



1. INSPECTION GROUP III AS PER TECHNICAL REQUIREMENTS TT-11 HB ≥ 90; d ≤ 3.7.
2. REQUIREMENTS PLACED UPON STAMPING ARE AS PER STANDARD 82050-17 ISSUE 5.
3. PARTING LINE OF THE DIE AS PER R 105 MAY HAVE BURRS, UPTO 5mm IN WIDTH AND UPTO 3mm IN HEIGHT, CHECK AS PER STANDARD, OTHER SURFACES SHOULD BE FREE FROM BURRS.
4. CRACKS, DENTS AND NICKS ARE NOT PERMITTED.
5. UNSPECIFIED LIMIT DEVIATIONS OF MACHINING DIMENSIONS ARE AS FOLLOWS: FOR HOLES -AS PER A7; SHAFTS -AS PER B7, OTHERS -AS PER CM7.
6. MARK GRADE OF MATERIAL AS PER GOST 2171-79, BY USING TYPE NO -6, GOST 2930-62
7. MARK WHEN DELIVERING AS SPARE PARTS.

AMDT. NO. 260-81. KVD. No. 63039

** CQA (HV) 5.06.001E (21B)

PILOT SAMPLE SHOULD BE APPROVED BY A P.S. ENGINEER

21B	09-15	Pl. 11 of 7th All. Comm. Meeting Dt. 11-4-12	EST. MASS 0,300 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THIS #
21A	10.9.91	Lb. No. 07263 (ENG) 009395-5 (11-8)	ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R 0.1 SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	
ISSUE	DATE	NATURE OF AMENDMENTS	MATERIAL - Ø 1 GOST 4784-74	USED ON - ** C6 20-01-00-8
DRN	6/8/81	SCALE 1:1	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) A.	
CHD	6/8/81	DIMENSIONS IN mm	TITLE - HALF - LOOP	
TCU	6/8/81	TOLERANCE ON DIMS UNLESS OTHERWISE STATED	D S CAT. NUMBER	DRAWING NUMBER 20-01-136
APPL	6/8/81	ALL THREADS CONFORM TO		
DATE	6/8/81			

