



Jt.G.M/F II

J.W.M/Proj.

MATERIAL SPECIFICATION.
CHEMICAL COMPOSITION:-

C%- 3.7 TO 4.0
 Si%- 1.7- TO 2.0
 Mn%-0.70 to 1.00
 s% -0.08 Max.
 P% -0.30 Max.

Carbon Equivalent- 4.30 to 4.70 C+Si > 5.5

23"X2200m.m.LONG INGOT MOULD.		AS MENTIONED	
R1	75,8 NOS. HOLES DELETED,VIDE MEMO NO.-SMR/ 1/25/DI:9.6.05(THROUGH Jt. G.M/ FII)	S.DEB ROY.	9.06.05
DESCRIPTION OF AMENDMENTS.			
C.I MOULD 23"X2200m.m. LONG INGOT OF R.F.		SCALE	DRAWN 29.5.05
		TRACED	
		CHECKED	
		APPROVED	
		JWM/DO	WM/PL
METAL & STEEL FACTORY,ISHAPORE		DRG. NO-	OH/1012/ 150/ 1 R-1