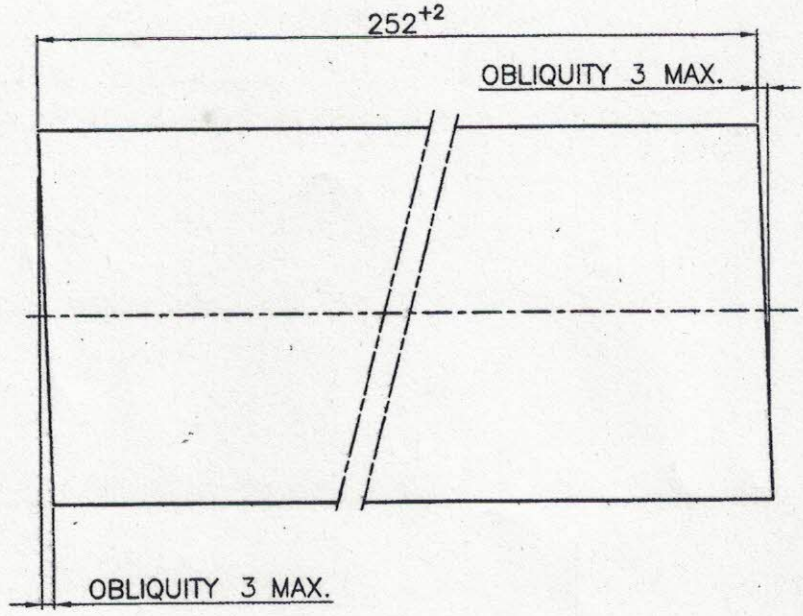
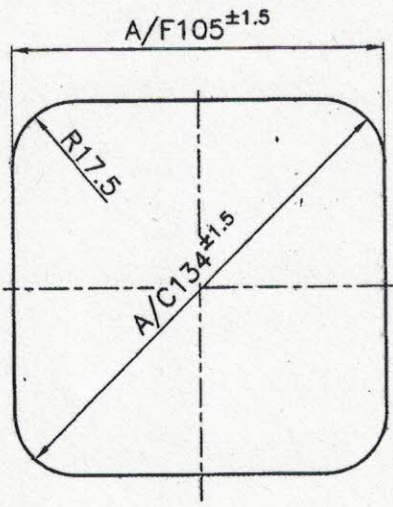


DRG. NO.- **F-629**

AMENDMENTS

UN-TOL. DIMENSIONS AS PER MEDIUM CLASS OF IS: 2102.
TO BE MARKED ON F-629

REV	DATE	DESCRIPTION	SIGN.



ALL THE FOUR SURFACES SHOULD NOT BE CONVEX AND SHOULD NOT HAVE ANY SCORE MARK, ROLLING DEFECTS .
NOTE:

- PARTING OF BILLETS ARE TO BE GOVERNED BY WEIGHT & NOT BY LENGTH.
- 25-30mm WITH YELLOW COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH PARTED BILLET ON ONE SIDE, CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON EACH PARTED BILLETS.
- ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. PLASMA CUT IS NOT ALLOWED.

WEIGHT REQUIRED - 20±0.5 Kg

MATERIAL: STEEL TO SPCN. JSS-9510-1 AUG.82 TO CODE NO. SS/F44

COPY ISSUED BY CDD/OFAJ
प्रह प्रति सी डी डी/ओ. एफ. ई. जे.
द्वारा की गई है।
दिनांक 20/11/18
क.का.प्र./सी.डी.डी
JWM/CDD

DIMENSIONS ARE IN mm.			MATERIAL:-Date		आर्डनैन्स फैक्टरी अम्बाझरी ORDNANCE FACTORY AMBAJHARI
THIRD ANGLE PROJECTION			AS ABOVE		
SCALE - 1:2			NOMENCLATURE		DRG. NO : F-629
2018	NAME	DATE	PARTED BILLET		SHEET NO.- 1
DRAWN	<i>[Signature]</i>	16.01.18			NO OF SHEETS- 1
CHECKED	<i>[Signature]</i>	16.02.18			OPN.
HOS/CDD	<i>[Signature]</i>	16.02.18			COMPT. PWP
JWM/SF	<i>[Signature]</i>		STORE: 120mm MORTAR BOMB		
APPVD.	AWM/SF	<i>[Signature]</i>	17.2.18		