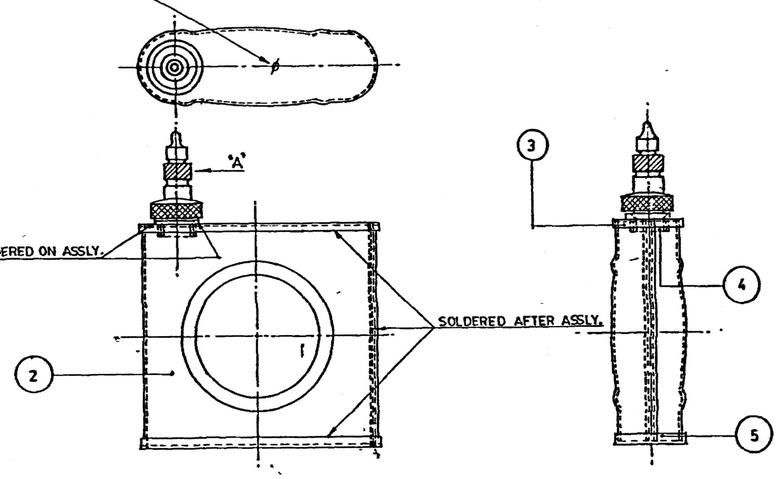
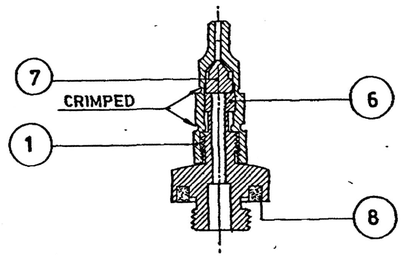
D.S.CAT NO. 4930-000799

CONTRACTOR'S CODE MARK & YEAR OF MANUFACTURE TO BE EMBOSSED HERE IN 3·175 (0·125) CHARACTERS BEFORE ASSEMBLY.



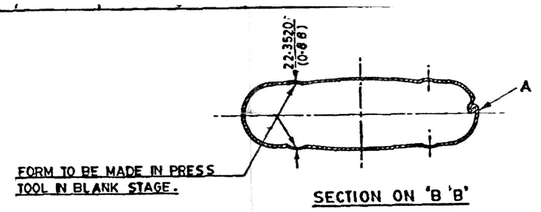




ENLARGED VIEW AT 'A'

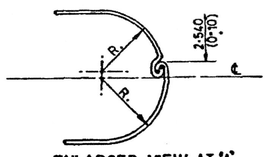
**NOTE:-**

CAN TO BE PAINTED EXTERNALLY WITH PAINT R F-U- FINISHING WAR EQUIPMENT AIR DRYING BRUSHING/ SPRAYING OLIVE GREEN TO SPECN-NO-JSS: 8010 – 15 .

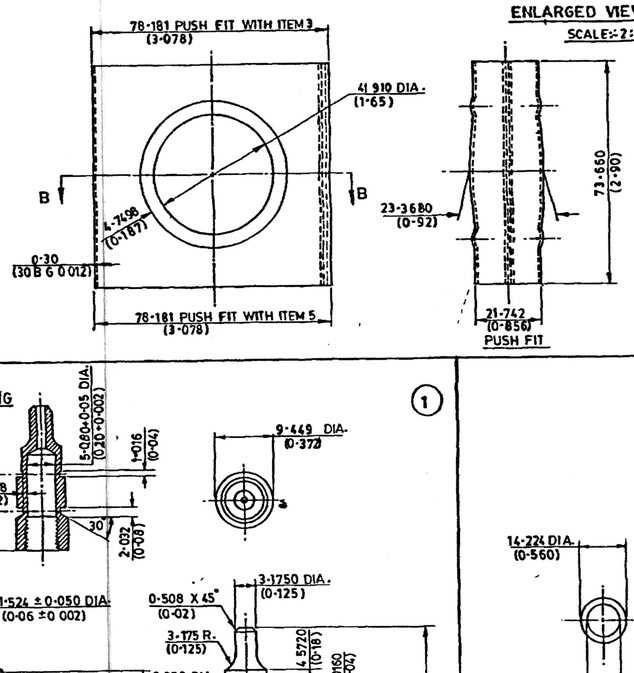
(2)




SECTION ON 'B 'B'

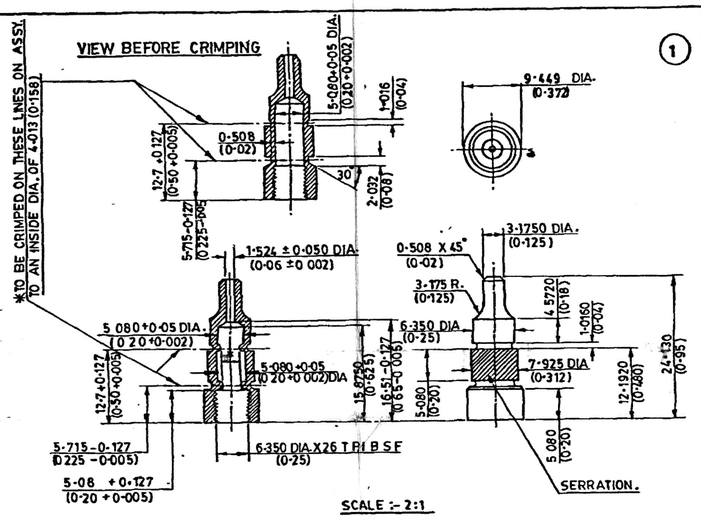



ENLARGED VIEW AT 'A'
SCALE:- 2:1



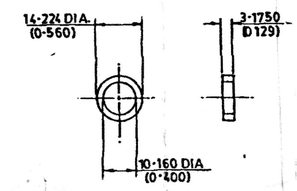

(1)

VIEW BEFORE CRIMPING

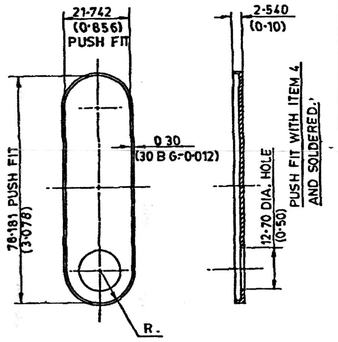



SCALE :- 2:1

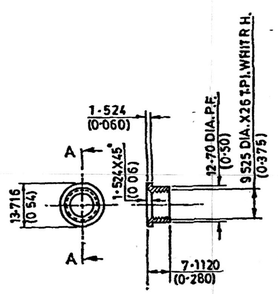
(8)




(3)

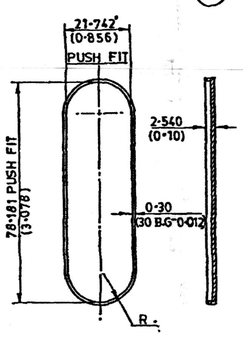



(4)

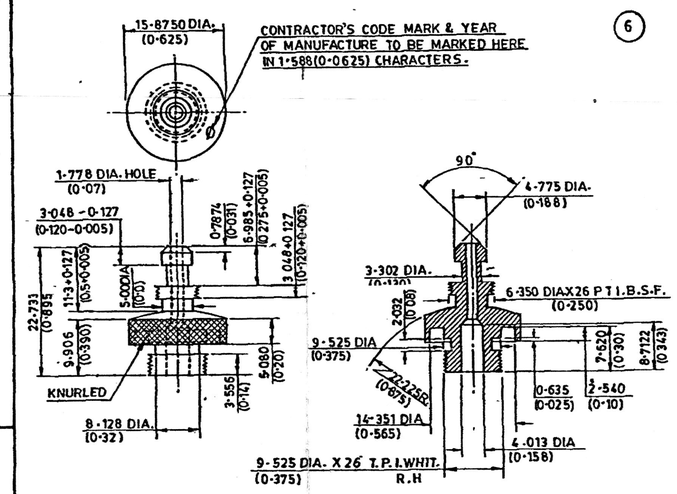



SECTION AT A-A

(5)

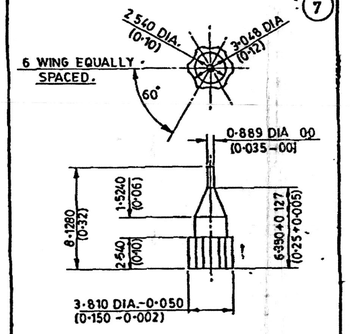



(6)




SCALE :-2:1

(7)




SCALE :- 4:1

DIMNS. ARE IN mm.

FOR EXPLANATION OF DIMENSIONING ETC* SEE D.D. NOTE SHEET NO.3 .

DIMNS. WITHIN BRACKETS ARE IN INCHES.

## SCHEDULE OF DETAILS

| DET. NO. | DESCRIPTION | NO. OFF. | MATERIAL | TREAT |
|---|---|---|---|---|
| 1 | OUTER VALVE | 1 | BRASS B S.S 249 | |
| 2 | CASING | 1 | TIN PLATE(BC) TO SPECN IS 597 | |
| 3 | COVER UPPER | 1 | DO | |
| 4 | MOUTH PIECE | 1 | BRASS B S.S 249 | |
| 5 | COVER LOWER | 1 | TIN PLATE(BC) TO SPECN IS 597 | |
| 6 | INNER VALVE | 1 | BRASS B S.S 249 | |
| 7 | PIN, STOPPER OIL | 1 | BRASS B S.S 249 | |
| 8 | WASHER | 1 | LEATHER | |

CERTIFIED COPY OF THE STORE DRG/GAUGE DRG/Sch/ SPECN/NOTE SHT.
DATE: 26/1/08

| | | | | | |
|---|---|---|---|---|---|
| 11.10 2001 | 25144-SA | PROFORMA CHANGED, DIM. SHOWN CORRECTLY, NEG. RE-TRACED AND DRG. RE-SEALED. | E/10 | | |
| | | PREVIOUS D C NOS 17743-SA & 23687-54. | | COPY CD | COPY DRG |
| DATE | AUTHY | BRIEF RECORD | ZONE | I/C: D.O. | G O |
| SEALED - D.C. NO 17743-SA, DT. 11-11-83 | | | | SIGN. | |

NOMENCLATURE :- OILER HAND. NO.1 MK.1

| | | | |
|---|---|---|---|
| DRN. | CHD. | TRD. | COMP. |
| SCALE 1:1, 2:1 & 4:1 | | EST. MASS :- 64·159 APPROX | AHSP. CQA(SA), ICHAPUR |
| | | APPROVED.. DT. 10.5.65 NEG. RE-TRACED | ASSY. |
| DT. 11.10 2001. | I/C: D. O. | | |
| MATERIAL :- AS STATED | | | DGNR'S REF. |
| H.T./HARDNESS :- | | | PART NO. |
| PROTECTIVE FINISH | AS STATED | | DRG. NO. CISA/160 |
| | | | D.S.CAT NO. 4930-000799 |