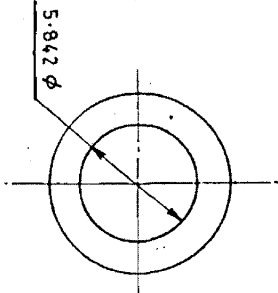
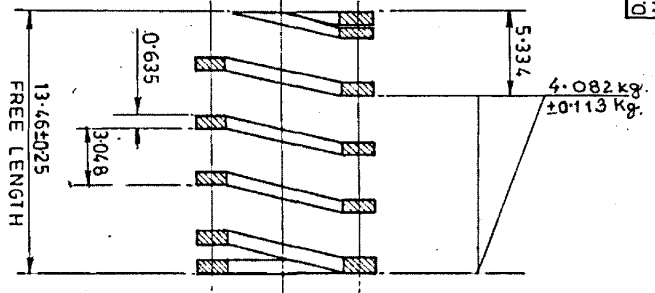


681000-0935 D.S. CAT. NO.

DRAWING CONVENTIONS CONFORM TO JS-G-0104
DIMNS. ARE IN mm, TOL. BS-1726 Pt.1/1987



- NOTE:-
1. NO. OF EFFECTIVE COILS-4.
 2. SPRING TO HAVE 3/4 DEAD COIL AT EACH END.
 3. ENDS TO BE GROUND SQUARE WITH AXIS OF COIL.
 4. WIRE SIZE 0635 X1270 RECTANGULAR.
 5. COILS WOUND RIGHT HAND.
 6. SPRING MUST RETAIN A FREE LENGTH OF 13.465±0.25 AFTER CRAMP TEST TO 4.32±0.51 LENGTH FOR 12 HOURS.

OBSOLESCEMENT

METRIC

M.C. 25-0321

030816126906-SA	MATERIAL AMENDED.	DRN. SCALE: 4:1	CHD.	TRD. <i>(Mass)</i> COMP. <i>(M)</i>	AHSP CQA(SA) CHAPUR
16-B-07 26372-SA	DRG. DECLARED OBSOLESCEMENT.	DT 26-5-07	APPROVED	EST. MASS-0.8 GRAM	ASSY 1005-000822
26-5-9723838-SA	PROFORMA CHANGED. EXPLANATION & TOL. NOTE AMENDED. ACTUAL SIZE DRG. DELETED. NEG. RE-TRACED AND DRG. RE-SEALED. PREVIOUS D.C. NOS. 14091-SA, 17689-4A, 17477-4A, 19151-2A & 23688-5A	DT 26-5-07	DT 14.4.67	NEG. RE-TRACED	DGNRS SN 1200/06
DATE AUTHY.	BRIEF RECORD	ZONE	I/C, D.O. G.O. SIGN.	COPY	PART. NO.
SEALED:- DC. K091-SA, DT. 11.07.76					DRG. NO.
NOMENCLATURE		H.T./HARDNESS:- HARDENED AND TEMPERED.		PROTECTIVE FINISH:-	
SPRING, CATCH MAGAZINE		PHOSPHATE TO SPECN. JSS:0465-01:1988		CLASS II (ACCELERATED), OIL FINISH.	
		D.S. CAT. NO.		5360-000789	