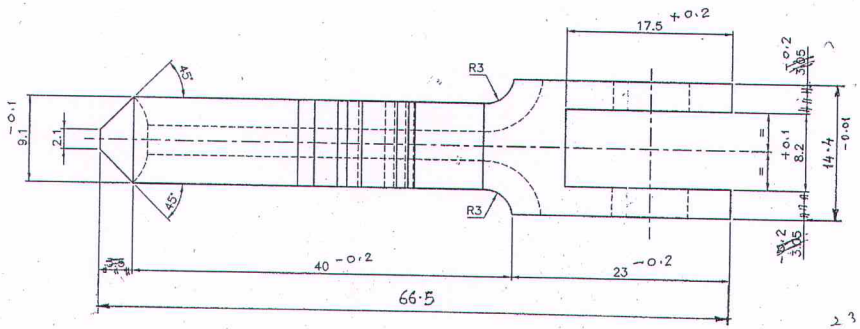
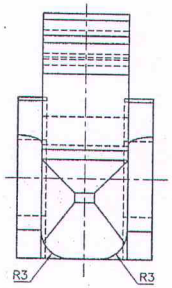
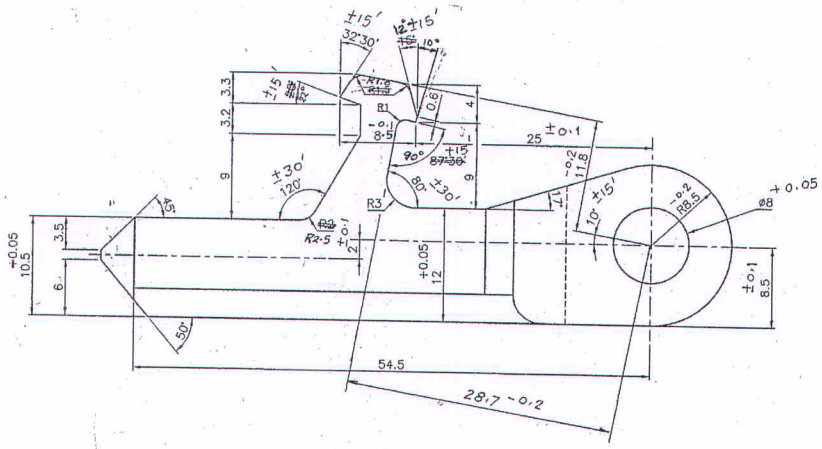
DRG.NO. 44P 06013







3.2

MATL: BS.970 PT.1-1983 GR. 655 M13 (EN 36B)

HARDNESS: 260 - 300 HB

CASE HARDENED TO A DEPTH OF 0.13 TO 0.26

FINAL HARDNESS: 600 TO 650 HV

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO R 0.2
PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION, JSS : 0465-01-1988
CLASS-I (ACCELERATED) OIL FINISH.

DRG. PROVISIONAL

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 18/5/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALLI -620 016.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

	SIGNATURE & DATE.
TRACED	
DRAWN	P. Murugesan
CHECKED	
OIC/D&DO	
OFFICER/ PRODN.	
OFFICER/ D&DO	
APPROVED ON.	07/2005

AMENDMENTS	SIG. & DATE

SUB: HAMMER
FOR: TRIGGER BOX ASSY
OF : 14.5/20 mm AMR
DES.REF.NO.
DRG. No.: 44P 06013
ORDNANCE FACTORY TIRUCHIRAPPALLI-16.

SCALE N.T.S
STORE DRG.NO.
OPERATION NO.
SHEETS: 1
SHEET No.: 1