

COMPLETING ARTICLES SHOP - VQC

SL No	NOMENCLATURE & DRAWING NO	MANUFACTURING TECHNOLOGY & TESTING / INSPECTION FACILITIES REQUIRED TO PRODUCE THE ITEM	VENDOR IN HIS OWN PREMISES - (P&M LIST TESTING/INSPECTION EQUIPMENT LIST TO BE SUBMITTED)	MAY BE POSSESSED BY THE VENDOR IN HIS OWN PREMISES OR OUT SOURCED - (SELF DECLARATION TO BE SUBMITTED)	FIRM COMPLIANCE (YES / NO)
1	172.28.009CB-2 LEVER 6206211020	TECHNOLOGY - 1	1. CNC VMC (350X 250 MM) OR CNC HMC (350 X 250 MM) 2. CENTRE LATHE (DIA. 6 MIN)		
		TECHNOLOGY - 2	FORGING	P&M REQUIRED FOR THE FORGING TO BE INDICATED. 1) LEVER 172.28.037-3/F. WEIGHT- 0.23 KG APPROX 2) LEVER 172.28.115-2/F WEIGHT- 0.19 KG APPROX	
		TECHNOLOGY - 3	HEAT TREATMENT	1. HARDENING 1. WELDING FACILITY ARC OR CO2 OR MIG	
		TECHNOLOGY - 4	FABRICATION & ASSEMBLY	P&M REQUIRED FOR THE FOLLOWING COATING PROCESS TO BE INDICATED 1. ZINC CHROMATIZING	
		TECHNOLOGY - 5	SURFACE COATING	SHOULD BE AVAILABLE WITH FORGING MANUFACTURER	
	TEST / INSPECTION - 1	TESTING MACHINE		1. HARDNESS TESTER	

NOTE :- THE FIRM MAY INDICATE THE ALTERNATE MACHINES/PROCESS BY WHICH THE COMPONENT CAN BE MANUFACTURED AS PER TECHNICAL SPECIFICATION/DRAWING.