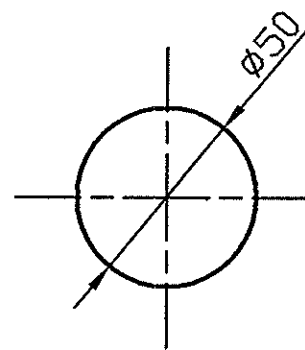
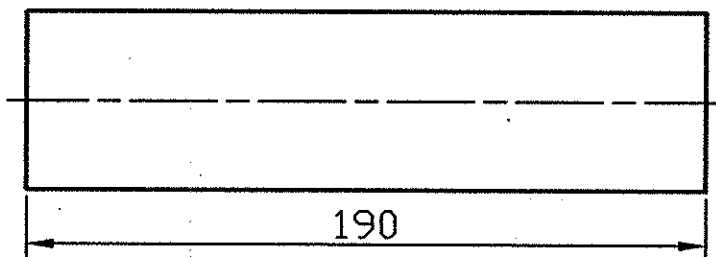


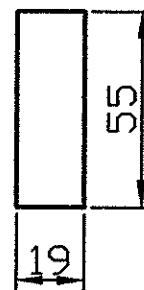
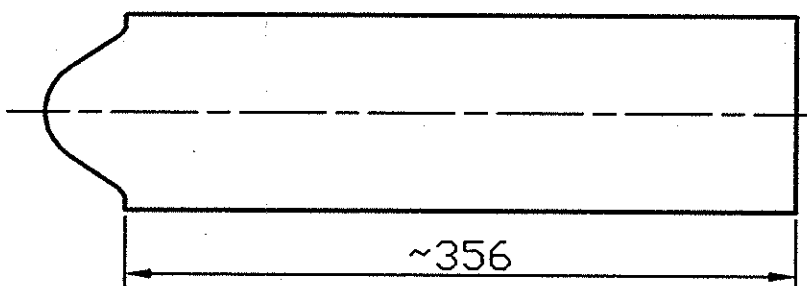
DIMENSIONS ARE IN mm.
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

BLANK BEFORE FORGING




BLUNT SHARP EDGES TO R 0.6mm

BLANK AFTER FORGING (FOR 5 COMPTS.)



MATERIAL :- 35XH2M0A-W OST 3-98-80

ALT. MATERIAL :- STEEL GRADE 826 M31 TO BS 970 PT. 1 1983 CONDITION 'Z' WITH 'S' & 'P' CONTENT 0.01 AND 0.015 MAX. RESPECTIVELY (ESR QUALITY STEEL)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: BLANK BEFORE & AFTER FORGING			SCALE NTS
	TRACED	FOR: SHIELD			STORE DRG.NO. C 2003
	DRAWN <i>ghw</i>	OF: 30mm CANNON			OPERATION NO.
	CHECKED	DES.REF.NO.			SHEETS: 01
	OIC/D&DO <i>Jenolan</i>	DRG. No.: TEND 2096			SHEET No.: 01
	OFFICER/PRDND.	 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			
	OFFICER/D&DO				
AMENDMENTS	SIG. & DATE	APPROVED ON. 04/2009			