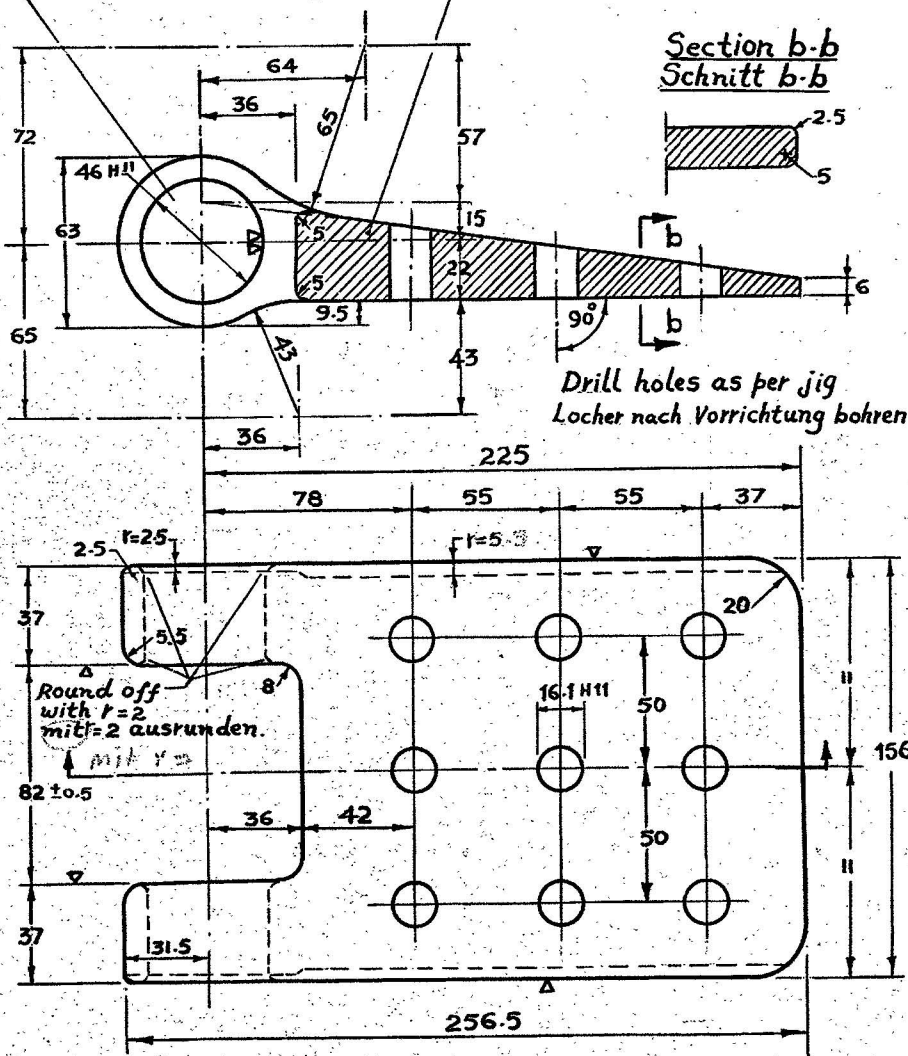


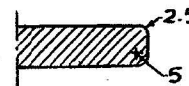
Drill bore concentric to eye  
63 dia. Centre deviation 0.5mm.  
Bohrung mittig zum Auge 63φ  
bohren. Mittenabweichung 0.5mm.

Rohrteil hat ktlg.Nr.1248  
made of semi-finished product  
Cat. No. 1248

Forging 256,5-63...156-11  
Schmiedeteil 256,5-63...156-11



Section b-b  
Schnitt b-b



Drill holes as per jig  
Locher nach Vorrichtung bohren

Galvanized and chromated to  
20 to 30 my as per DIN 50961  
Notch impact strength 3m kg/cm<sup>2</sup>  
(transverse) at 20°C for VSM or DVM.  
Curve all sharp edges.  
Remove burrs from bore.

Galvanisch verzinkt und chromatiert  
auf 20-30 μ nach DIN 50961  
kerbzähigkeit 3m kg/cm<sup>2</sup> (quer) bei  
-20°C für VSM oder DVM.  
Alle Scharfen kanten brechen.  
Bohrungen entgraten.

ALTERNATIVE STEEL  
ⓐ MATL:- CARBON 0.30% (max.) MANGANE-  
-SE 1.2% (max.) UTS 690 MPa (min.)  
YIELD STRENGTH 440 MPa (min.)

Material 30Mn5V  
Scale Maßstab 1:2

Joint band  
Gelenkband

Cat. No.  
Catalog Nr.  
1192

AMENDMENTS	
D.C.(1)	NATURE
ES/14/14 DT. 19-1-71	DRAWING PROVISIONALLY SEALED.  J.S.O.
ES/14/224 DT. 3-10-84	ⓐ ALTERNATIVE MATL ADDED DRG No. ADVANCED TO/A  SS0II ACIE (DRG)

C

4-1-4 (16) FA

TCD. B mit

COMPD. Shore