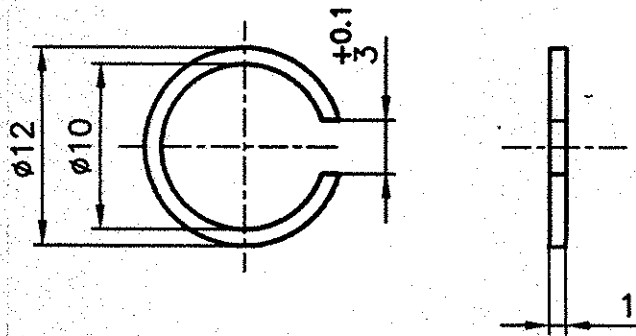


DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SHARP CORNERS SHOULD BE BLUNT TO R0.5





MATERIAL :- STEEL STRIP 65C2BA-C-1.0. GOST 2283 - 79. 1mm THICK.

INDIGENEOUS MATERIAL : IS: 2507 -75 DESIGNATION - 55Si7, GRADE.9

HARDNESS: 500 - 575 VPN.

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988

CLASS-I (ACCELERATED) OIL FINISH.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
 TRACED DRAWN CHECKED HOS/D&DO NODL OFFICER/ FOR MGL OFFICER/ D&DO	SIGNATURE & DATE.		SUB: <u>RETAINING RING</u>		SCALE N T S
			FOR: <u>FIRING PIN SUB ASSY</u>		STORE DRG.NO.
			OF: <u>40mm MGL</u>		OPERATION NO.
			DES.REF.NO.		
			DRG. No.: <u>30P 3045</u>		
			 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		SHEETS: 1
AMENDMENTS	SIG. & DATE	APPROVED ON: 25/02/2015			SHEET No.: 1