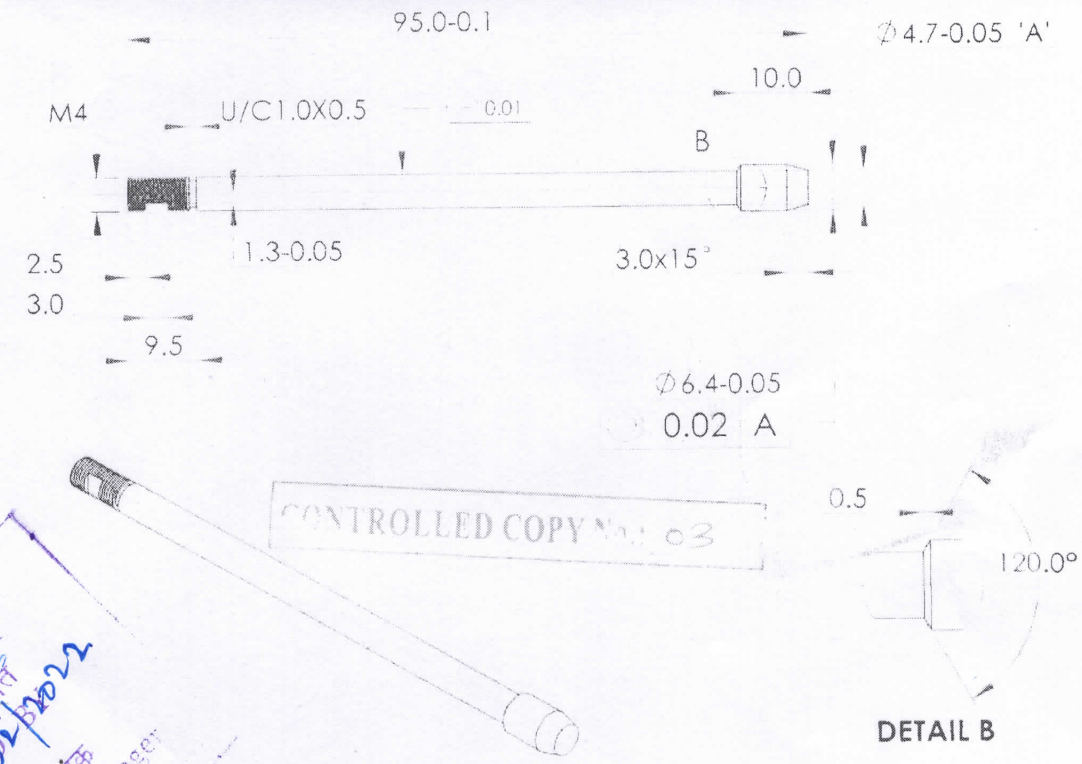
| DRG No. | IC | SS | C | AA | A | C | SST |
|---|---|---|---|---|---|---|---|
| | 0204 | 03 | 04 | 00 | 06 | 002 | 00DA |

GENERAL TOL. : FINE / MEDIUM / COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.




CONTROLLED COPY No.: 03

NOTES:-
1) REMOVE ALL SHARP EDGES AND BURRS.
2) HARDNESS.- 325 TO 375 H.V.
3) SURFACE FINISH ▽▽▽ ALL OVER EXCEPT WHERE SPECIFIED.
4) PART. PROTECTIVE COATING: PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B

| Sr. No. | DATE | AUTHORITY | BRIEF RECORD | ZONE | CD GO SIGN |
|---|---|---|---|---|---|

DRN: SOURABH
SIGN:
DATE: 07/03/2019 CHECKED
APPD.
DATE:07/03/2019 FOR DIRECTOR
SEALED
DATE:

MATERIAL:
STEEL TO IS: 5517-1993, Gd. 40Ni6Cr4Mo3

PROTECTIVE FINISH:
ELCTROLESS NICKEL-BORON NITRIDE (NiBN) COATING
AS PER ARDE SPECN. No. ARDE/SA/2016/COATING-02

SHEET SIZE: A4
SCALE: 1:1
EST. MASS
13.72

TITLE:

# ROD REAR SPRING RECOIL

DESIGN AUTHORITY
**ARDE**
PUNE 411021

| DRG No. | 0 | 2 | 0 | 4 | 0 | 3 | 0 | 4 | 0 | 0 | 0 | 6 | 0 | 0 | 2 | 0 | 0 | D | A |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | IC | | | SS | | S | | AA | | A | | C | | | SST | | |
| JVPC PART No | | | | | | | DS CAT No | | | | | | AHSP | | | | | | |