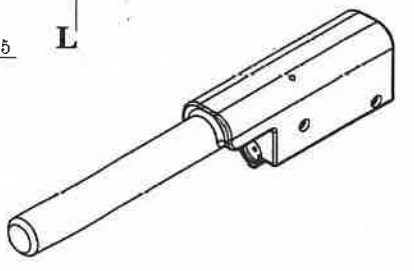
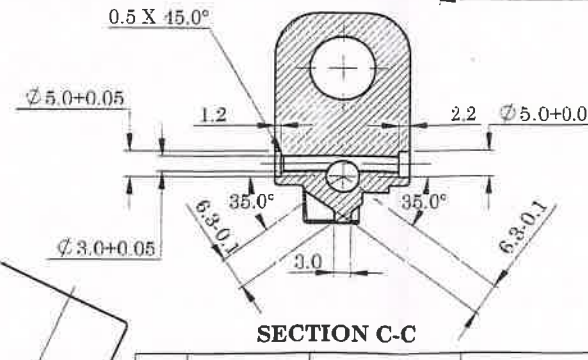
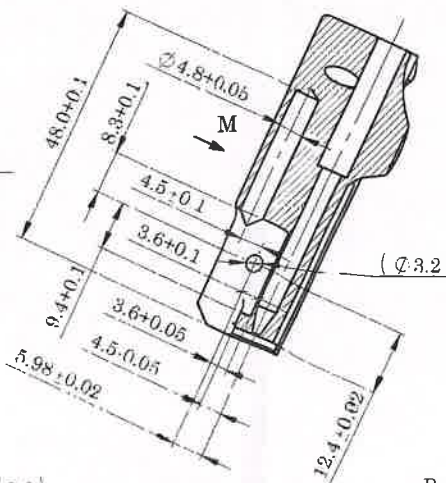
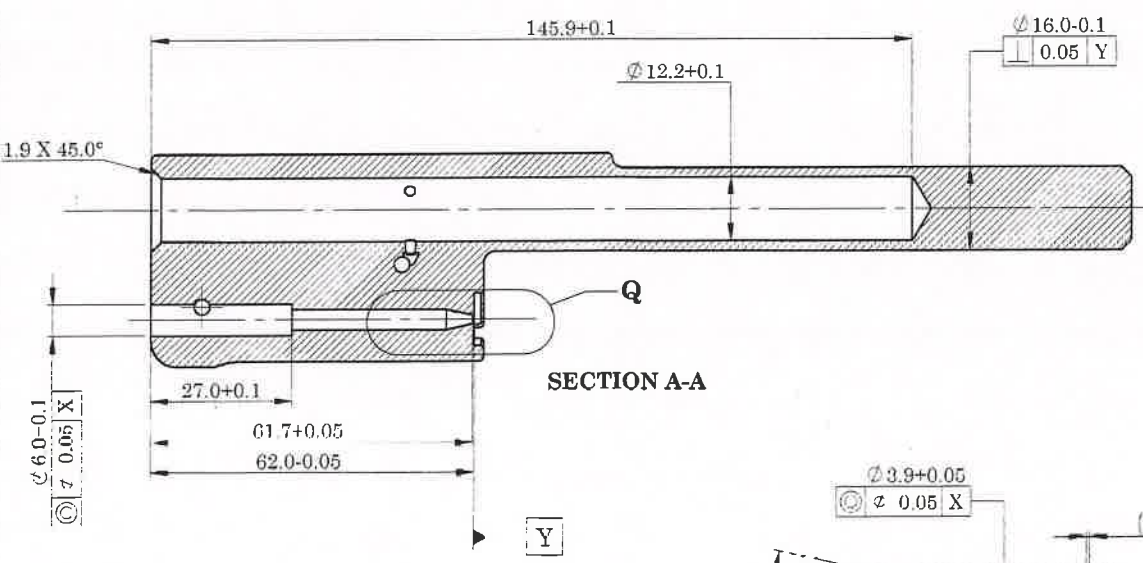
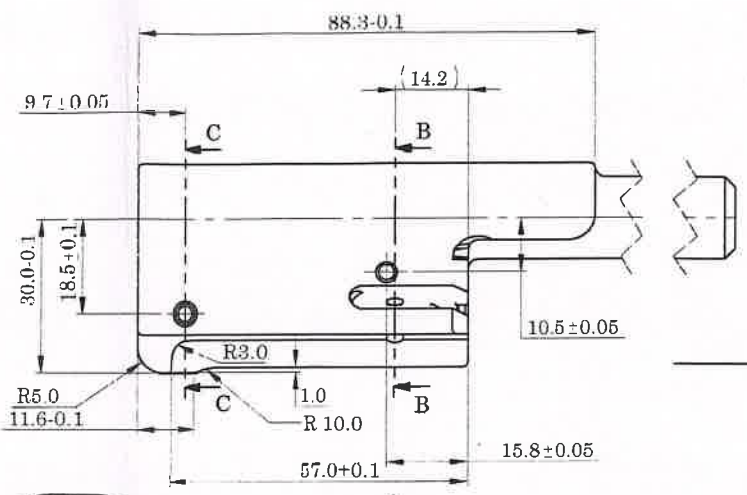
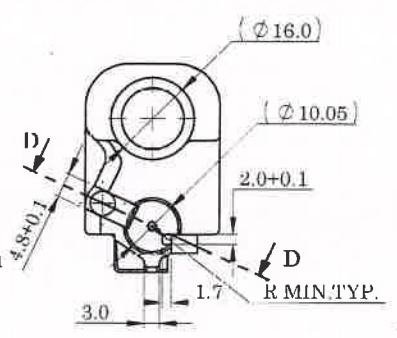
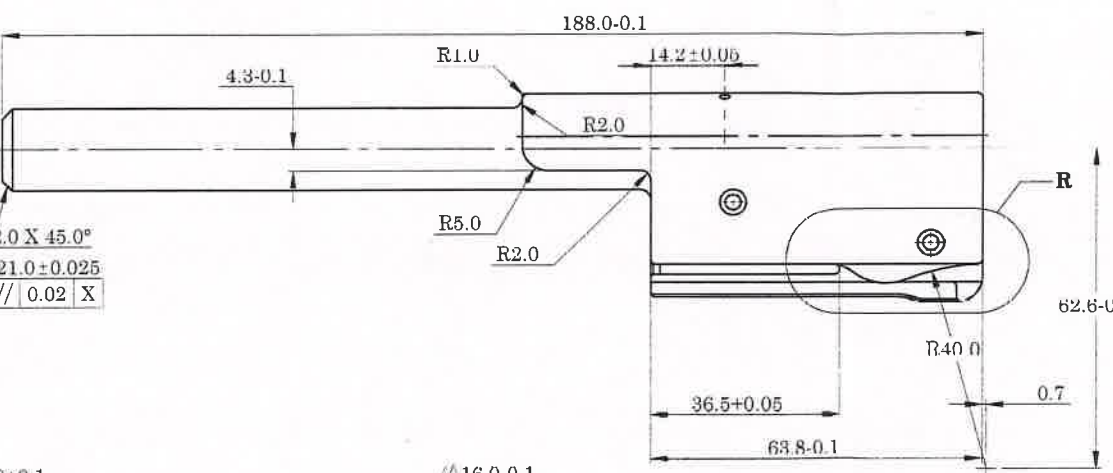
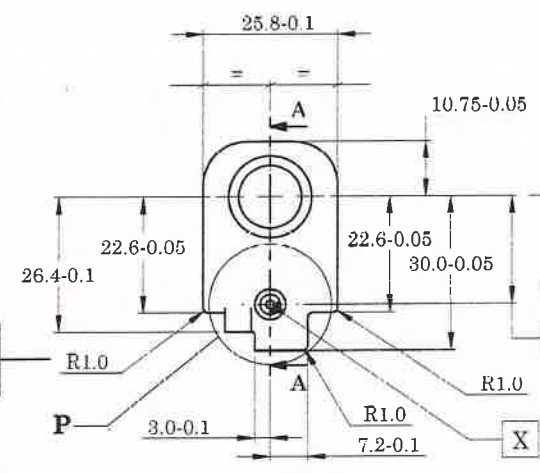
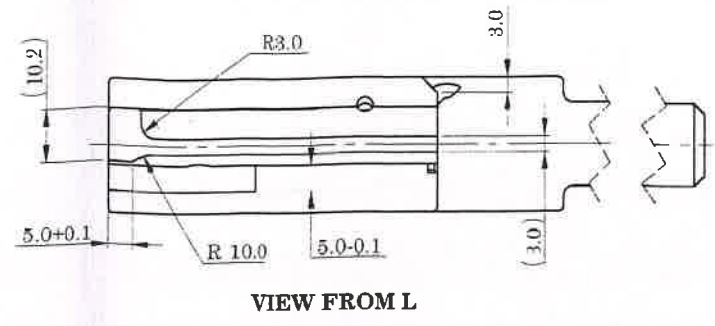
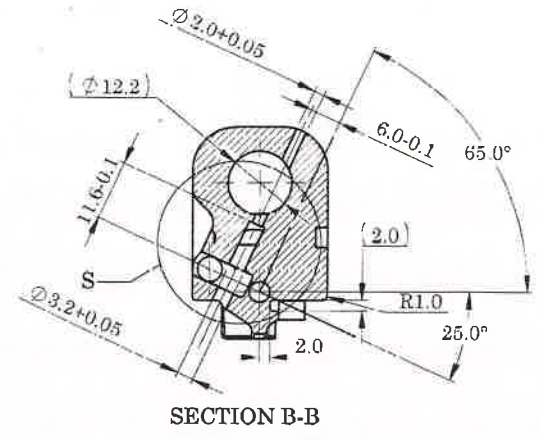
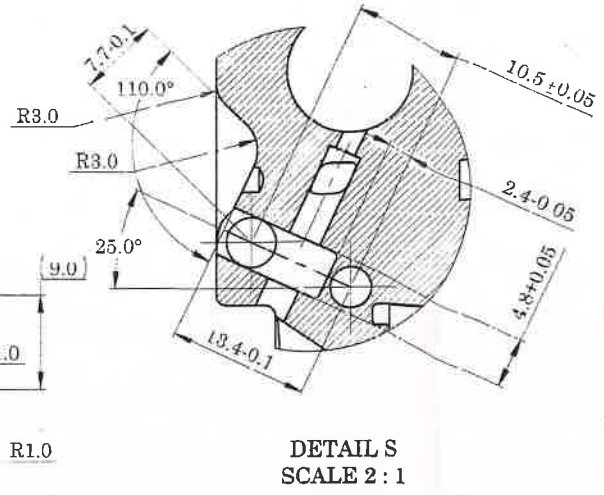
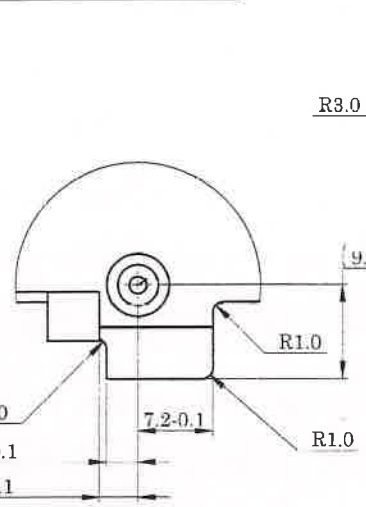
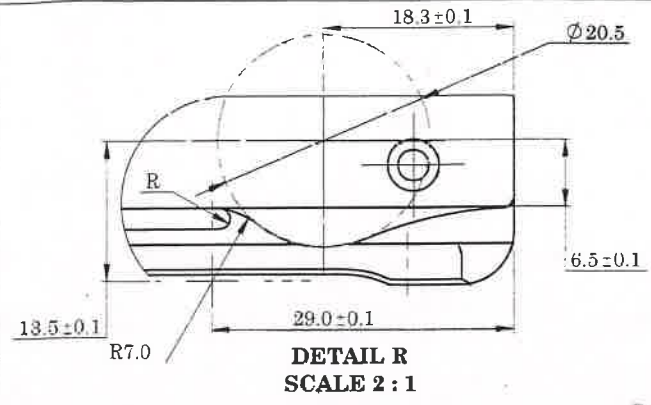
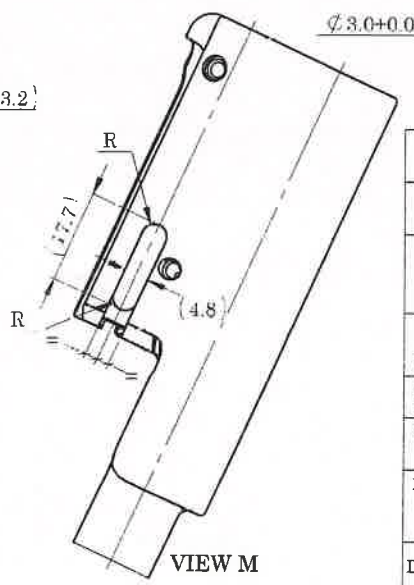
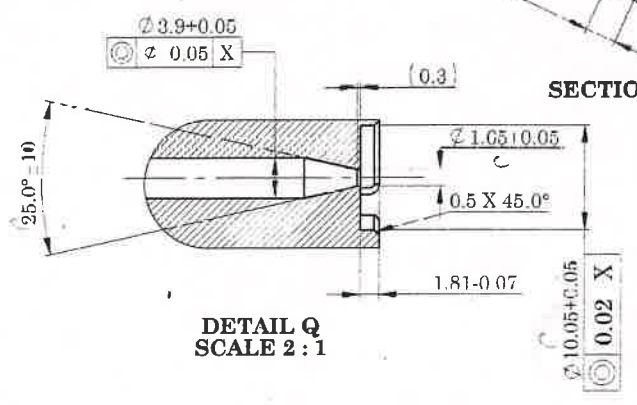


JSS V 100 I 00 90 VV 10 S 20 SS 10 OI 10 I 2 PN OUC
 GENERAL TOL : FINE / MEDIUM / COARSE CLASS TO IS. 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

CONTROLLED COPY No.: 01



NOTE:
 1.REMOVE ALL SHARP EDGES AND BURRS.
 2.ANGULAR TOLERANCE IS 30° OR OTHERWISE STATED.
 3.DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
 4.HARDNESS BEFORE COATING: 300 TO 350
 5 HV HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C
 COATING HARDNESS : 600±100 HV.
 COATING THICKNESS: 15 µm Min.
 6.SURFACE FINISH ∇∇ ALL OVER UNLESS OTHERWISE SPECIFIED.



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: SOURABH	DATE: 24/08/2022	CHECKED	MATERIAL:			
SIGN:			STEEL TO IS:5517-1993, Gd. 40Ni6Cr4Mo3 (EN-24)			
APPD.	DATE: 24/08/2022	FOR DIRECTOR	PROTECTIVE FINISH:			
SEALED			SEE NOTE			
DATE:			TITLE:			
SHEET SIZE: A2	EST. MASS		BOLT 9 mm			
SCALE: 1:1	494.76 gm					
DESIGN AUTHORITY	ARDE					
PUNE 411021						
DRG No. 21010102	IC	SS	S	AA	A	C
9 mm	PART No.		DS CAT No.		AHSP	