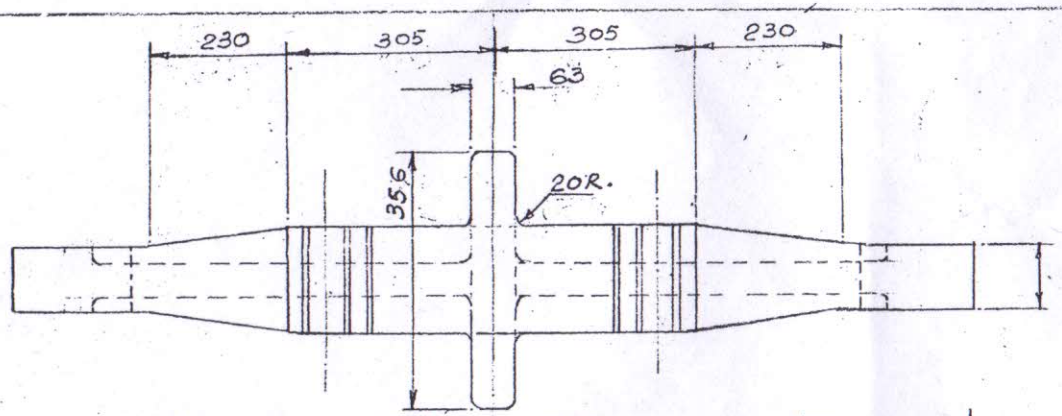
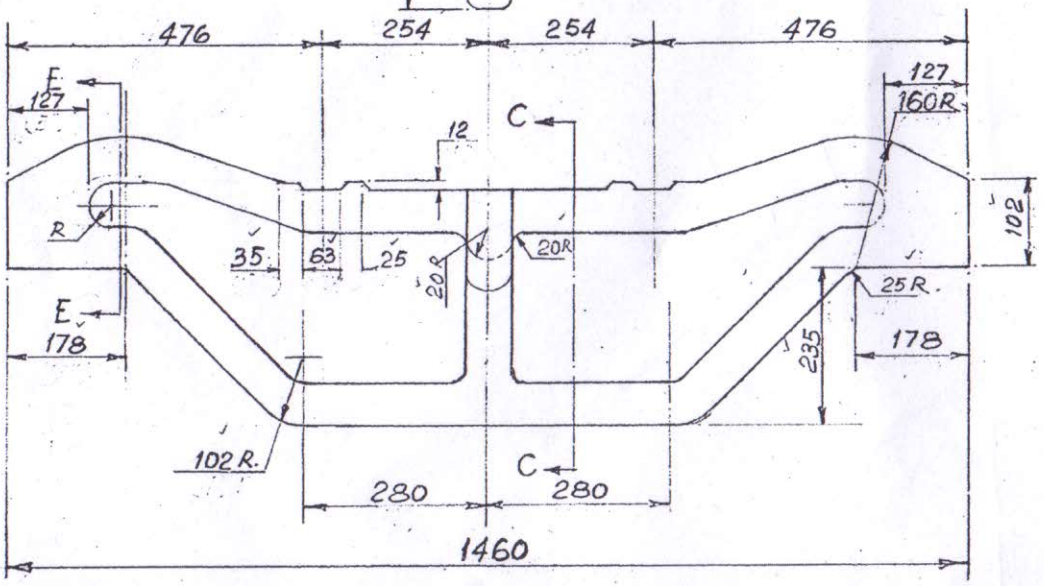
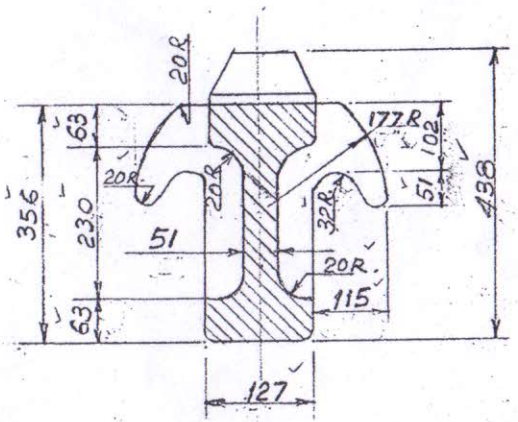
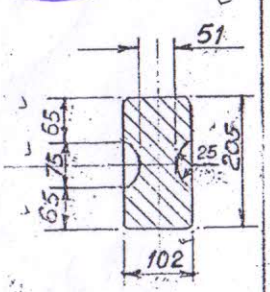
ALL DIMENSIONS ARE IN mm







SEC. ON C - C



SEC. ON E - E

METAL & STEEL FACTORY, ISHAPORE
GHT
UN CONTROLLED
18/2/16
DRAWING OFFICE

CHEMICAL COMPOSITION:- NICROME STEEL.	MATERIAL :-	C - ·015 - ·025%, Si - 1·5 - 1·8%, MN - 1·0 - 2·0% Ni - 50 - 60%, CR - 10·0 - 15·0%, S&P - 0·035 % Max.	* CASTED & ANNEALED CONDITION

MODIFIED DESIGN FOR SUSPENSION BEAM

FOR PIT TYPE FURNACE (NEW)

SECTION:- G.H.T.

R1 :- HEAT TREATMENT CONDITION (*) CHANGED VIDE REF. MEMO NO. GHT/DO/SEPT'14 DT. 25/09/2014

AMENDED:- Ref. Memo No. 10/GHT/HT/44 dt:- 28.11.0

AMENDED:- Ref. Memo No. 52/GHT/HT/44 dt 4.12.86

SKETCH NO. H.T/72	R1
DATE:- 16. 6. 76	
DRAWN. S. Chakravorty	
TRACED.	
CHECKED. S. Kundu	
APPROVED.	
M(H.T.)	
M.S.F.Y. ISHAPORE	