



**MATERIAL:** ALUMINIUM TO SPECIFICATION  
 IS: 733 GRADE 64430  
 OR  
 TO BS: 1474-1987 GRADE 6082.

**NOTE 8** COMPT. TO BE SUPPLIED IN 'M' CONDITION  
 AND TEST PIECE TO BE TESTED IN  
 'WP' CONDITION AS PER IS SPECN.  
 OR IN 'T6' CONDITION AS PER BS SPECN.

REV.	DATE	DESCRIPTION	SIGN.	REV.	DATE	DESCRIPTION	SIGN.
				354/90	10-10-90	MATL. AND NOTE CHANGED. REF: DGM/QC LETTER NO. 8517/A/QPR dt 15-3-90	WM/DO
				253/88	27-5-88	IN MATL. BS SPECN ADDED. REF. CIAL. NO. QAI1056/VII/31. DT. 8-8-87. IN NOTE 'O' CONDITION DELETED & "OR IN 'TF' CONDITION AS PER BS SPECN" ADDED. IN NOMENCLATURE "PIECE" WAS "TUBE"	WM/QA
				152/88	11-3-88	LATEST INDIGENOUS MATL. INTRODUCED. REF. CIAL. NO. QAI1056/VII/31, DT. 8-8-87. DRG. RETRACED DELETING CHEM. COMP. & MECH. PROPERTIES & OTHER MATERIALS.	WM/QA
				F	10-5-86	D.A. No 88/86	AWM/DO
				E	22-4-86	D.A. NO 76/86	DGM/PL
				D	12-7-84	D.A. NO 333/84	AWM/DO
				C	12-7-82	D.A. NO 274/82	M/ES
602/2000	11/10/2K	DIMENSION 26.5 <sup>+0.50</sup> WAS 26.2+0.25	WM/CCS				
AMENDMENTS				AMENDMENTS			

DIMENSIONS ARE IN mm			MATERIAL - AS ABOVE		ORDNANCE FACTORY	
THIRD ANGLE PROJECTION			NOMENCLATURE		AMBAJHARI	
SCALE - 1:1			TPT DISTANCE		DRAWING NO.	
1987	NAME	DATE	PIECE		CG-83K	
DRAWN	B.B. DUTTA	28-6-82			SHEET NO. - 1	
RETRACED	rk agde	10-12-87			NO. OF SHEETS - 1	
CHECKED	S.Z. HAIDER	12-7-82	OPERATION NO. -		COMPT. - DISTANCE TUBE	
F.P.O.			SCHEDULE NO. -		EF-1301-047281C	
APPROV.	WM/QA		STORE		EF-1301-047740H	