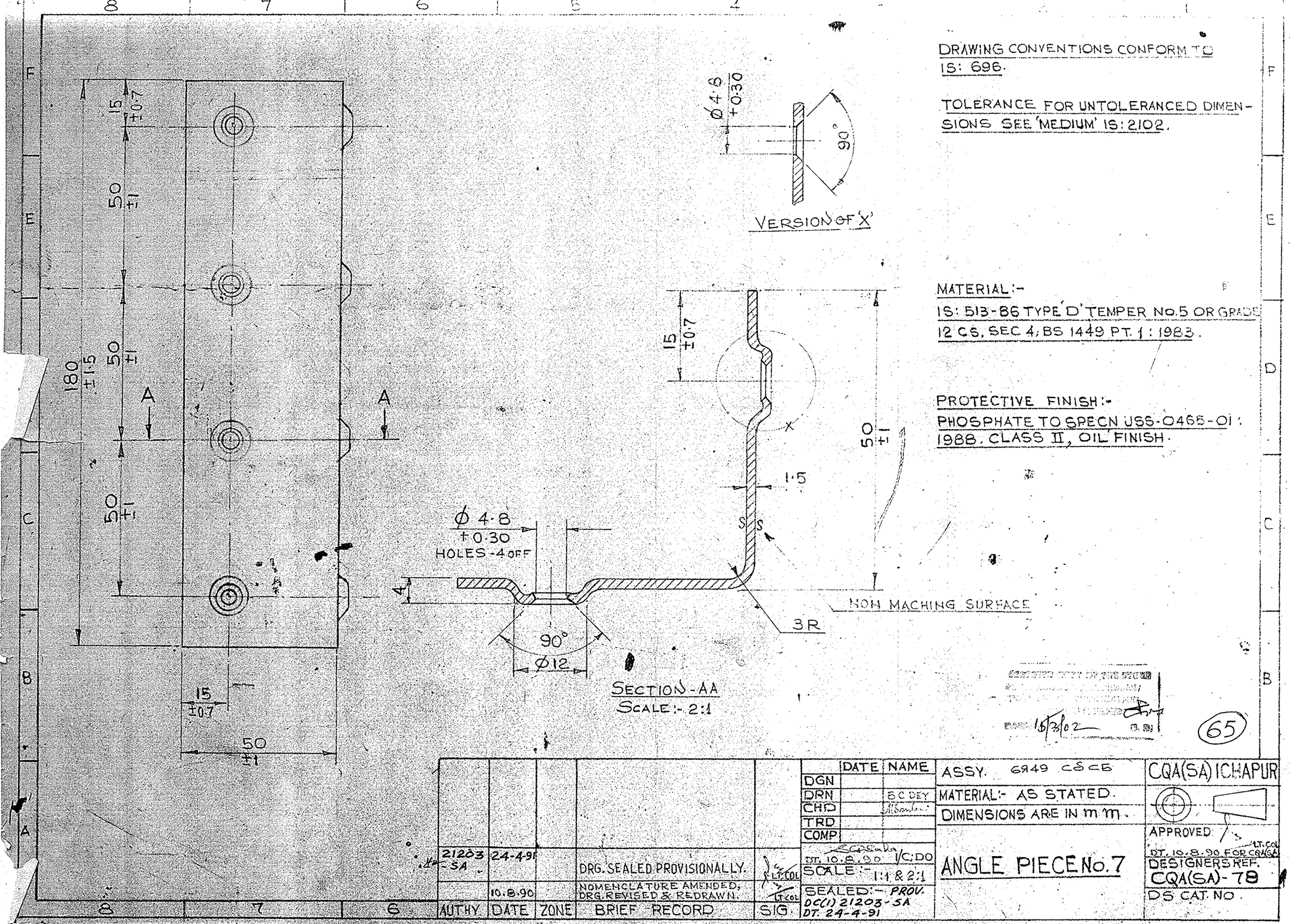

DRAWING CONVENTIONS CONFORM TO IS: 696.
TOLERANCE FOR UNTOLERANCED DIMENSIONS SEE 'MEDIUM' IS: 2102.
VERSION OF 'X'
MATERIAL:-
IS: 513-86 TYPE 'D' TEMPER No.5 OR GRADE 12 CS, SEC 4; BS 1449 PT. 1: 1983.
PROTECTIVE FINISH:-
PHOSPHATE TO SPECN USS-0465-01: 1988. CLASS II, OIL FINISH.
NON MACHING SURFACE
SECTION-AA
SCALE:- 2:1
180 ±1.5
50 ±1
15 ±0.7
Ø 4.8 +0.30
HOLES-4 OFF
90°
Ø12
3R
1.5
X
S S
A
65
15/3/02
DATE
ASSY. 6949 CSCB
MATERIAL:- AS STATED.
DIMENSIONS ARE IN mm.
ANGLE PIECE No. 7
CQA(SA) ICHAPUR
APPROVED
DT. 10.8.90 FOR CQA(SA)
DESIGNERS REF. CQA(SA)-78
DS CAT. NO.
DATE NAME
DGN
DRN B C DEY
CHD
TRD
COMP
DT. 10.8.90 I/C:DO
SCALE:- 1:1 & 2:1
SEALED:- PROV. DC(1) 21203-SA DT. 24-4-91
21203-SA 24-4-91 DRG. SEALED PROVISIONALLY. LT. COL
10.8.90 NOMENCLATURE AMENDED, DRG. REVISED & REDRAWN. LT. COL
AUTHY DATE ZONE BRIEF RECORD SIG.