

MONITORING INSTRUCTION FOR INSPECTION		Issue No. 01 Rev. No. 03
		Date of Issue 23/11/16
SCREW		HAPP/QA/SC/C/003

DRAWING NO. : HAPP Drg.. NO. C SCW 120 1 602 REV 0

END USE : 120 MM FSAPDS

A. INSPECTION CHECK TO BE CARRIED OUT FOR RAW MATERIAL BY THE FIRM.

SL. NO.	CHARACTERISTICS	SPECIFICATION / REQUIREMENT	SAMPLE SIZE
1	RAW MATERIAL	STEEL TO IS : 2073 C 40 (OR) BS 970 PART -I GR. 080 M 40 (NORMALISED) OR EN 8.	RAW MATERIAL TEST CERTIFICATE
1	WORKMANSHIP(VISUAL)	THE MATERIAL SHALL BE CLEAN, AND FREE FROM SHARP EDGES, INTERNAL FLAWS LIKE PIN HOLES, POROSITY, CRACKS OR OTHER HARMFUL DEFECTS.	FOR EACH CONSIGNMENT
2	DIMENSIONS	AS PER DRAWING	FOR EACH CONSIGNMENT
3	PACKING	PACKING SLIP INSIDE THE PACKING BOX INDICATING SOURCE, SUPPLY ORDER NO. & QTY. DETAILS.	FOR EACH CONSIGNMENT

B. VERIFICATION OF ADEQUACY OF INSPECTION DOCUMENTS.

SL. NO.	INSPECTION DOCUMENTS
1	TEST CERTIFICATE FOR RAW MATERIAL ISSUED BY NABL ACCREDITED OR GOVT APPROVED LAB.
2	DIMENSIONAL INSPECTION REPORT FOR 30 SAMPLES
3	GAURANTEEE / WARRANTY CERTIFICATE

NOTE : 20 NOS. OF ADVANCE SAMPLES ALONG WITH NECESSARY INSPECTION DOCUMENTS ARE TO BE SUBMITTED TO HAPP AND BULK PRODUCTION TO BE STARTED UPON CLEARANCE (BPC) FROM HAPP.

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**ISSUED BY
STANDARD CELL**
MPS abin 180134 ddt - 8/1/19
DATE: 9/1/19 SIGNATURE: