



NOTE:-

- (i) MACHINING ALLOWANCE IS ADDED  
BUT SHRINKAGE ALLOWANCE IS NOT  
INCLUDED IN THE DRG.
- (ii) COMPT. DRG. SHOWN IN CHAIN  
DOTTED LINES.
- (iii) DIMENSIONS IN M.M.

MATL:- ALUMINIUM ALLOY  
IS: 617/A-10-W OR A-11-WP,

DFD/DO/002

ORDNANCE FY.

DEHRA DUN

DR. *S. Passi* 26/6  
TR.  
CH. *M. B. D.*  
APPROVED  
*[Signature]*  
F.D.O. M.I.

SIGHT UNIT CASED 102A.  
SAND CASTING DRG. FOR DISC

DRG. No. I.R.D.E. 1076/10

D & C 1834-I

DT. 28.5.76	SCALE 3/4
MATL.	FINISH
AS ABOVE	
SHEETS 1	SHEET No. 1
DRAWING No.	
ODD/C/547/1	
AMENDMENTS	

D.A.N. 102/D7 8-3-75  
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