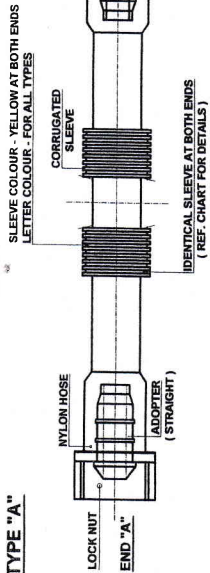
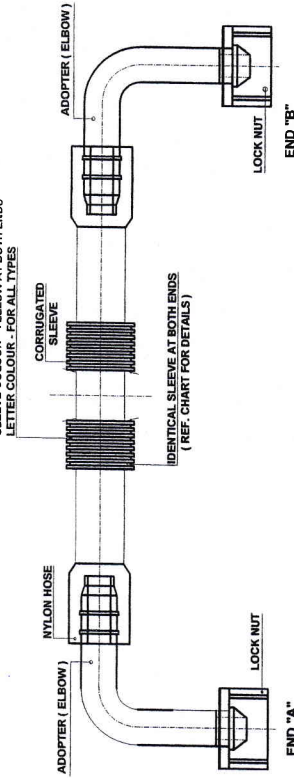


DRG. NO. - AHSP/TSS/MPV/002

TYPE "A"

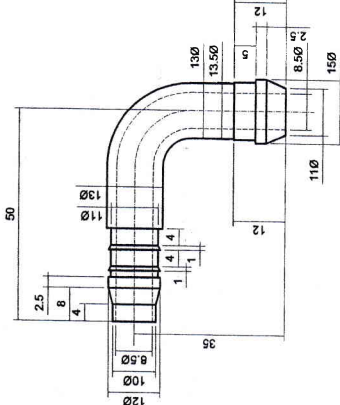


TYPE "B"

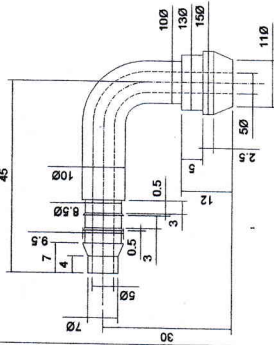


ADAPTER DETAILS

ADOPTER 12 DIA (ELBOW)

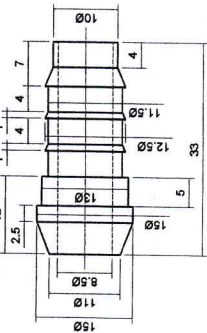


ADOPTER 9 DIA (ELBOW)

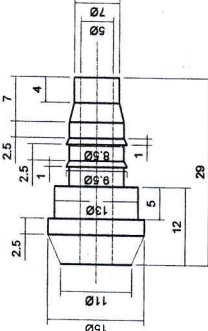


MATERIAL FOR ADAPTER:- EN 1A OF BS-970
SURFACE TREATMENT:- ZINC PLATED &
YELLOW PASSIVATED

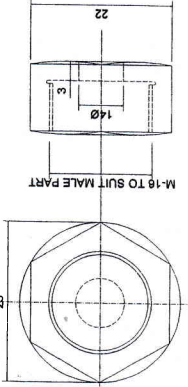
ADOPTER 12 DIA (STRAIGHT)



ADOPTER 9 DIA (STRAIGHT)



DETAIL DIMENSIONS OF LOCK NUT COMMON FOR 9 DIA & 12 DIA HOSE



NOTE:-

- 1- CORRUGATED TUBE AS SHOWN TO BE USED MATL. FIRE RESISTANCE POLYPROPYLENE.
- 2- END CONNECTION INSERTION PRESSURE SHOULD BE 8 KG / SCR. C.M.
- 3- NYLON HOSE SHOULD CONFIRM THE DETAILS AS PER DRG FOR DIA 9 HOSE F-19 4/8 60 AND DIA 12 HOSE F-19 4/8 60.
- 4- SHARP EDGES TO BE REMOVED.
- 5- DO NOT SCALE THE DRG.
- 6- DIMENSIONS ARE IN M.M.
- 7- METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES IN THE CURRENT IS - 4123 CLASS 6g EXTERNAL OR 5 TH. INTERNAL.
- 8- PILOT SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.
- 9- THESE AIR PIPING MODULAR NYLON HOSE ARE REQUIRED IN ADDITION TO 28 HOSES AS PER DRG. NO. MPV/BRAKE/04 FOR INTRODUCTION OF INLINE PIPE IN PLACE OF ROTARY PIPE.

HOSE DETAIL		SLEEVE DETAIL		ADAPTER DETAILS		ITEM NO.	DESCRIPTION	NO. OFF	MATERIAL	REMARKS
SL. NO.	DIA	LENGTH	DIA	LENGTH	TYPE	QTY	SL. NO.	DIA	TYPE	QUANTITY
01-	09 MM	1320 MM	14 MM	1300 MM	"B"	01 NO.	01	09 DIA	STRAIGHT	02 NOS.
02-	09 MM	1070 MM	14 MM	1050 MM	"A"	01 NO.	02	09 DIA	ELBOW	04 NOS.
03-	12 MM	3520 MM	18 MM	3500 MM	"A"	01 NO.	03	12 DIA	STRAIGHT	03 NOS.
04-	12 MM	4520 MM	18 MM	4500 MM	"A"	01 NO.	04	12 DIA	ELBOW	03 NOS.
05-	12 MM	620 MM	18 MM	600 MM	"A"	01 NO.				
06-	09 MM	370 MM	14 MM	350 MM	"A"	01 NO.				

APPROVED BY JT. GM / S & MPV	Description: AIR PIPING MODULAR LOOSE KIT CONSISTING OF 06 PIPES FOR BRAKE SYSTEM Group: (M.P.V.)	Ref. Drg. NO. - N. T. S. MPV/BRAKE/34 (28 PIPES)
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UNCHECKED <input type="checkbox"/> Rough <input type="checkbox"/> Smooth <input type="checkbox"/> Finish <input type="checkbox"/> Check <input type="checkbox"/> Hardened <input type="checkbox"/> CR	DRG. DRAWN: JWM DATE: 20.05.17 D.O.	DRAWN: 13.06.17 CHECKED: 13.06.17 JWM/TSS SHOP: 13.06.17 VMC	DATE: 13.06.17 NAME: Approved
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VEHICLE FACTORY JABALPUR	DRG. NO. - AHSP/TSS/MPV/002
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