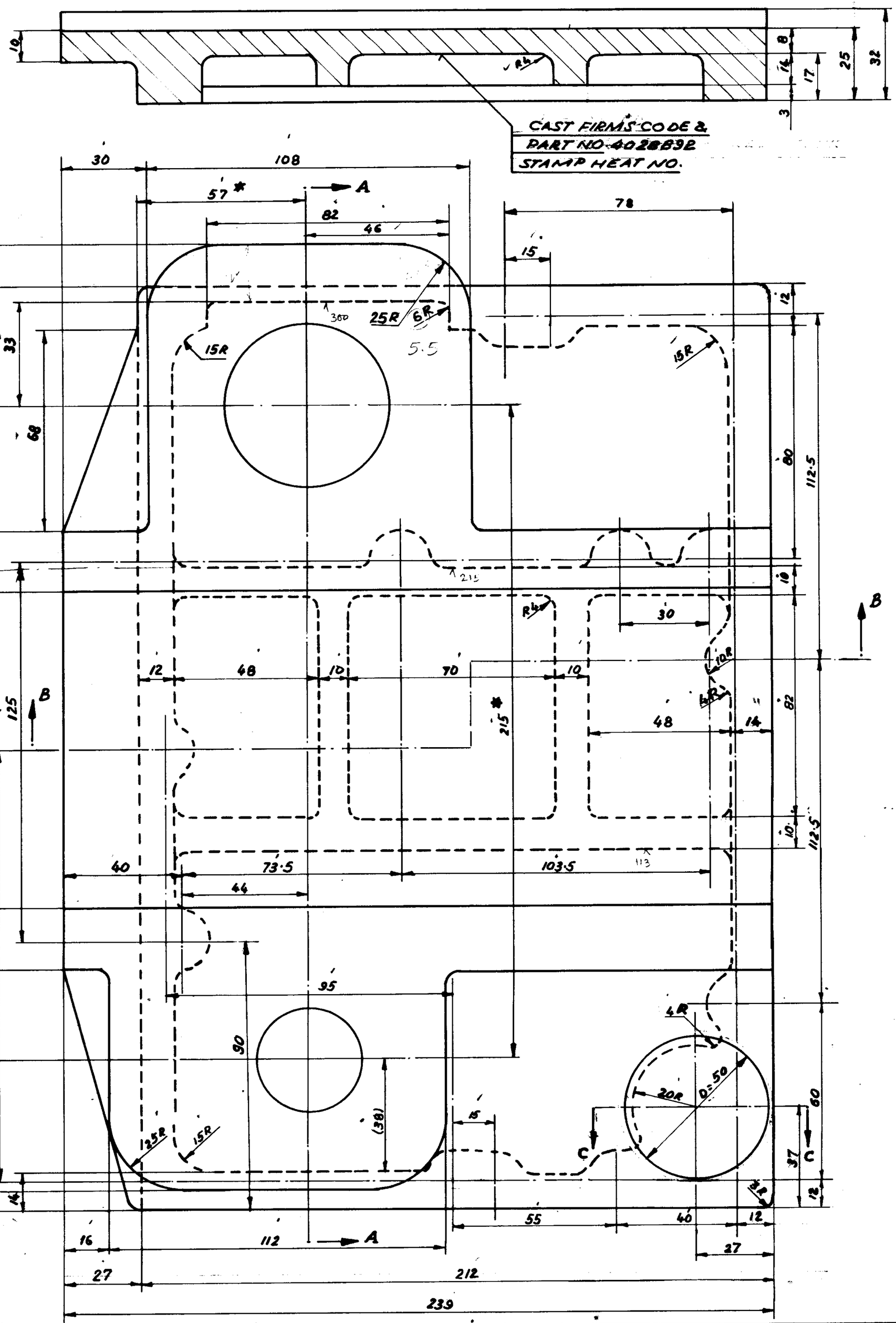
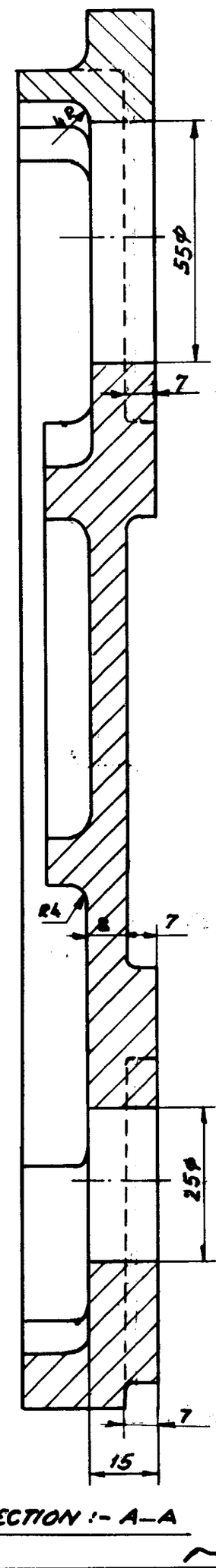
NOTES:-

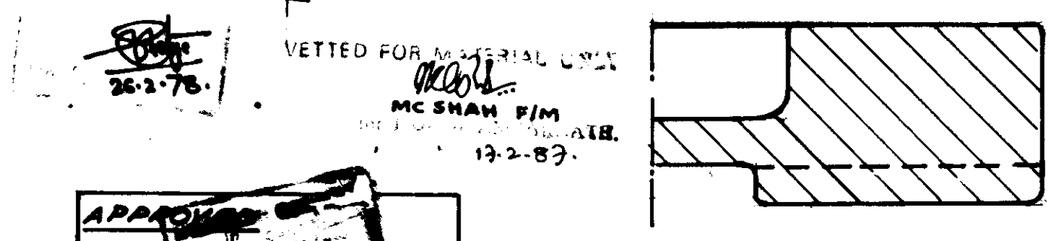
1. ALL CASTING RADII 2 MM UNLESS OTHERWISE STATED.
2. CASTING SHOULD BE FREE FROM CASTING DEFECTS VIZ BLOW HOLES, INCLUSION & CRACKS.
3. CASTING REQUIRED TO BE SUBJECT TO PRESSURE TEST AFTER FINAL MACHINING TO A PRESSURE OF 5 Kg/Cm2
4. DIMENSIONS MARKED * TO BE WITHIN THE TOLERANCE RANGE OF ± 1 MM.
5. GENERAL CASTING TOLERANCE AS PER IS: 4897-1976 CLASS I
6. DIMENSIONS MARKED @ TO BE PLUS SIDE OF THE TOLERANCE RANGE

@ NOTE:- CASTING SHOULD BE TESTED FOR RADIOGRAPHIC TEST AS PER ASTM E-446: 1998, LEVEL - I.

SECTION:- B—B







SECTION :- C—C

VETTED FOR MATERIAL ONLY
MC SHAH F/M
17-2-87.

26-2-78.

APPROVED
(A. R. MATHUR)
FOR GENERAL MANAGER

MATL.
BS: 3100-83 GRADE A-2
(OIL PROOF MATERIAL)
NDT INSPECTION CATEGORY III

	COVER					8.37 Kg. Appox
NO.	DESCRIPTION	PART	MATERIAL	STANDARD	DIMENSION	WEIGHT REMARKS.
	ALTERATION		FOR			
			@ NOTE & Wt. Add. 7/5/04			

M. P. F. AMBARNATH	MACHINE TOOL PROTOTYPE FACTORY AMBARNATH	DEPARTMENT D.O.C.S.	SCALE 1:1 / 1:2 DRAWN 26.12 CHECKED
▽ ROUGHING ▽▽ SMOOTHING ▽▽▽ FINISHING	CASTING FOR COVER		REPLACEMENT FOR REPLACED BY: 4028892-2

Traced from tenant negative (M/S [redacted])