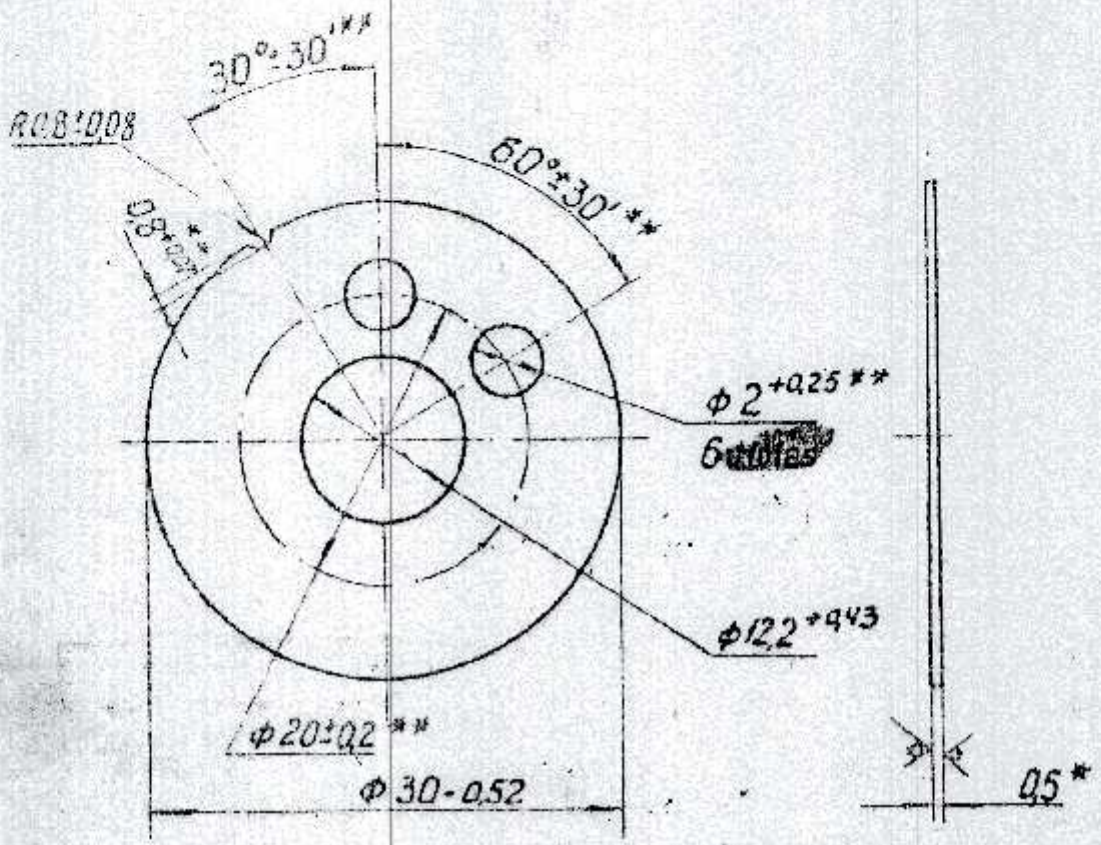


867842163

R₂₈₀
V(V)

866765076



- * Dimension is given for reference.
- ** Dimensions are provided with tools.

55
D-131

FOR EXPLANATORY NOTES REFER TO DRG NO. 86 7-844-289

(R. VEERARAGHAVAN)
SSO I

ECKD

CIFE PUNE

867842.163

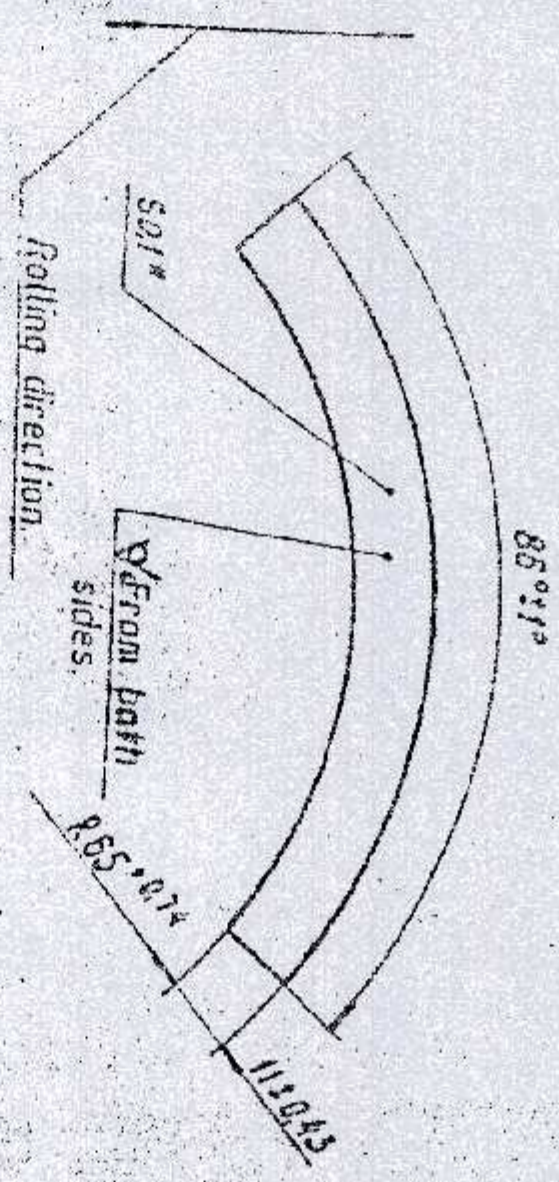
DRW	CHK	APP	DATE
DRAWN	PRASAD		12.4.85
EDT/CHK	S.R. NAIR		18.4.85
APP/DC	S.R. NAIR		
DIV/OFFR	A.K. KUNDU	SK	26.4.85
NAME	SIGN	DATE	

WASHER

Fiber glass laminate
CT - φ-1 0.5.60ST12652-74.

SHEET	WEIGHT	SCALE
6	0.22	2:1
TOTAL SHEETS		

1300013 11 02 85 1300013



Dimension is given for reference.

52
0-131
ECKA

057.833.041

GASKET

Board JB-0.1
GOST 2824-75

TIDOC NO	SIGN	DATE
PRUBIL		1945
NAME	SIGN	DATE
AKUNDU	OK	1945

SHEET WEIGHT SCALE

6	100
---	-----

TOTAL SH

EXPLANATORY NOTES TO TECHNICAL CONDITIONS

1. GASKETS MANUFACTURED FROM ROLLER HEAVYWEIGHT STEEL PERIODICALLY GRADE 380000...
 2. THE GASKETS ARE MANUFACTURED ACCORDING TO GOST 2824-75...
 3. THE GASKETS ARE MANUFACTURED ACCORDING TO GOST 2824-75...
 4. THE GASKETS ARE MANUFACTURED ACCORDING TO GOST 2824-75...

10. GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS:

- 1. THE GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS:
- 2. THE GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS:
- 3. THE GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS:
- 4. THE GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS:

11. THE GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS:

SURFACE FINISH

12. THE GASKETS ARE MANUFACTURED ACCORDING TO TECHNICAL CONDITIONS WITH THE FOLLOWING CHARACTERISTICS: SURFACE FINISH IS NOT SPECIFIED AT PRESENT.

INCLUDED

CHECKED

ACCEPTED

DATE

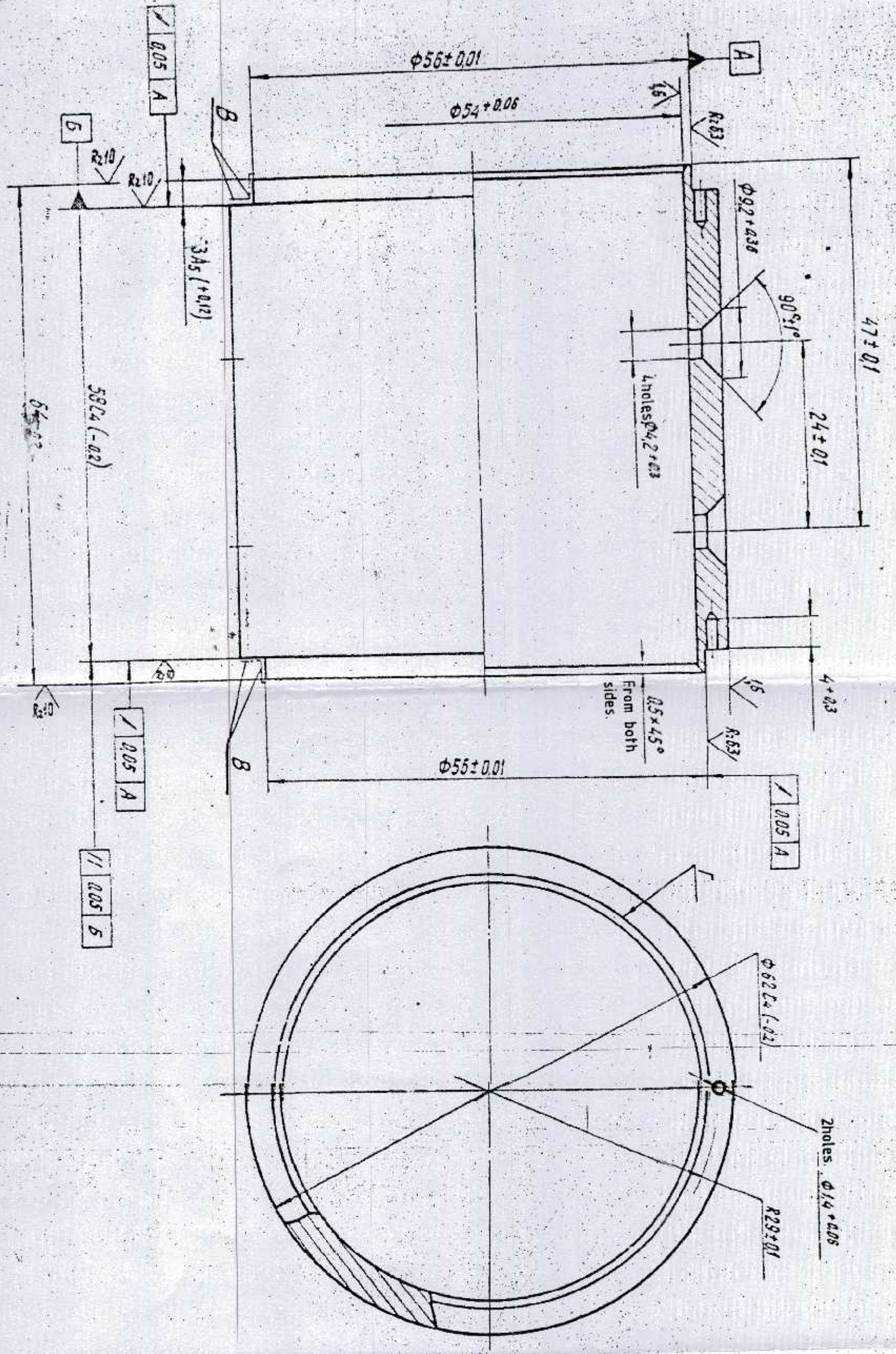
DO NOT TO BE SCALED

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED

GASKET

DATE

UNCONTROLLED COPY



1. Normalise
2. Coating: Zinc-plated 6 microns thick, chromitized, except surface B.
3. Ovality of surface F should not exceed 0.05mm in this case, half of the sum of the maximum and minimum diameters of ellipse should be within the tolerance zone for the diameter.

EXCHG DOC NO	SIGN	DATE
EDIC HKD OK 3810		1958
FM DC 57 0000		
DIV OFFER	NAME	SIGN

FRAME
868.034.680

SHEET WEIGHT SCALE	5	0.32	21
TOTAL SHEETS			

59
D-131
ECKAD

TO TECH. CONDITIONS

GROUPED FROM SAMPLES NOT PERFORMED PIPE WITH...
...MANUFACTURED ACCORDING TO GROUP B (D) OF CODE B713-714...
...PERIODIC COMPOSITION... CHEMICAL COMPOSITION OF STEEL...
...TO CODE B713-714 SHOULD BE AS FOLLOWS

SHEET	CONTENT OF ELEMENTS %			
	PHOSPHORUS	SULFUR	NICKEL	COPPER
0.012-0.020	0.01	0.05	0.30	0.30
				0.05

RAUGHNESS

INDICATES SURFACE FINISH VALUE RAZO MICRONS ON HOLES...
...INDICATES SURFACE FINISH VALUE RAZO MICRONS...
...INDICATES SURFACE FINISH VALUE RAZO MICRONS...
BASE IS []

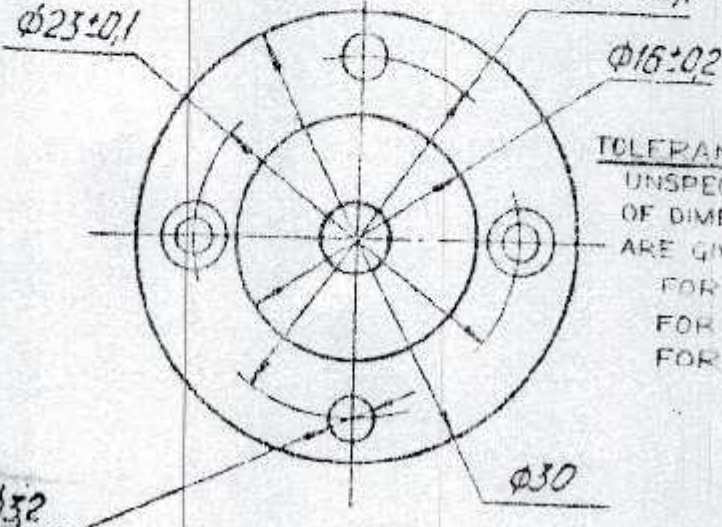
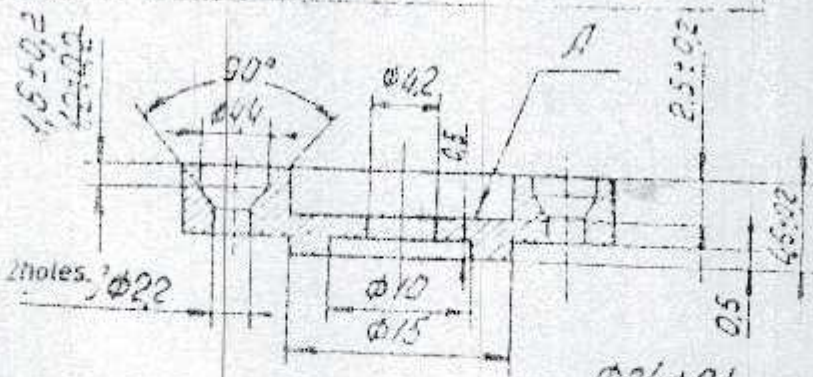
REVISION	DATE	ZONE	BY	RECORD	SIGN

APPROVED	DATE	BY

FRAME
868

858 050 376

1:2



TOLERANCE
 UNSPECIFIED LIMIT DEVIATIONS
 OF DIMENSIONS OF A7, B7 & CM7
 ARE GIVEN BELOW
 FOR HOLES, A7 - H14
 FOR SHAFTS B7 - h14
 FOR OTHERS CM7 - js14

60
 0.131

REFER TO DRG NO. BE 8.055.377 FOR EXPLANATORY NOTES

1. Rounding-off radii are 0,3mm.
2. Coating: chemically oxidized, parkerized.
3. Appearance of casting should correspond to OST 4ГО 021.192.
4. When some moulds are available, use distinctive indies, 0,5mm high, on surface A.
5. Unspecified limit deviations of dimensions are as follows for holes - as per A7, shafts - as per B7, others - as per CM7.

SURFACE FINISH - R_z 40/7 - REPRESENTS SURFACE FINISH TO BE OBTAINED BY WITHOUT REMOVAL OF MATERIAL IN R_z VALUE 40/4 mm ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED.

(R. VEERARAGHAVAN)
 550-L

S/N	SHEET	DOCNO	SIGN	DATE
	DRAWN BY	P.R.BABU		13.4.58
	EDITED AND CHECKED BY	A.K.JAIN		14.4
	FOREMAN OF DC	S.R.NAR.		
	DIVISIONAL OFFICER	A.K.WADU		24.4.57
	NAME	SIGN	DATE	

Alloy A12
 GOST 2685-75

COVER.

858 050.376

SHEETS	WEIGHT	SCALE
5	5,42	2:1
TOTAL SHEETS		

CIFE, PUNE

663 121 184

57 406 146

7-11-58

13-4-58

13-4-58

21.05.18 Ref

50.134