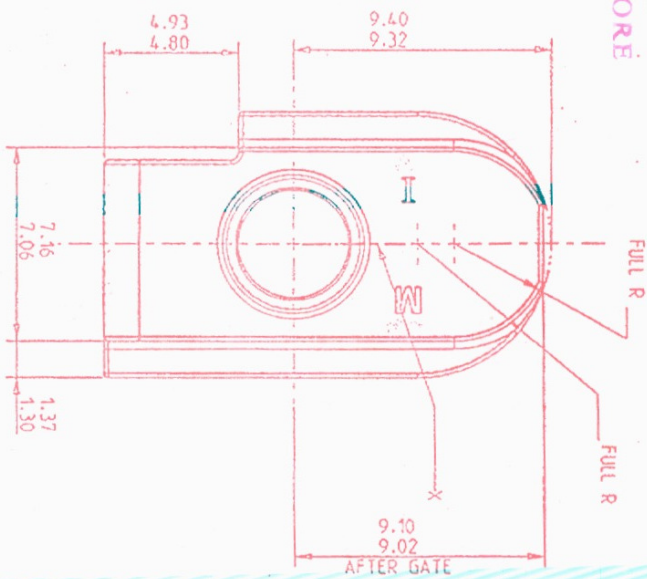
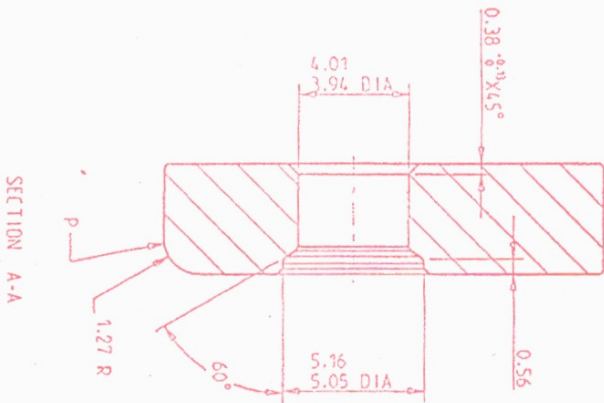
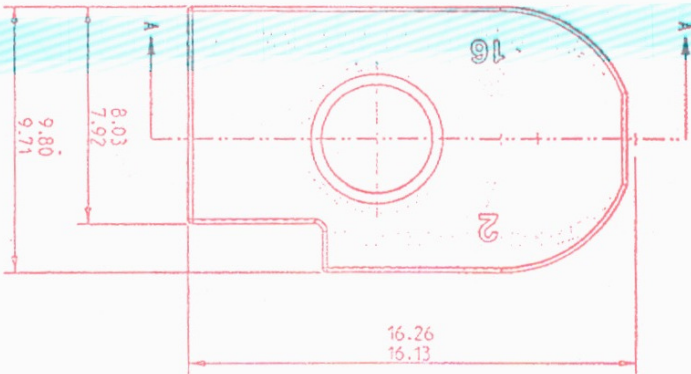
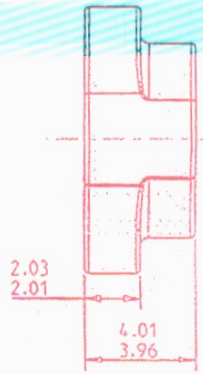


Hos/mppm

अज्ञात प्रति / CERTIFIED COPY OF
डाइंग / लेआउट / गेज शिड्यूल
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE. 15.06.2017
सी डी डी / CDD
राइफल फैक्टरी, इशापुर
RIFLE FACTORY, ISHAPUR



MATERIAL : AISI / SAE 4340, MIN 4340 OR EQUIVALENT
HARDNESS : 47-49 HRC
SUPPLY CONDITION : Mn PHOSPHATE

NOTE:-
1) ALL DIMENSIONS ARE IN mm
2) GENERAL TOLERANCES ARE
WHOLE NUMBER = ± 0.76 mm
ONE DECIMAL = ± 0.25 mm
TWO DECIMAL = ± 0.13 mm
ANGULAR DIMENSIONS = $\pm 1^\circ$

PLATE LOCKING

(THROUGH MIN ROUTE)

DRG. REF. NO. - D.S.CAT 1005-003205

DRG. NO. - RFLSK 10126

PARTING SURFACE

BLADE EJECTOR PIN MARKS
DEPRESSION 0.1 MAX.

MANUFACTURING ID MARK
AS "1"
DEPRESSION 0.2 MAX.

MINI PROCESS ID MARK
AS "M"
DEPRESSION 0.2 MAX.

EJECTOR PIN MARKS
DEPRESSION 0.1 MAX.

PIN MARKS
DEPRESSION 0.1 MAX.

PARTING AND INSERT LINE
MARKS MISMATCH 0.05 MAX.
(WILL BE WITHIN THE
TOLERANCE SPECIFICATION)

CAVITY ID MARK AS #1,2...
DEPRESSION 0.2 MAX.
(APPLICABLE FOR MULTI CAVITY)

YEAR ID MARK AS "16"(2016)
DEPRESSION 0.2 MAX.

DETAIL A
SCALE 12.000

GATE MARK DEPRESSION
0.2 MAX. PROTRUSION NOT
ABOVE THE "FULL RADIUS"

"FULL RADIUS"

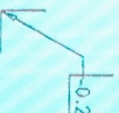


PLATE LOCKING

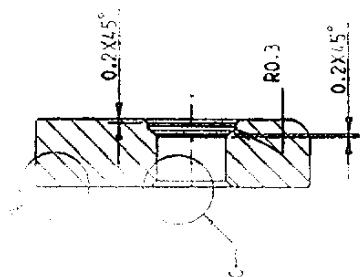
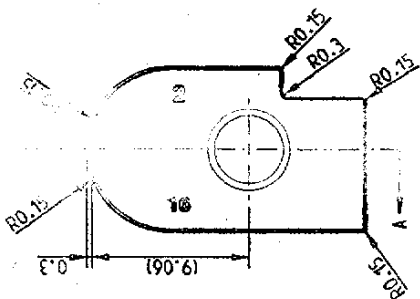
(THROUGH MINI ROUTE)

DRG. REF. NO. - D.S.CAT 1005-003205

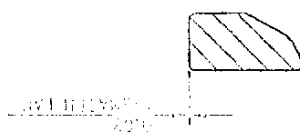
DRG. NO. - RFI.SK 10126

NOTES:-
VOLUME OF THE PART = 0.43 cc
MINIMUM WALL THICKNESS = 0.99 mm

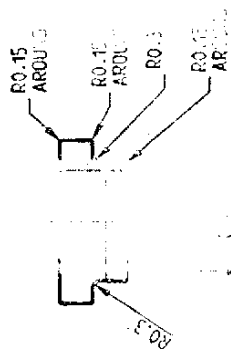
FLAT FOR CASH:



SECRETION A-A



TOTAL 10.000



0.02,

00000000

PLATE LOCKING
(THROUGH THE FRONT)

CONFIDENTIAL - U.S. CAT 1005-003205

DR. J. C. REISCHL

PAGE: 3

FLAT FOR GAYE

9

2

3