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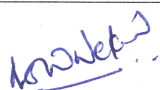
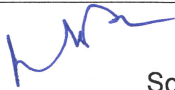
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QUALITY ASSURANCE PLAN		QAP No: ARDE/QAP (PROV)/JVPC/ BODY HOUSING UPPER ASSEMBLY/ 01		
Issue No. 1	Date: 30/11/2010	Revision No. 2	Date: 15/12/2015	Page No. 1 of 1
Component / Assembly		LEVER LOCK GAS CYLINDER WELDING		

- 1 Drawing no. : 0204 03 03 01 13 000 00DB
- 2 Method of Manufacture : Assembly Procedure Enclosed
- 3 Receiving inspection :
- 3.1 Raw material : Nil
- 3.2 Tests / Checks and Acceptance Criteria for Raw Material:
- 4 In-Process Inspection : Nil
- 5 Stage Inspection : Nil
- 6 Final Inspection :
- 6.1 Visual Examination :
- 6.1.1 Features for Visual Examination and Acceptance Criteria:

Sl. No	Details of features	Sample Size	Acceptance Criteria
1.	Sharp edges and burrs	100%	Not to be present
2.	Presence of TIG Welding of Pin Lever Locking Gas Cylinder with Lever Locking Gas Cylinder and filed flush all around as shown in the drawing.	100%	To be ensured

- 6.2 Dimensional Inspection :
- 6.2.1 Critical Dimensions : Nil
- 6.2.2 Geometrical Features : Nil
- 6.2.3 Major Dimensions : Nil
- 6.2.4 Minor Dimensions : Nil
- 6.3 Tests on Finished Items :
- 6.3.1 Details of Tests / Checks on Finished Items and Acceptance Criteria:
- 7 Details of tests and other information : Nil

Prepared By: <div style="text-align: center; margin-top: 20px;">  TO 'C' (N B Wadekar) </div>	Recommended By: <div style="text-align: center; margin-top: 20px;">  Sc 'F' (R S Rao) </div>
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