



NOTE:-
 LETTERS ARE TO BE ENGRAVED ON THE PLATE AS SHOWN IN THE DRG.
 LETTER SIZE :- HEIGHT 2.5, WIDTH 0.8 AND DEPTH 0.1 FOR 40 mm.
 HEIGHT 4, WIDTH 0.8 AND DEPTH 0.1 FOR MGL, S & F.
 LETTERS S & F ARE TO BE ENGRAVED ON BOTH SIDES.
 AFTER PROTECTIVE FINISH, ENGRAVED S & F ARE TO BE FILLED WITH WHITE PAINT.
 DIMENSIONS ARE IN mm.
 UNTOLERATED DIMS. AS PER IS : 2102 (MED)
 SHARP CORNERS SHOULD BE BLUNT TO R 0.5
 PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION, JSS : 0465-01-1988
 CLASS-I (ACCELERATED) OIL FINISH.

MATERIAL : IS: 2507 - 1975, GRADE-1, DESIGNATION-45C8.
 (OR) BS: 1449, PART - 1, 1983, GRADE - CS55 (OR) CS40.
HARDNESS:- 320 -360 H.V.

DIMENSIONS ARE IN mm.
 UNTOLERATED DIMS. AS PER IS : 2102 (MED)
 MARK DRAWING No.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SUB: COVER FOR FIRING MECHANISM				SCALE 2:1
	FOR: TRIGGER GUARD SUB ASSY. OF : 40 mm MGL				STORE DRG. NO. 30P 3038
	DES. REF. NO.				OPERATION NO.
	DRG. No.: 30P 3038				
	OFFICER/ D&DO				SHEETS: 1
	APPROVED ON: 25/02/2015				SHEET No.: 1