


MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
AMBARNATH		GROUP :	WINDING M/C.	ASSY. DRG. NO.	
		SUB GROUP :	SETTING ROLLER ASSY.	VMT-SK-119-	14000-10
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT.SK.119.					
14002 - 14	1	LINK	40C8 IS:5517		
14003 - 12	2	LEVER	40C8 IS:5517		
14004 - 12	1	LEVER	40C8 IS:5517		
14005 - 14	1	SUPPORT	PHOS. BRONZE IS: 7811		
14006 - 14	1	SHAFT	AL. ALLOY IS: 733		
14007 - 14	2	RING	TEFLON		
14008 - 14	2	COVER	40C8 IS:5517		
14009 - 13	1	SUPPORT	BRASS IS: 410		
14010 - 13	1	SHAFT	40C8 IS:5517		
14012 - 14	1	BUSH	PHOS. BRONZE IS: 7811		
14013 - 14	1	BUSH	PHOS. BRONZE IS: 7811		
14014 - 14	1	STOP	PHOS. BRONZE IS: 7811		
14015 - 14	2	BOLT	BRASS IS: 4170		
14016 - 14	2	UNION NIPPLE	40C8 IS:5517		
14017 - 14	8	COUPLING	40C8 IS:5517		
14018 - 14	8	NUT	40C8 IS:5517		
14019 - 14	8	NIPPLE	40C8 IS:5517		
14020 - 14	1	LINK-II	IS: 5517-40NIB		
14021 - 12	1	LEVER (LEFT)	ST 4 M03 (C-C5) C-40		

ALL CLEAR  
Sury

CHD. BY NATH AK  
DATE 21.11.29

SIG. 

FORMAT NO. 444002

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.	PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
	GROUP :	WINDING M/C.		
AMBARNATH	SUB GROUP : SETTING ROLLER ASSY.		ASST. DRG. NO. VMT- SK- 119- 14000-10	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT. SK. 119.				
14050	2	DOWEL PIN 10 $\phi$ m6 X 40Lg	1S:2393	
14051	5	HEX. HEAD BOLT M10 X 40Lg	1S:1363	
14052	2	HEX. NUT M10	1S:1363	
14053	5	WASHER 11 $\phi$	1S:2016	
14054	4	HEX.SOC.CAP. SCREW M8 X 15Lg	1S:2269	
14055	4	SPRING WASHER 8.1 $\phi$	1S:6735	
14056	2	INTERNAL CIRCLIP TYPE'B' 40 $\phi$	1S:3075	
14057	2	SRDG BALL BEARING 25 $\phi$ X 47 $\phi$ X 12	SKF:6005.C.4	
14058	2	SLOTTED GRUB SCREW TYPE'C' M6 X 20Lg	1S:2388	
14059	2	LOCK NUT M6	1S:1363	
14060	3	PARALLEL KEY 10 X 8 X 25Lg	IS:2048	
14061	1	EXTERNAL CIRCLIP TYPE'A' 33 $\phi$	1S:3075	
14062	1	SPLIT PIN 3 $\phi$	1S:	
14063	1	WASHER 22 $\phi$ TYPE'B'	1S:2016	
14064	5	HEX.HEAD SCREW WITH M8 X 30Lg.	1S:2016	
14065	6	LOCKNUT M8	1S:1363	
14066	4	Hex.soc. Hd. Cap screw M10 X 20 long	1S:2269	
14067	2	Hex. soc. Hd. Cap screw M8 X 40 lg.	-do-	

Sl speed lubrication  
deleted by T.K.G.P  
suggested by L.K.P

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F. AMBARNATH	PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
	GROUP : WINDING M/C.			52
	SUB GROUP : SETTING ROLLER ASSY. C2		ASSY. DRG. NO.	
			VMT. SK. 119. 14100-13	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT. SK. 119.				
14100-13	1	SHAFT		TO BE MANUFACTURED FROM VMT.SK.119.14100.42
14200-13	1	Bracket		To be manufactured from VMTSK-119-14200-43
				Supplies list. dty. no. VMTSK-119-14200-43

CHD. BY NATH AK      SIG. *[Signature]*  
 DATE 21.4.99      APPROVED *[Signature]*

FORMAT NO. 444002

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

<b>M.P.F.</b> AMBARNATH		PART LIST : 125 SCCC GROUP : WINDING MACHINE SUB GROUP : SETTING ROLLER ASSY.		ORDER NO.	SHT. NO. <b>93</b>
ASSY. DRG. NO. VMT.SK.119.14100.43					
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
14101-1	1	TUBE	C40 IS:5517	} WELDED TOGETHER	
14102-1	2	SHAFTEND	C40 IS:5517		
				All done [Signature]	
CHD. BY [Signature]		SIG. [Signature]		FORMAT NO. 444002	
DATE 21.4.25					

M.P.F.		PART LIST : BRACKET FOR C2 [Setting roller Cylinders]		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING M/c		94	
SUB GROUP : SETTING ROLLER ASSY		MATERIAL		ASSY. DRG. NO.	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMTSK.119					
14201-13	1	'H' PLATE	IS:5517-40 C8		
14202-13	1	'V' PLATE	IS:5517-40 C8	} E-WELDED	

*[Signature]*

CHD. BY \_\_\_\_\_ SIG. *[Signature]*  
 DATE \_\_\_\_\_