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DWG NO 075871A-00

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SHEET REV RECORD

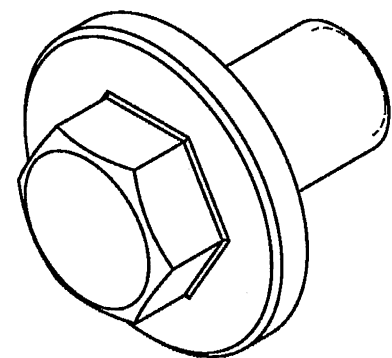
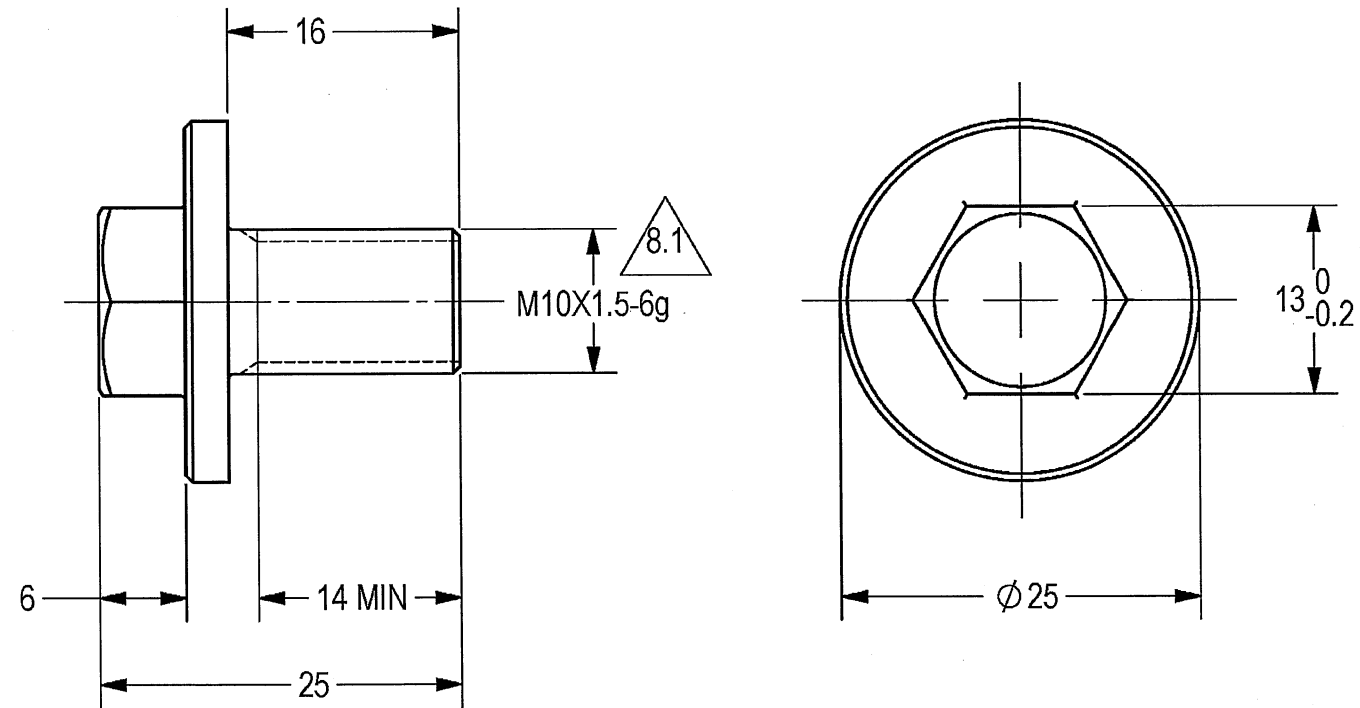
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD	
01		Freeze	01-Dec-13		
02		Restricted	11-Jun-14	L. Goldshtein	
03	VY57/00	Restricted	16-Sep-14	D. Nave	
--		Identical To Previous	Released	09-Apr-18	L. Goldshtein

NOTES :

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALLOY STEEL BAR RND SAE 4130 NORMALIZED PER SAE-AMS-S-6758 OR SAE 4340 NORMALIZED PER SAE-AMS-S-5000.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- ALL DIMENSIONS ARE AFTER HEAT TREATMENT AND BEFORE COATING.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- HEAT TREATMENT TO 35±3 HRC PER AMS 2759/1.
- COATING: A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE I; 5-13 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
- PROTECT THREAD AFTER PHOSPHATE.
- QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 0.02 Kg.)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	1/6/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/9/20	FOR: CRADLE WEAPON ASSY	
SEE NOTE 6	SEE NOTE 6	OFFICER/PRODN		OF: 12.7MM SRCG	
1st ANGLE PROJECTION		OFFICER/QC		SIZE	CAGE CODE
		OFFICER/DDO		B	2291A
SURFACE TEXTURE IN Micro Meter				DWG NO	075871A-00
				SCALE	2:1
PROJECT OFFICER				AUTOMATED DRAWING (SW)	
				SHEET 1 OF 1	

[Signature]
PROJECT OFFICER

PLM Control

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