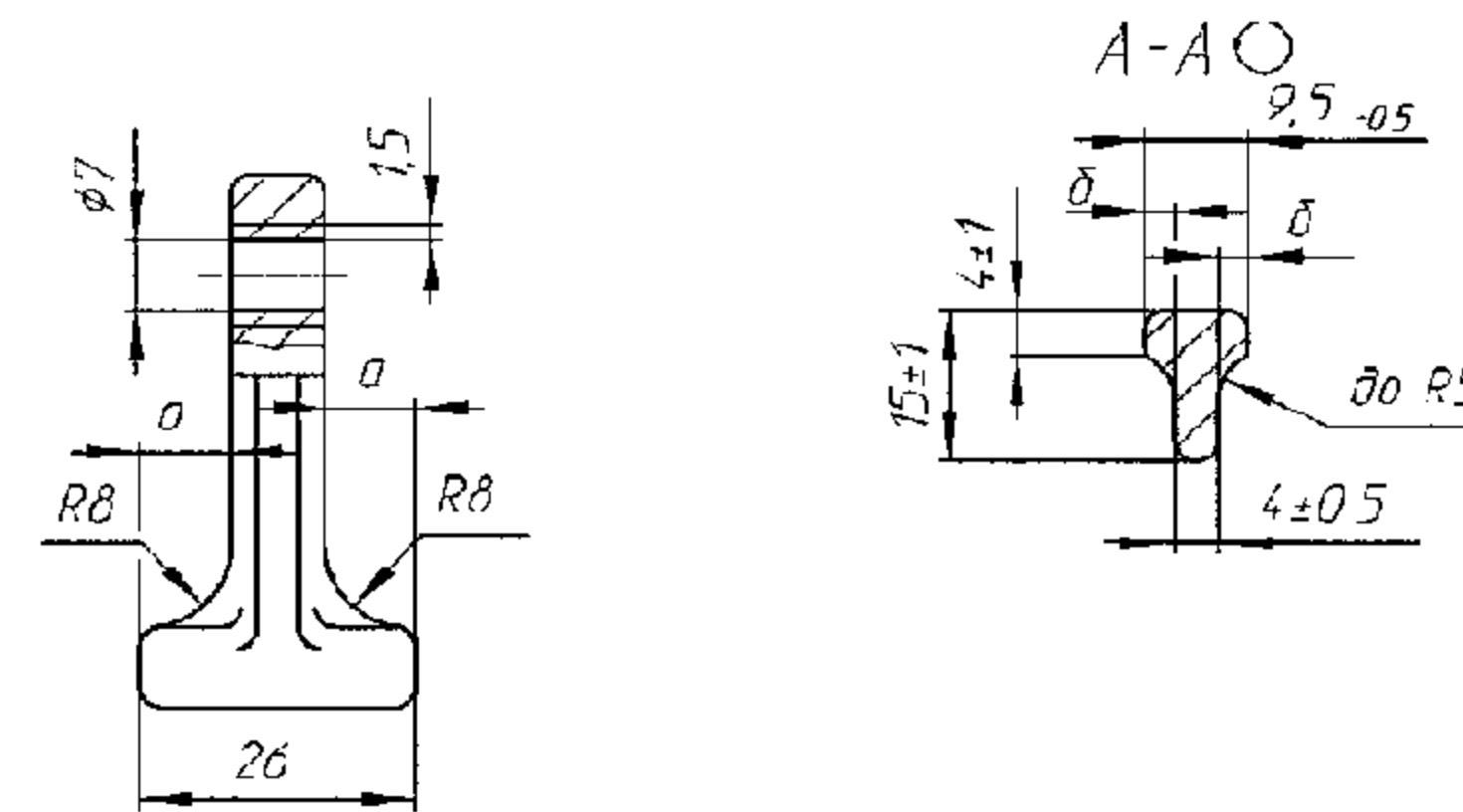
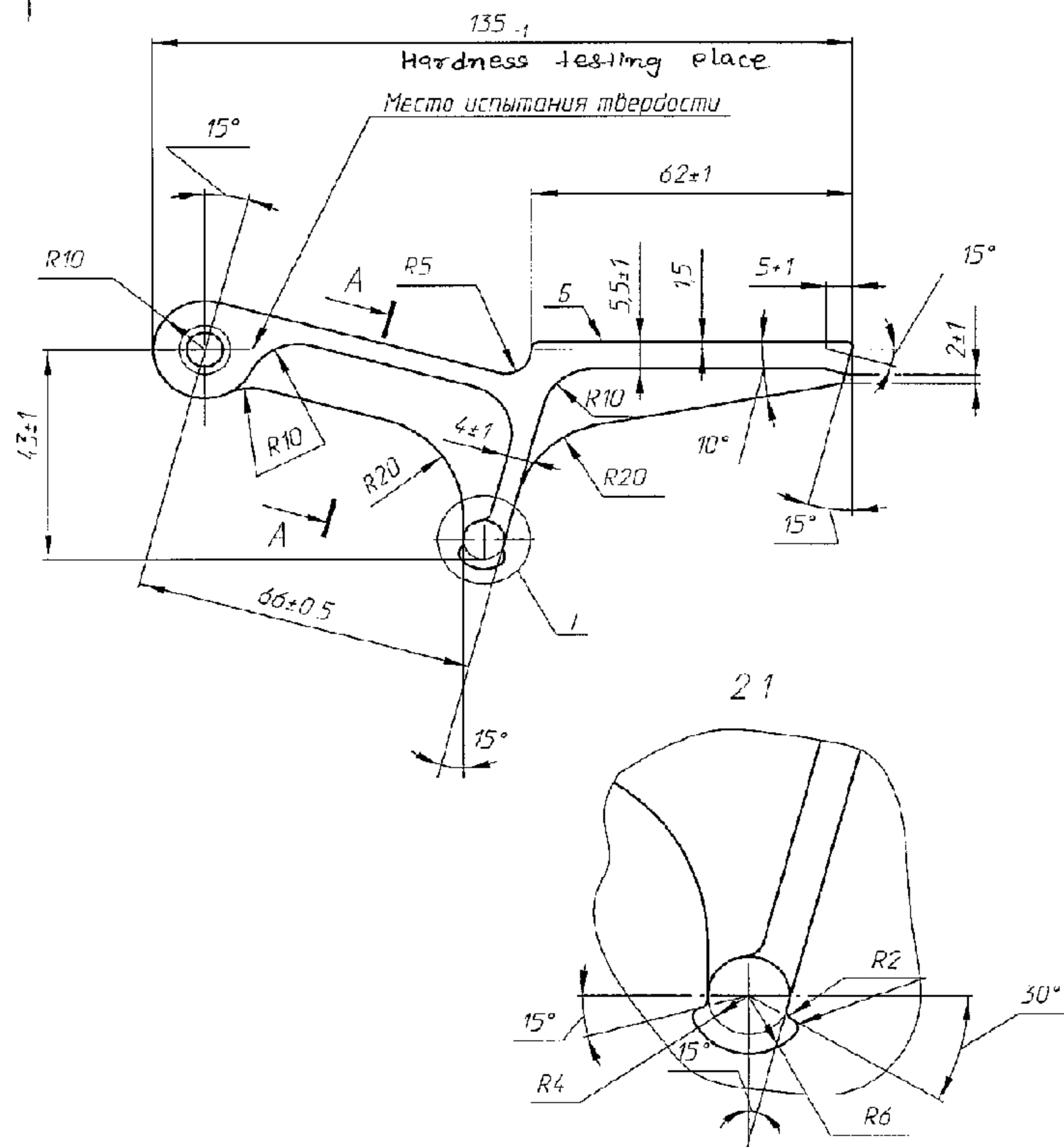


DRAWING No.
172.28.135-3/IC

MODIFICATIONS & ADDITIONS

ISSUE	MODIFICATIONS & N OF A	SIGN



- 1 Отливка 1-й группы ГОСТ 977-88
 - 2 Материал отливки сталь 40ХЛ ГОСТ 977-88
 - 3 Материал-заменитель сталь 40Л, 45Л, 50Л ГОСТ 977-88
 - 4 Требования к отливке согласно 172 ТУ10
 - 5 Разность замеров "а", "б" не более 2 мм
 - 6 Остаток от питателя на поверхности Б высотой 3 мм илих
1. Casting of 1st group, Gost 977-88
 2. Casting material is steel 40XL
 3. Alternate material is steel 40L, 45L, 50L
 4. Requirements for casting are as per 172 TU10
 5. Difference in measurements 'a', 'b' should not exceed 2mm.
 6. The remains of gate on surface B should not exceed 3mm in height

MATERIAL	CASTING WT.	
STEEL 40XL GOST-977-88	0.130kg	
ALTERNATE MATL.		SCALE
DRAWN	CHECKED	APPROVED

USER APPROVAL	DRAWING No. 172.28.135-3/IC
	NOMENCLATURE LEVER
	HEAVY VEHICLE FACTORY, AVADI, CHENNAI.