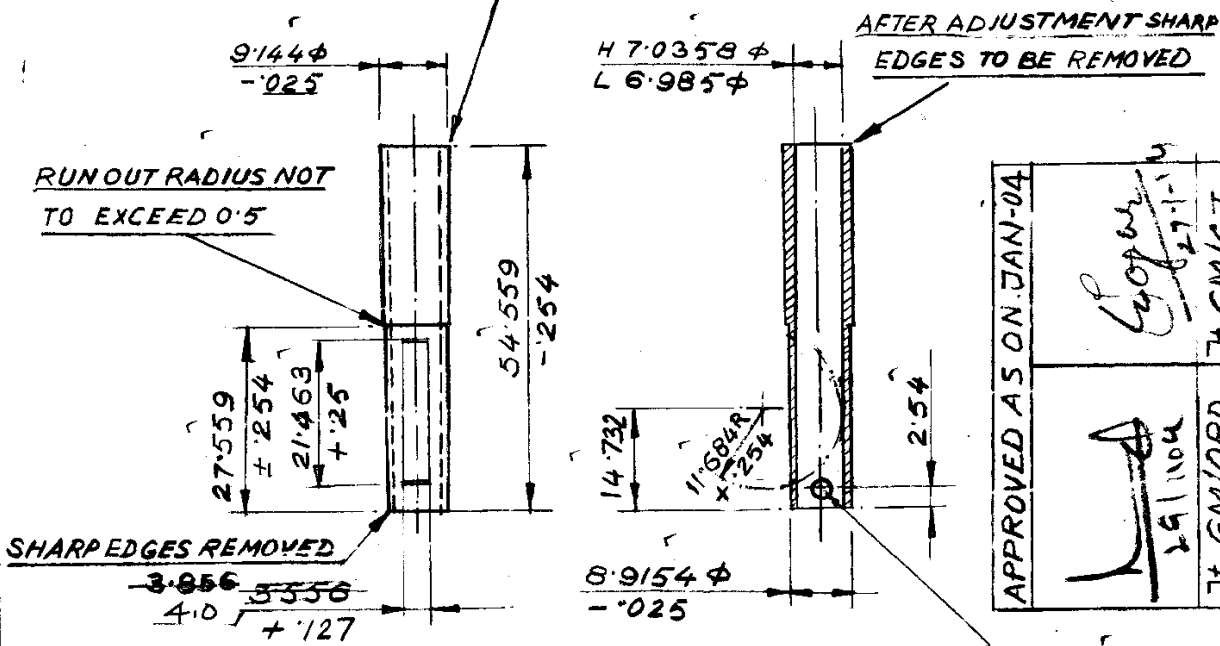


DRG. NO. 32-0302

NOM. SIZE & FIT DEVIATION

APPROXIMATED .762 ALLOWANCE ON THIS FACE FOR ASSEMBLY ADJUSTMENT



APPROVED AS ON JAN-04
Signature
 Jt. GM/C.T.
 Jt. GM/ORD
 29/11/04

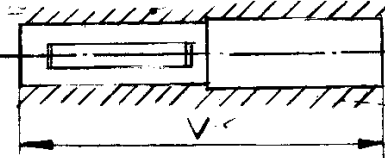
MATERIAL:- BS-970 Pt 1:1983 Gd. 080 M40 (BS 970 EN8)

HARDNESS:-

COMPONENT MUST CONFORM TO THE FOLLOWING HARDNESS NUMERALS AT THE POSITION INDICATED.

LETTER	D.P.N
V	250-350

FINISH:- ELECTROSTATIC POWDER COATING IN BLACK COLOUR AFTER ASSY.



SURFACES INDICATED THUS TO BE FINISH SMOOTH.

DATE DESCRIPTION BY APPROVED
 DRG. UPDATED AS PER SAF DRG. REC.EIPT FROM REVOLVER SECTION FGK ON DATE-05-04-2003
 DIMS. 3.856 & 1.127 ALTERED TO 4.0 & 1

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS
	SCALE - 1:1		AS STATED	HARDENED & TEMPERED		
	UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)					
	1992 DATE NAME					
	DRN. 18-5 Bekhar					
	CHD.					
	TCD.					
	COMP. 4-6-92					
	F./D.O.					
	F./SEC.					
	COMPONENT					
	STORE DRG. NO.					
	32 REVOLVER					
	32-0100					
	FIELD GUN FACTORY KANPUR					
	APPROVED					
	AXIS CYLINDER					
	MM(DO) AGM(MM)					
	DRG. NO. - 32-0302					
	SHTS. / SHT. NO. /					

IN CASE OF DOUBT, ASK : DO NOT SCALE BASED ON SAF DRG. NO-PH 3-2

PROFORMA NO. FGK/DO/4 DIMS. 3.556 ALTERED TO 3.856
 Finish: Electrostatic powder coating after assy changed to black colour
 surfaces indicated thus to be finish smooth after assy