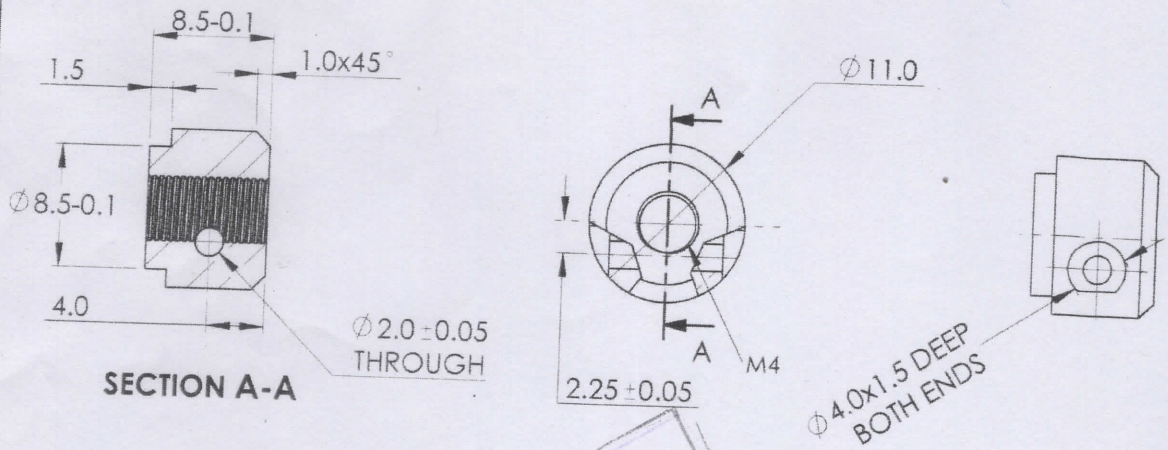


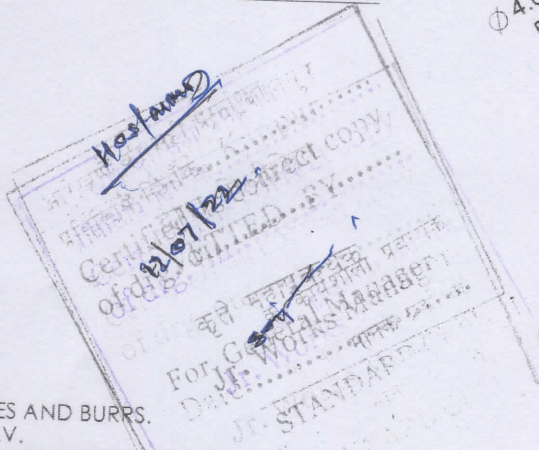
DRG No. 0204 IC 0304 006000 AA 0600 C 005000 C 0000 SS 0000 A D A

GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



- NOTES:-
- 1) REMOVE ALL SHARP EDGES AND BURRS.
  - 2) HARDNESS:- 260 TO 310 H.V.
  - 3) SURFACE FINISH  $\nabla\nabla$  ALL OVER EXCEPT WHERE SPECIFIED.
  - 4) IF COMPONENT TO BE MANUFACTURED THROUGH MIM ROUTE REFER ARDE SPECN. No. DRDO/ARDE/MIM/TSP/051/2019.
  - 5) ALT. PROTECTIVE COATING: PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	
DRN: SOURABH	SIGN: <i>[Signature]</i>	<i>[Signature]</i>	MATERIAL:			
DATE: 07/03/2019	CHECKED		STEEL TO IS: 5517 - 1993, Gd 55C8			
APPD.	DATE: 07/03/2019	FOR DIRECTOR	PROTECTIVE FINISH:			
SEALED DATE:			ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. No. ARDE/SA/2016/COATING-02			
SHEET SIZE: A4	EST. MASS		TITLE:			
SCALE: 2:1	4.5 gm		<b>STOPPER REAR SPRING RECOIL</b>			
DESIGN AUTHORITY	<b>ARDE</b>					
PUNE 411021						
DRG No.	0204	03	04	00	06	005000DA
	IC	SS	S	AA	A	SST
JVPC	PART No.	DS CAT No.	AHSP			