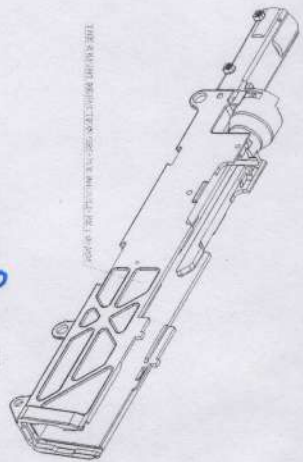
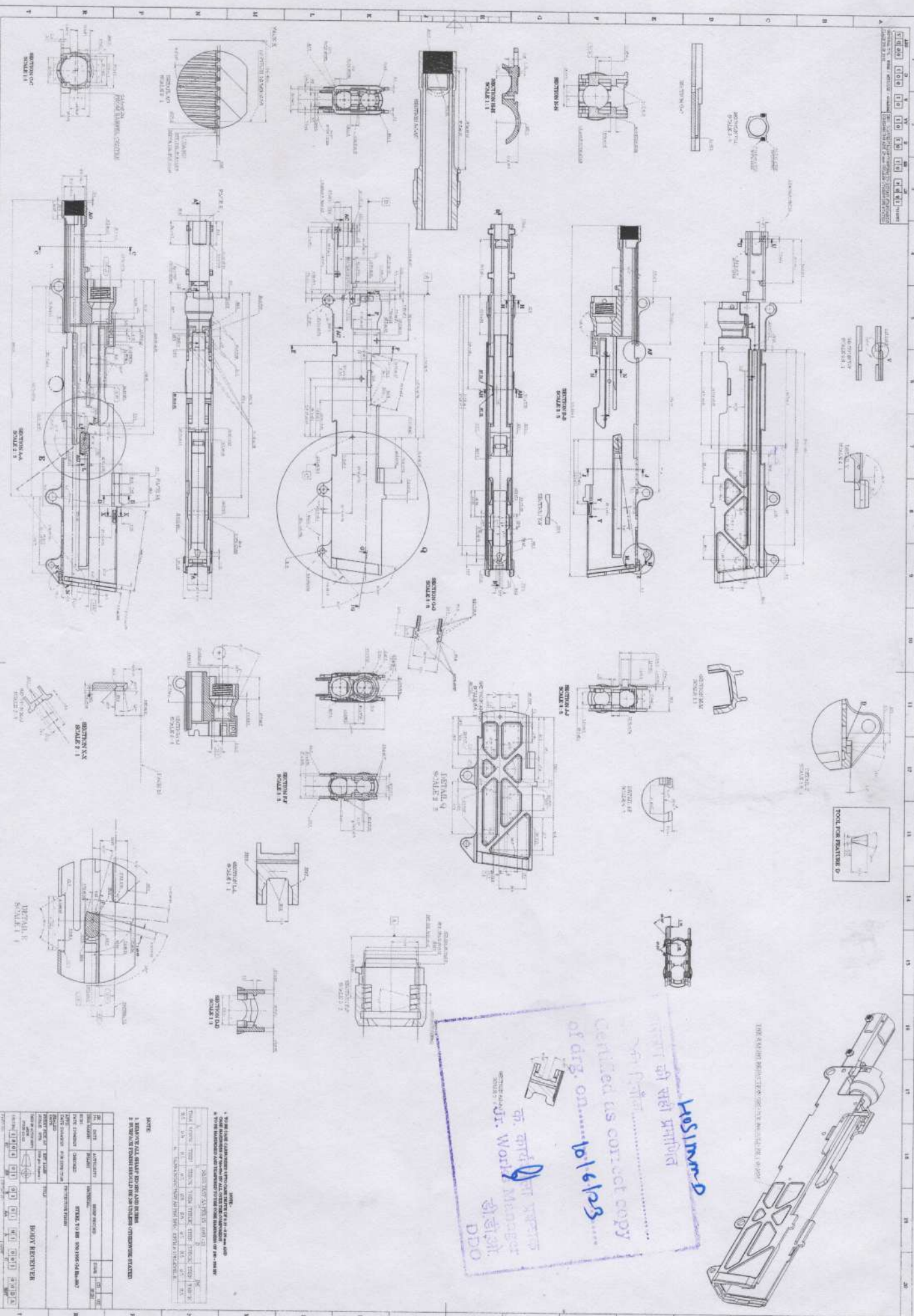


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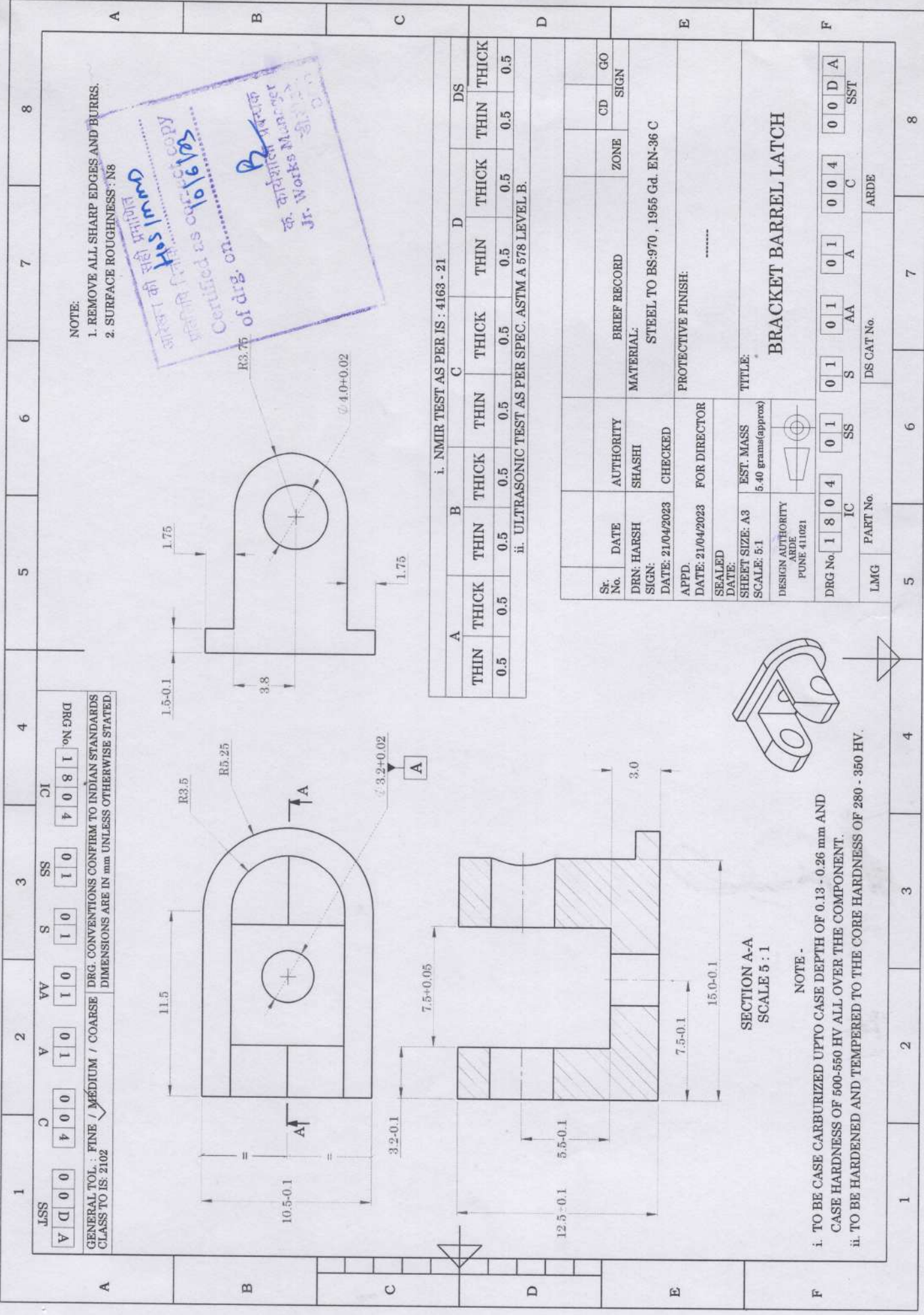
10/16/73
 HOSKINS
 Certified as correct copy
 of orig. on 10/16/73
 World Manager
 DDO

NOTE: DIMENSIONS ARE GIVEN IN INCHES AND DECIMALS THEREOF UNLESS OTHERWISE SPECIFIED.

UNIT	INCHES
CONVERSION	1 INCH = 25.4 MILLIMETERS
FRONT VIEW	SCALE 1:1
TOP VIEW	SCALE 1:1
RIGHT SIDE VIEW	SCALE 1:1
LEFT SIDE VIEW	SCALE 1:1
DETAILS	SCALE 1:1

NOTE: DIMENSIONS ARE GIVEN IN INCHES AND DECIMALS THEREOF UNLESS OTHERWISE SPECIFIED.

UNIT	INCHES
CONVERSION	1 INCH = 25.4 MILLIMETERS
FRONT VIEW	SCALE 1:1
TOP VIEW	SCALE 1:1
RIGHT SIDE VIEW	SCALE 1:1
LEFT SIDE VIEW	SCALE 1:1
DETAILS	SCALE 1:1



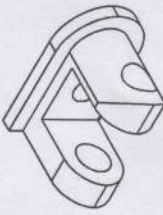
NOTE:
 1. REMOVE ALL SHARP EDGES AND BURRS.
 2. SURFACE ROUGHNESS: N8

सर्वतः की सही प्रतिलिपि
 मॉडलि फॉर प्रोडक्शन
 Certified as correct copy
 10/6/23
 of drg. on.....
 B
 कृ. शशीधर मारुते
 Jr. Works Manager
 S. P. S. Co.

i. NMIR TEST AS PER IS : 4163 - 21									
A		B		C		D		DS	
THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK
0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5

ii. ULTRASONIC TEST AS PER SPEC. ASTM A 578 LEVEL B.									
THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK
0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5

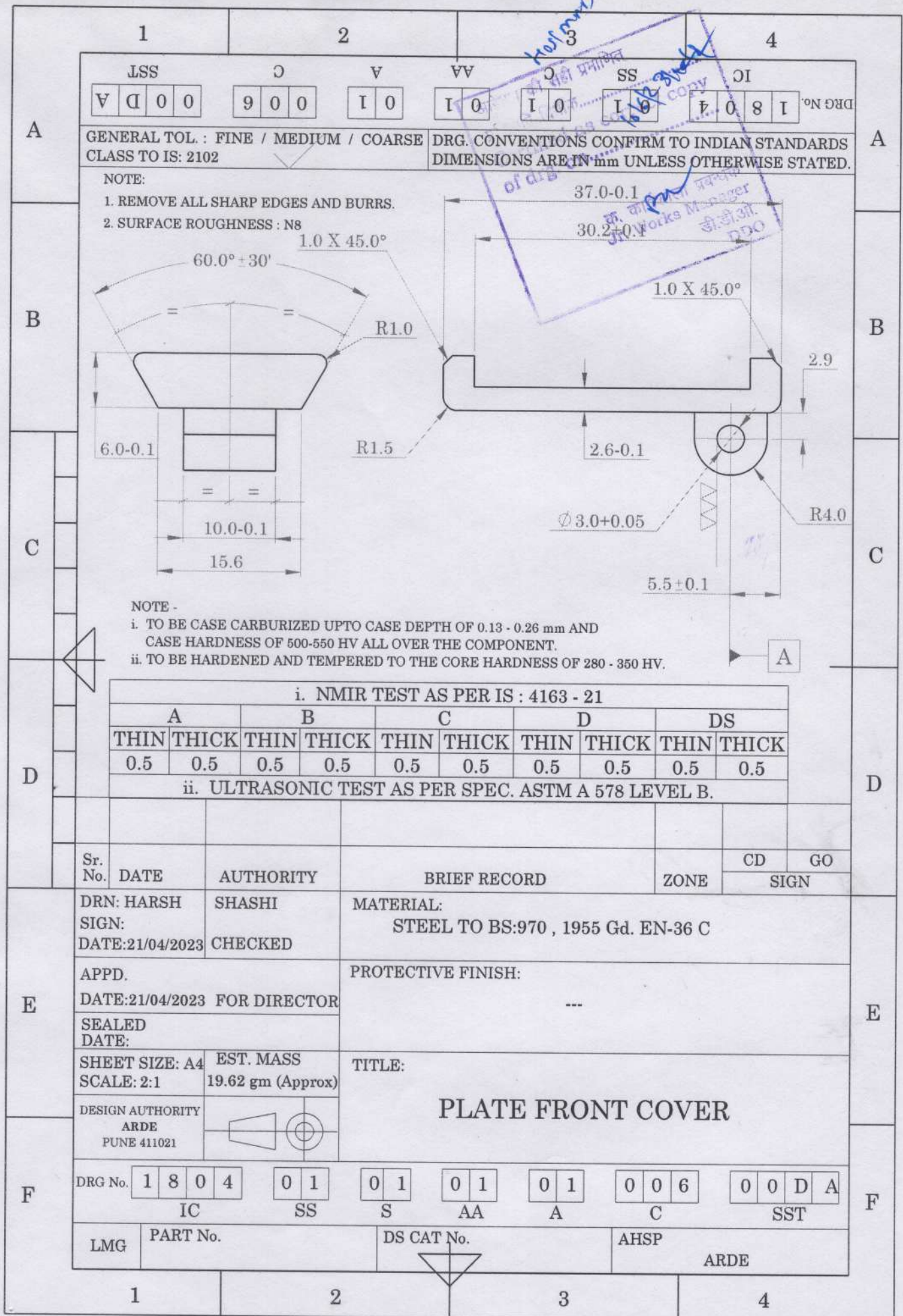
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO SIGN
DRN: HARSH	21/04/2023	SHASHI				
SIGN:	DATE: 21/04/2023	CHECKED	MATERIAL:			
			STEEL TO BS:970, 1955 Gd. EN-36 C			
APPD.	DATE: 21/04/2023	FOR DIRECTOR	PROTECTIVE FINISH:			
SEALED DATE:					
SHEET SIZE: A3	EST. MASS		TITLE:			
SCALE: 5:1	5.40 grams(approx)		BRACKET BARREL LATCH			
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
DRG No. 1804	IC	SS	01	01	01	01
	SS	SS	01	01	01	01
	AA	AA	01	01	01	01
	A	A	01	01	01	01
	C	C	01	01	01	01
	D	D	01	01	01	01
	A	A	01	01	01	01
	SST	SST	01	01	01	01
LMG	PART No.	DS CAT No.	ARDE			



SECTION A-A
 SCALE 5 : 1

NOTE -

- i. TO BE CASE CARBURIZED UPTO CASE DEPTH OF 0.13 - 0.26 mm AND CASE HARDNESS OF 500-550 HV ALL OVER THE COMPONENT.
- ii. TO BE HARDENED AND TEMPERED TO THE CORE HARDNESS OF 280 - 350 HV.



GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

- NOTE:
 1. REMOVE ALL SHARP EDGES AND BURRS.
 2. SURFACE ROUGHNESS : N8

- NOTE -
 i. TO BE CASE CARBURIZED UPTO CASE DEPTH OF 0.13 - 0.26 mm AND CASE HARDNESS OF 500-550 HV ALL OVER THE COMPONENT.
 ii. TO BE HARDENED AND TEMPERED TO THE CORE HARDNESS OF 280 - 350 HV.

i. NMIR TEST AS PER IS : 4163 - 21

A		B		C		D		DS	
THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK
0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5

ii. ULTRASONIC TEST AS PER SPEC. ASTM A 578 LEVEL B.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: HARSH SHASHI MATERIAL: STEEL TO BS:970 , 1955 Gd. EN-36 C
 SIGN: CHECKED

APPD. PROTECTIVE FINISH: ---
 DATE:21/04/2023 FOR DIRECTOR

SEALED DATE:

SHEET SIZE: A4 EST. MASS 19.62 gm (Approx) TITLE:
 SCALE: 2:1

DESIGN AUTHORITY ARDE PUNE 411021

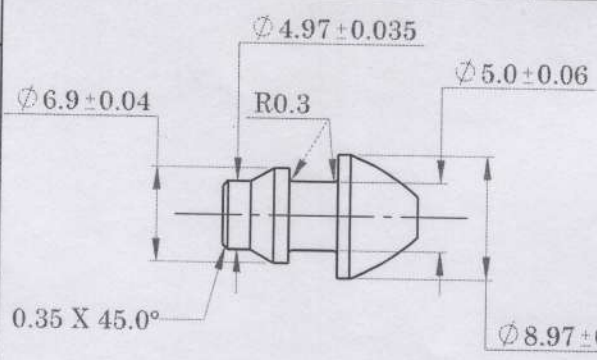
PLATE FRONT COVER

DRG No. 1 8 0 4 0 1 0 1 0 1 0 1 0 0 6 0 0 D A
 IC SS S AA A C SST

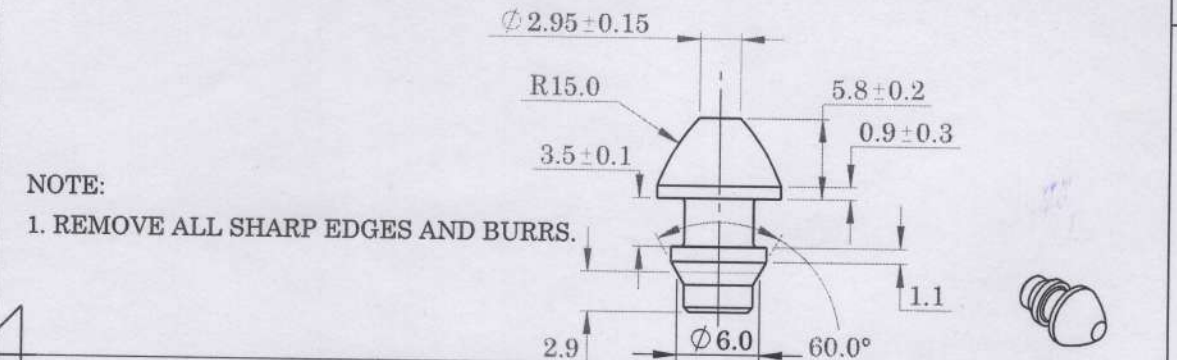
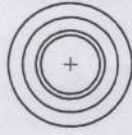
LMG PART No. DS CAT No. AHSP ARDE

1 2 3 4
 LSS O V VV C SS CI
 V D 0 0 L 0 0 I 0 I 0 I 0 I 0 4 0 8 I DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS CLASS TO IS: 2102 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



NOTE -
 i. TO BE CASE CARBURIZED UPTO CASE DEPTH OF 0.13 - 0.26 mm AND CASE HARDNESS OF 500-550 HV ALL OVER THE COMPONENT.
 ii. TO BE HARDENED AND TEMPERED TO THE CORE HARDNESS OF 280 - 350 HV.



NOTE:
 1. REMOVE ALL SHARP EDGES AND BURRS.

i. NMIR TEST AS PER IS : 4163 - 21

A		B		C		D		DS	
THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK	THIN	THICK
0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5

ii. ULTRASONIC TEST AS PER SPEC. ASTM A 578 LEVEL B.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: AKASH SHASHI MATERIAL: STEEL TO BS:970 , 1955 Gd. EN-36 C
 SIGN: CHECKED

APPD. DATE: 21/04/2023 FOR DIRECTOR PROTECTIVE FINISH: ---

SEALED DATE:

SHEET SIZE: A4 EST. MASS 3.84 grams(Approx) TITLE:

DESIGN AUTHORITY ARDE PUNE 411021

BUTTON FEED BOX

DRG No. 1 8 0 4 0 1 0 1 0 1 0 1 0 0 7 0 0 D A
 IC SS S AA A C SST

LMG PART No. DS CAT No. ARDE

1 2 3 4