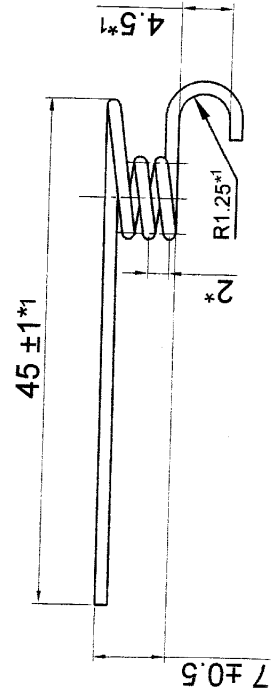
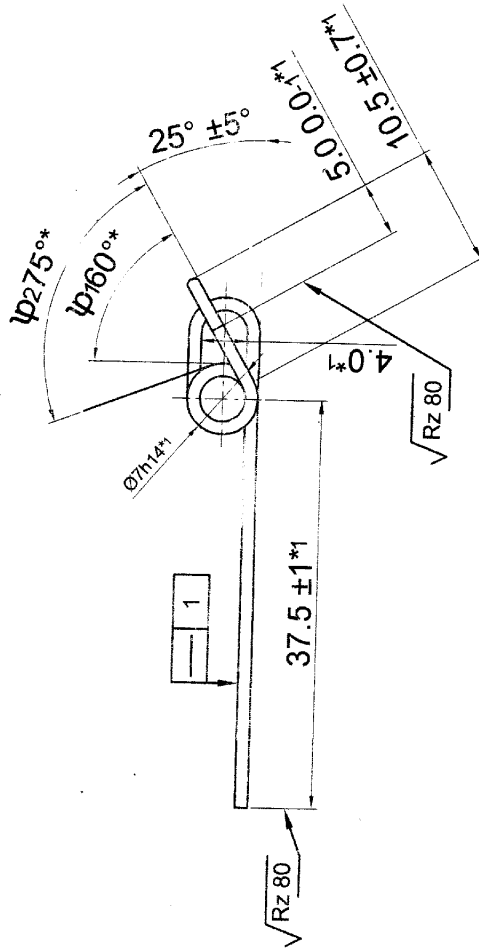
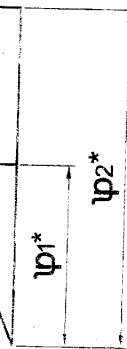


SK-6516/TE

$M_2^* = 0.356 \text{ N.m (35.6 kgf.cm)}$

$M_1^* = 0.285 \text{ N.m (28.5 kgf.cm)}$



Hos / m m D

20 - 7 . 23

*Handwritten signature*

- $\sigma_3^* = 2.73 \text{ GPa (273 kgf/mm}^2)$
- $E^* = 200 \text{ GPa (20000 kgf/mm}^2)$
- $l = 127 \text{ mm}$
- $n = 3$
- Tempering from  $240^\circ \text{ C to } 260^\circ \text{ C}$ .
- $D_{0.2} = 4 \text{ mm}$ .
- \*Reference dimensions and parameters.
- \*Dimension to be ensured by tool.
- Unspecified tolerances according to 6П45 - 1.С6Тy/E2.
- Prestress 2% of lot at angle  $\phi_2$ . Prestressing time is atleast 12 hours.

Matl.: WIRE 1-1.1 GOST 9389-75

7.62x39 AR-SAF

SPRING

Weight: 1.1 g

DRAWN	SEEN BY	CHECKED
A.S.RANA		
DATE	05/06/2023	
APPROVED		

DESIGN. NO. HOS/000

SK-6516/TE

SHT. 1 OF 1

SCALE NTS

SMALL ARMS FACTORY KANPUR