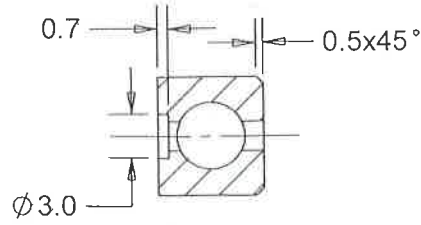
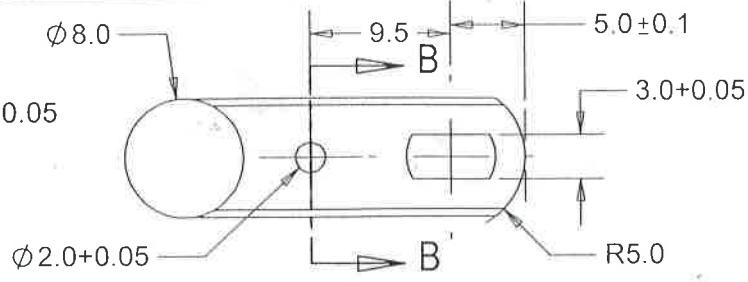
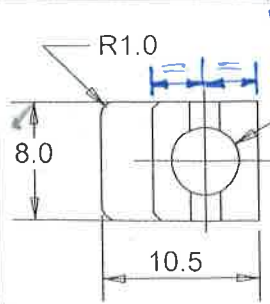


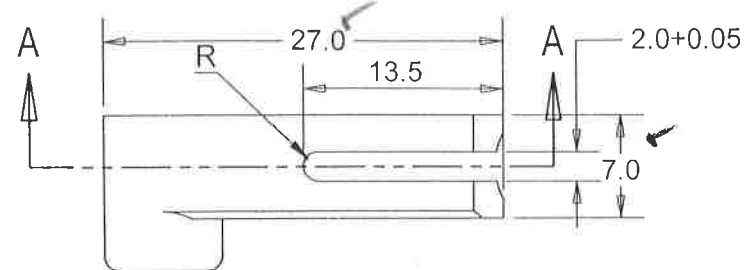
1	2	3	4
ISS E D 0 0	C 1 0 0	A 2 0 2	SS 0 0 2 0 4
DRG.No.			

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

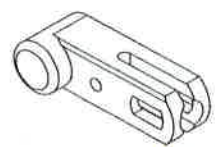
DRG CONVENTIONS CONFIRM TO INDIAN STDS
DIMN IN mm UNLESS OTHERWISE STATED



SECTION B-B



SECTION A-A



NOTES:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. HARDNESS:-375-425 HV.
3. ALT MATERIAL:- MIM 9310 (AISI 9310 EQUIVALENT)
HARDNESS 500-600HV 1 CASE DEPTH 0.1-0.3 mm.

CONTROL COPY No. 1

Received on 29/11/15

4.	REVISED	V-29	DRG. REVISED
3.	REVISED	V-27	DRG. REVISED
2.	REVISED	V-22	Ø 7.0 ADDED
1.	REVISED	V-14	Ø 7.0 ADDED

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL	SIGN		
APPD			STEEL TO IS:5517-1993, 40Ni6Cr4Mo3 (En-24)			
DATE 9/11/2015			PROTECTIVE FINISH PHOSPHATED TO SPECN. IS:3618-1996, CLASS 'B'			
SEALED			TITLE			
DATE			LEVER, STUD CHANGE RIGHT			
SCALE 2:1			EST MASS			
DESIGN AUTHORITY			AHSP SA-7			
ARDE						
PUNE 411021						

DRG.No.	0 2 0 4	0 3	0 2	0 0	0 2	0 0 1	0 0 D E
	IC	SS	S	AA	A	C	SST

PART No DS CAT No AHSP SA-7