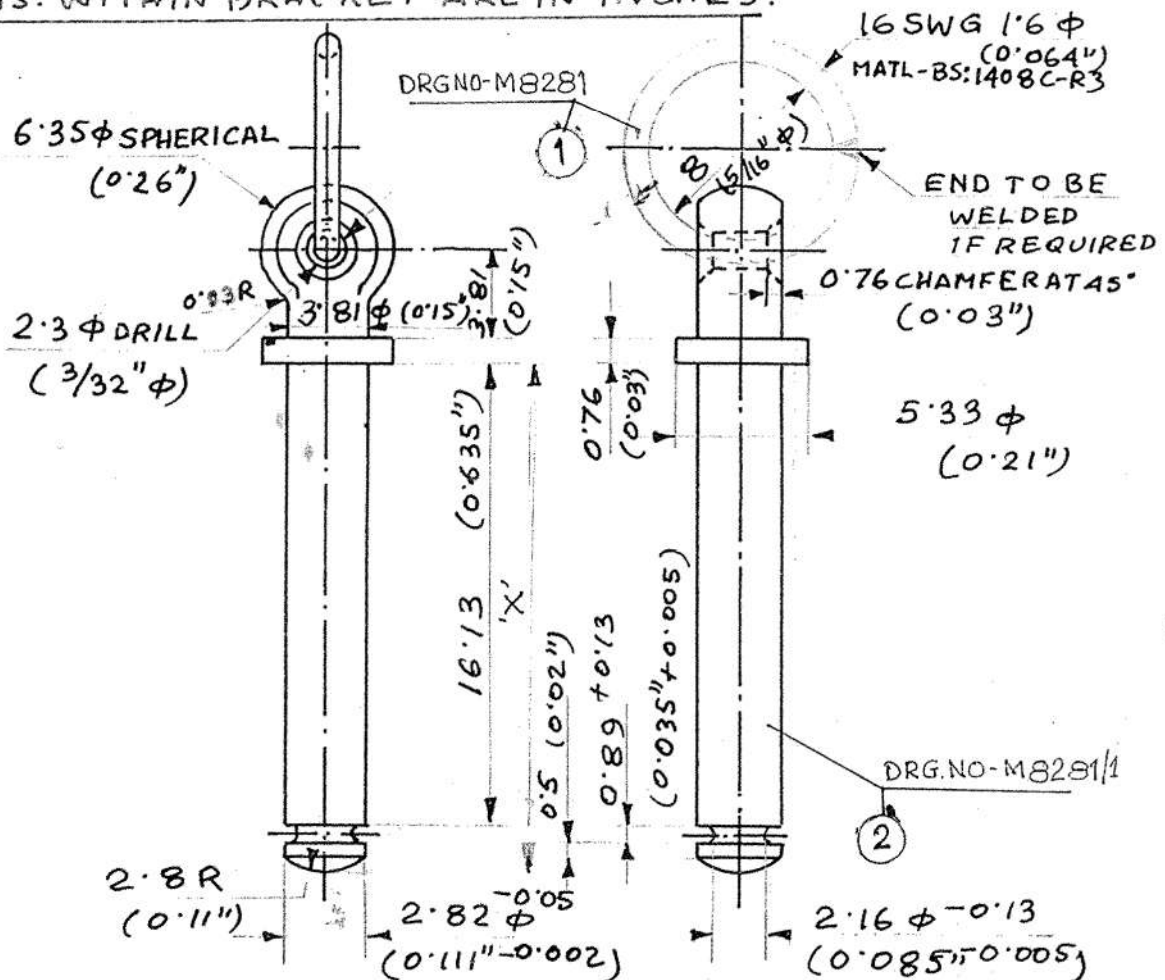


MATERIAL SIZE:- 7.937 ± 0.127 ($0.3125'' \pm 0.005$)
 DIMNS. WITHIN BRACKET ARE IN INCHES.



MATL:- BS: 970/En 81955^(b) HARDEN & GRIND AT 'G'
 PROTECTIVE FINISH:- HARDNESS:- 300 TO 350 V.P.N.A.T.
 POLISHED AND @ PHOSPHATING TO SPECN. WPN/GEN/3 CLASS II
 ALTN:- NICKEL PLATING (WITH COPPER UNDER COAT.)
 TO SPECN. BS: 1224-70 FOLLOWED BY ELECTROPHORETIC LACQUERING WITH BLACKISH TINGE WITH SOLID CONTENT 9.9 TO 13% AND PH: 5.2 TO 5.6

THICKNESS OF LACQUER -
 5 TO 6 MICRONS.

182	1 OF EACH	AS STATED	RING & SAFETY LEVER
ITEM NO.	NO. OFF	MATERIAL	DESCRIPTION

20/12/01 30/8/01 @ was BLUING	SCHEDULE NO. SCALE: 5:1 DRAWN BY - <i>W. K. 19.393</i> TRACED BY - CHECKED BY - <i>W. K. 21.3.93</i> APPROVED BY - <i>W. K. 21.3.93</i>		LIST OF PARTS COMPT:- I.O.F. PISTOL 7.65 mm ($0.32''$) PIN, SAFETY LEVER SKETCH NO. - CTM-0030A	
	DT. & SG. DESCRIP. AMENDMENTS. DT. SG.		STORED DRG. NO. PB. NO. 23 NO. OF SHT. - 1 SHT. NO. - 1	
	CONCURRED BY - G. & S. FY. COSSIPORE		NO. OF SHT. - 1 SHT. NO. - 1	
	DT. & SG. DESCRIP. AMENDMENTS. DT. SG.		STORED DRG. NO. PB. NO. 23 NO. OF SHT. - 1 SHT. NO. - 1	
	CONCURRED BY - G. & S. FY. COSSIPORE		NO. OF SHT. - 1 SHT. NO. - 1	

SURFACE TREATMENT AMENDED AHSP VIDE APPROVAL LETTER NO.

14082/5/PISTOL/CDO DT. 12/8/01

P.B-23